

# Configuration Manual

MSc Research Project Master of Science in Data Analytics

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# **National College of Ireland**

# **MSc Project Submission Sheet**

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# Configuration Manual Enhancing Efficiency of Employee Attrition Prediction Using Machine Learning and Ensemble Techniques

Linu Anil X23183853

### 1. Introduction

In the subsequent parts of this configuration manual the hardware, the software, and the methodologies applied to carry out the research project will be described. Framework provides description of the tools and environment that are required for the development of the machine learning models used in this experimentation as well as training and testing of these models. They encompasses data preprocessing involving missing value handling, categorical variable transformation, feature scaling, outlier removal, data balancing and feature selection, model development and testing and model evaluation. In the manual there are also included few lines of python code used during development and analyses of the research project. The evaluation section outlines the of the results of the findings from the work on: "Enhancing Efficiency of Employee Attrition Prediction Using Machine Learning and Ensemble Techniques". The result of the experimented model shows that stacking model perform with highest accuracy of 99.59%, 100% precision, 98.30% recall and F1 score of 99.14%. The study also highlights how the case of the ensemble learning is useful when handling multiple dimensions of HR data, including handling issues of class imbalanced data and noisy input data. While the scope of generalization is limited by the work's data set, the results show that machine learning can indeed improve workforce analysis.

# 2. System Configuration

The hardware information and software information used in this research project are as follows:

# 2.1. Hardware Configuration

• Operating system: macOS Sequoia 15.1.1

• Processor: Apple M1 Chip

• System Type: 64-bit operating system, x64-based processor

• Hard Disk: 256GB SSD

Installed physical memory RAM: 8GB

# 2.2. Software Configurations:

Table 1. Software tools specifications

Software/Tools	Version	Details
Anaconda Navigator	2.6.3	GUI for managing Anaconda environments, installing packages, and launching data science tools.
Jupyter Notebook	6.5.4	Interactive web application for creating and sharing documents with live code, equations, and visualizations.
Python	3.11.5	High-level, versatile programming language used for scripting, data analysis, and application development.
NumPy	1.26.4	Library for numerical computing, offering support for large, multi-dimensional arrays and matrices.
Pandas	2.1.4	Data manipulation and analysis library, providing DataFrames for structured data handling.
Scikit-learn	1.4.2	Machine learning library offering tools for classification, regression, clustering, and preprocessing.
Seaborn	0.12.2	Visualization library built on Matplotlib, offering high-level interface for statistical graphics.
Matplotlib	3.7.5	Library for creating static, interactive, and animated visualizations in Python.
XGBoost	2.1.1	Gradient boosting framework optimized for speed and performance, widely used for structured/tabular data.
imbalanced-learn	0.12.4	Library for handling imbalanced datasets through techniques like oversampling and undersampling.
Joblib	1.3.2	Library for efficient serialization of Python objects and lightweight parallel processing.

# 3. Download and Implementation

This section explain how to run the project on any macOS system. The following are the steps.

1. Download and install Anaconda Navigator software.

Anaconda Navigator is the front end that enables users to install, launch, update and manage Python/R environments and Data Science tools such as the Jupyter notebooks, Spyder and many more, without even having to write any command scripts.

#### 2. Create a New Environment

It's a good practice to use separate environments for different projects.

- Open the **Anaconda Prompt** or your terminal.
- Create a new environment with a specific Python version:

conda create -n myenv python=3.11. 5

• Activate the environment:

conda activate myenv

3. Install Jupyter Notebook

If Jupyter Notebook is not already installed in the environment, install it using:

conda install -c conda-forge notebook

- 4. Launch Jupyter Notebook
  - While environment is activated, run:

jupyter notebook

- This will start a local server and open the Jupyter Notebook interface in default web browser.
- 5. Install Libraries in Environment

Use the following commands to install the specific versions of tools and libraries:

```
conda install -c conda-forge jupyter
notebook=6.5.4 numpy=1.26.4 pandas=2.1.4
matplotlib=3.7.5 seaborn=0.12.2 scikit-learn=1.4.2
```

```
conda install -c conda-forge xgboost=2.1.1
imbalanced-learn=0.12.4 joblib=1.3.2
```

6. Add Kernel to Jupyter

To ensure environment is listed as a kernel in Jupyter:

```
python -m ipykernel install --user --name=myenv --
display-name "Python (myenv)"
```

#### 3.1. Dataset

The dataset is collected from Kaggle data repository integrates data from four sources to provide a holistic view of workforce dynamics:

- 1. Employee Feedback (2017-2022):
  - Scales of rating and feedback scores for employee's performance and satisfaction.
  - Trends in feedback over time.
- 2. Job Structure:
  - Information about organisational structure, divisions, grades and positions.
  - Provides information concerning the variety of positions in the organization.
- 3. Office Locations (Canada & US):
  - Location data for 5 Canadian and 3 American offices: city, province/ state, country.
  - Especially emphasizes the geographical distribution in North America.
- 4. Employee Attrition:
  - Year of leaving observation, reasons and relieving statuses.
  - Examines the information about trends and contributing factors to turnover.

Canonical URL: <a href="https://creativecommons.org/publicdomain/zero/1.0/">https://creativecommons.org/publicdomain/zero/1.0/</a>

# 4. Configuration and Exceution:

# 4.1. Importing Libraries

For the implementation of the model, the required libraries must be imported for a smooth execution. Below figure shows the imported libraries for the study.

```
Import Libraries

In [1]: import numpy as np
    import pandas as pd
    import seaborn as sns
    from matplotlib import pyplot as plt
    from sklearn.model_selection import train_test_split, GridSearchCV
    from imblearn.over_sampling import SMOTE
    from sklearn.preprocessing import LabelEncoder, StandardScaler
    import xgboost as xgb
    from sklearn.ensemble import RandomForestClassifier
    from sklearn.decomposition import PCA
    from sklearn.metrics import confusion_matrix, classification_report,
    accuracy_score, precision_score, recall_score, f1_score
    import joblib
    from sklearn.ensemble import StackingClassifier
    from sklearn.linear_model import LogisticRegression
    from sklearn.metrics import roc_curve, auc
    from sklearn.model_selection import cross_val_score, learning_curve, GridSearchCV
```

Figure 1: Importing Required Libraries

#### 4.2. Data Visualization

Each column in the dataset is visualised and compared with the target variable, for categorical columns use bar-chart and for numerical columns use box plot, this make easy analysis of data and it pattern.

Figure 2: Charts to see the distribution of data against Attrition

# 4.3. Data Pre-processing

Each In the data preprocessing step the duplicates were analyse and the dataset did not contained any duplicate values and missing values were analysed and 3 columns ('LeavingYear', 'Reason', 'RelievingStatus') contain more than 50% missing values so the columns were dropped. Then checked unique values in each categorical columns and found that 3 columns ('EmployeeCount', 'Over18', 'StandardHours') has only one value so these columns also dropped.

Figure 3: Dropping unnecessary columns

# 4.4. Feature Engineering

1. Use mapping technique to convert categorical columns to numerical with the help of dictionary.

Figure 4: Covert categorical column to numerical using Mapping technique

2. Using IQR method remove all outliers in the data to ensure data quality.

```
In [17]: numerical_cols = df.select_dtypes(include=[np.number]).columns.tolist()
    initial_row_count = len(df)
    for col in numerical_cols:
        Q1 = df[col].quantile(0.25)
        Q3 = df[col].quantile(0.75)
        IQR = Q3 - Q1
        lower_bound = Q1 - 1.5 * IQR
            upper_bound = Q3 + 1.5 * IQR
            upper_bound = Q3 + 1.5 * IQR

# Remove rows with outliers (those that are outside 1.5*IQR)

df_no_outliers = df[(df[col] >= lower_bound) & (df[col] <= upper_bound)]
    final_row_count = len(df_no_outliers)
    data_removed_percentage = ((initial_row_count - final_row_count) / initial_row_count) * 100

out[17]: 0.05959919541086195</pre>
```

Figure 5: Remove outliers using IQR method

3. Data split into training and testing for model development and evaluation.

#### Splitting data into features (X) and target (y)

```
In [18]: X = df.drop('Attrition', axis=1)
y = df['Attrition']

Train-Test Split

In [19]: X_train, X_test, y_train, y_test = train_test_split(X, y, test_size=0.2, random_state=42)

In [22]: X_train.shape
Out[22]: (10738, 31)

In [23]: X_test.shape
Out[23]: (2685, 31)
```

Figure 6: Data splitting

4. The X\_train and X\_test were scaled using StandardScaler to make all the feature to a unique scale which make the training more reliable.

```
In [20]: scaler = StandardScaler()
X_train_scaled = scaler.fit_transform(X_train)
X_test_scaled = scaler.transform(X_test)
```

Figure 7: Scaling the data

5. The X\_train\_scaled and y\_train were balanced using SMOTE to ensure the model train on each class in same level.

```
In [41]: smote = SMOTE(random_state=42)
X_train_smote, y_train_smote = smote.fit_resample(X_train_scaled, y_train)
```

Figure 8: Balancing the data using SMOTE

6. The X\_train\_scaled and X\_test\_scaled data were under gone through the PCA technique with 95% n\_components to reduce the data dimensionality to reduce the execution time and complexity while modelling.

```
In [50]: pca = PCA(n_components=0.95)
    X_train_pca = pca.fit_transform(X_train_scaled)
    X_test_pca = pca.transform(X_test_scaled)
```

Figure 9: PCA for dimensionality reduction

# 4.5. Experimenting the models

1. Experiment 1: Basic Random Forest and XGBoost models with StandardScaler.

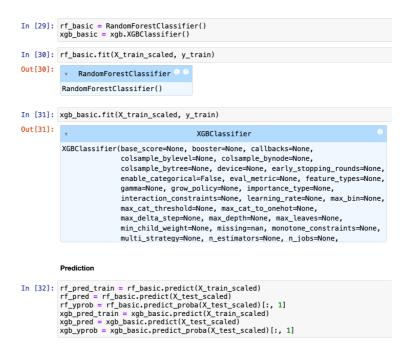


Figure 10: Basic Random Forest and XGBoost models with StandardScaler

2. Experiment 2: Random Forest and XGBoost models after removing outliers.

```
In [38]: X_outliers_removed = df_no_outliers.drop('Attrition', axis=1)
y_outliers_removed = df_no_outliers['Attrition']
In [39]: X_train_out, X_test_out, y_train_out, y_test_out = train_test_split(X_outliers_
In [40]: X_train_scaled_out = scaler.fit_transform(X_train_out)
X_test_scaled_out = scaler.transform(X_test_out)
In [41]: rf_outliers = RandomForestClassifier()
xgb_outliers = xgb.XGBClassifier()
In [42]: rf_outliers.fit(X_train_scaled_out, y_train_out)
Out[42]:
           ▼ RandomForestClassifier
            RandomForestClassifier()
In [43]: xgb_outliers.fit(X_train_scaled_out, y_train_out)
Out[43]:
                                                     XGBClassifier
            XGBClassifier(base_score=None, booster=None, callbacks=None,
                              colsample_bylevel=None, colsample_bynode=None,
                              colsample_bytree=None, device=None, early_stopping_rounds=None,
                              enable_categorical=False, eval_metric=None, feature_types=None,
                              gamma=None, grow_policy=None, importance_type=None,
                              interaction_constraints=None, learning_rate=None, max_bin=None,
                              max_cat_threshold=None, max_cat_to_onehot=None,
                              max_delta_step=None, max_depth=None, max_leaves=None,
                              \label{lem:min_child_weight=None, missing=nan, monotone\_constraints=None,} \\
                              \verb|multi_strategy=None, n_estimators=None, n_jobs=None, \\
In [44]:
    rf_pred_out_train = rf_outliers.predict(X_train_scaled_out)
    rf_pred_out = rf_outliers.predict(X_test_scaled_out)
    rf_yprob_out = rf_outliers.predict_proba(X_test_scaled_out)[:, 1]
            xgb_pred_out_train = xgb_outliers.predict(X_train_scaled_out)
            xgb_pred_out = xgb_outliers.predict(X_test_scaled_out)
xgb_yprob_out = xgb_outliers.predict_proba(X_test_scaled_out)[:, 1]
```

Figure 11: Random Forest and XGBoost models after removing outliers.

#### 3. Experiment 3: Random Forest and XGBoost models with SMOTE

```
In [49]: smote = SMOTE(random_state=42)
X_train_smote, y_train_smote = smote.fit_resample(X_train_scaled, y_train)
In [50]: rf_smote = RandomForestClassifier()
           xqb smote = xqb.XGBClassifier()
In [51]: rf_smote.fit(X_train_smote, y_train_smote)
Out[51]:
           RandomForestClassifier
            RandomForestClassifier()
In [52]: xgb_smote.fit(X_train_smote, y_train_smote)
Out[52]:
            XGBClassifier(base_score=None, booster=None, callbacks=None,
                             colsample_bylevel=None, colsample_bynode=None,
                             colsample_bytree=None, device=None, early_stopping_rounds=None,
                             enable_categorical=False, eval_metric=None, feature_types=None,
                             gamma=None, grow_policy=None, importance_type=None,
                             interaction_constraints=None, learning_rate=None, max_bin=None,
                             max_cat_threshold=None, max_cat_to_onehot=None,
                             max_delta_step=None, max_depth=None, max_leaves=None,
                             min_child_weight=None, missing=nan, monotone_constraints=None,
                             multi_strategy=None, n_estimators=None, n_jobs=None,
In [53]: rf_pred_smote_train = rf_smote.predict(X_train_smote)
    rf_pred_smote = rf_smote.predict(X_test_scaled)
    rf_yprob_smote = rf_smote.predict_proba(X_test_scaled)[:, 1]
           xgb_pred_smote_train = xgb_smote.predict(X_train_smote)
xgb_pred_smote = xgb_smote.predict(X_test_scaled)
xgb_yprob_smote = xgb_smote.predict_proba(X_test_scaled)[:, 1]
```

Figure 12: Random Forest and XGBoost models with SMOTE

#### 4. Experiment 4: Random Forest and XGBoost models with PCA



Figure 13: Random Forest and XGBoost models with PCA

5. Experiment 5: Hyper parameter Tuning for Random Forest and XGBoost models

```
In [67]: # Random Forest Hyperparameter Tuning
          rf_param_grid = {
              'n_estimators': [100, 150],
             'max_depth': [None, 10, 20],
'min_samples_split': [2, 5],
              'min_samples_leaf': [1, 2]
In [68]: rf_grid_search = GridSearchCV(estimator=RandomForestClassifier(),
                                         param_grid=rf_param_grid, cv=5)
In [69]: rf_grid_search.fit(X_train_scaled, y_train)
Out[69]:
                      GridSearchCV
           ▶ estimator: RandomForestClassifier
               ▶ RandomForestClassifier
In [70]: rf_best_model = rf_grid_search.best_estimator_
In [71]: print("Best Parameters:", rf_grid_search.best_params_)
         Best Parameters: {'max_depth': None, 'min_samples_leaf': 1, 'min_samples_split'
         mators': 150}
In [72]: rf_pred_tuned = rf_best_model.predict(X_test_scaled)
          rf_yprob_tuned = rf_best_model.predict_proba(X_test_scaled)[:, 1]
         rf_pred_tuned_train = rf_best_model.predict(X_train_scaled)
```

Figure 14: Hyper parameter Tuning for Random Forest

```
In [75]: # XGBoost Hyperparameter Tuning
          xgb_param_grid = {
                'n_estimators': [100, 150],
               'learning_rate': [0.01, 0.1],
'max_depth': [3, 5],
'subsample': [0.8, 1.0]
In [76]: xgb_grid_search = GridSearchCV(estimator=xgb.XGBClassifier(),
                                               param_grid=xgb_param_grid, cv=5)
In [77]: xgb_grid_search.fit(X_train_scaled, y_train)
Out[77]:
                    GridSearchCV
             ▶ estimator: XGBClassifier
                   ▶ XGBClassifier
In [78]: print("Best Parameters:", xgb_grid_search.best_params_)
           Best Parameters: {'learning_rate': 0.1, 'max_depth': 5, 'n_estimators': 150, ':
           1.0}
In [79]: xgb_best_model = xgb_grid_search.best_estimator_
In [80]: xgb_pred_tuned = xgb_best_model.predict(X_test_scaled)
xgb_yprob_tuned = xgb_best_model.predict_proba(X_test_scaled)[:, 1]
          xgb_pred_tuned_train = xgb_best_model.predict(X_train_scaled)
```

Figure 15: Hyper parameter Tuning for XGBoost models

6. Experiment 6: Create stacked models using the best models

```
In [84]: base_learners = [
               ('rf', rf_best_model),
('xgb', xgb_best_model)
In [85]: meta_model = LogisticRegression()
In [86]: stacked_model = StackingClassifier(estimators=base_learners,
                                                   final_estimator=meta_model)
In [87]: # Train the stacked model
          stacked_model.fit(X_train_scaled, y_train)
Out[87]:
                                StackingClassifier
                                                            xgb
                ▶ RandomForestClassifier
                                                     ▶ XGBClassifier
                                  final estimator
                              ► LogisticRegression
In [88]: stacked_pred_train = stacked_model.predict(X_train_scaled)
          stacked_pred_test = stacked_model.predict(X_test_scaled)
stacked_yprob = stacked_model.predict_proba(X_test_scaled)[:, 1]
```

Figure 16: Stacked models using the best models

#### 4.6. Evaluation

1. Experiment 1: Evaluation of Basic Random Forest and XGBoost Model:

```
In [34]: print("Basic Random Forest Model Evaluation:")
         print(confusion_matrix(y_test, rf_pred))
         print(classification_report(y_test, rf_pred))
         rf_acc = accuracy_score(y_test, rf_pred)
         precision_rf = precision_score(y_test, rf_pred)
         recall_rf = recall_score(y_test, rf_pred)
         f1_rf = f1_score(y_test, rf_pred)
         print(f"Accuracy: {rf_acc}")
         print(f"Precision: {precision_rf}")
         print(f"Recall: {recall_rf}")
         print(f"F1 Score: {f1_rf}")
         Basic Random Forest Model Evaluation:
         [[2038
                   0]
          [ 36 611]]
                       precision
                                     recall f1-score
                                                        support
                    0
                             0.98
                                       1.00
                                                 0.99
                                                           2038
                    1
                             1.00
                                       0.94
                                                 0.97
                                                            647
                                                 0.99
                                                           2685
             accuracy
                             0.99
                                       0.97
                                                 0.98
                                                           2685
            macro avg
                             0.99
                                       0.99
                                                 0.99
                                                           2685
         weighted avg
         Accuracy: 0.9865921787709497
         Precision: 1.0
         Recall: 0.9443585780525502
         F1 Score: 0.9713831478537361
```

Figure 17: Basic Random Forest Model Evaluation

```
In [37]: print("Basic XGBoost Model Evaluation:")
          print(confusion_matrix(y_test, xgb_pred))
          print(classification_report(y_test, xgb_pred))
          xgb_acc = accuracy_score(y_test, xgb_pred)
          precision_xgb = precision_score(y_test, xgb_pred)
          recall_xgb = recall_score(y_test, xgb_pred)
          f1_xgb = f1_score(y_test, xgb_pred)
          print(f"Accuracy: {xgb_acc}")
          print(f"Precision: {precision_xgb}")
          print(f"Recall: {recall_xgb}")
          print(f"F1 Score: {f1_xgb}")
          fpr_xgb, tpr_xgb, _ = roc_curve(y_t
roc_auc_xgb = auc(fpr_xgb, tpr_xgb)
print(f"ROC AUC: {roc_auc_xgb}")
                               _ = roc_curve(y_test, xgb_yprob) # Make sure to use pr
          Basic XGBoost Model Evaluation:
          [[2037
           [ 13 634]]
                         precision
                                       recall f1-score
                                                            support
                      0
                               0.99
                                          1.00
                                                                2038
                                                     1.00
                      1
                               1.00
                                          0.98
                                                     0.99
                                                                 647
              accuracy
                                                     0.99
                                                                2685
             macro avg
                               1.00
                                          0.99
                                                     0.99
                                                                2685
          weighted avg
                               0.99
                                          0.99
                                                     0.99
                                                                2685
          Accuracy: 0.9947858472998138
          Precision: 0.9984251968503937
          Recall: 0.9799072642967542
          F1 Score: 0.9890795631825273
          ROC AUC: 0.9979917881730884
```

Figure 18: Basic XGBoost Model Evaluation

2. Experiment 2: Evaluation of Random Forest and XGBoost models after removing outliers

```
In [46]: print("Random Forest Model after Outliers Removal Evaluation:")
           print(confusion_matrix(y_test_out, rf_pred_out))
           print(classification_report(y_test_out, rf_pred_out))
rf_out_acc = accuracy_score(y_test_out, rf_pred_out)
           precision_rf_out = precision_score(y_test_out, rf_pred_out)
           recall_rf_out = recall_score(y_test_out, rf_pred_out)
           f1_rf_out = f1_score(y_test_out, rf_pred_out)
print(f"Accuracy: {rf_out_acc}")
print(f"Precision: {precision_rf_out}")
           print(f"Recall: {recall_rf_out}")
           print(f"F1 Score: {f1_rf_out}")
           fpr_rf_out, tpr_rf_out, _ = roc_curve(y_test_out, rf_yprob_out) # Predic
roc_auc_rf_out = auc(fpr_rf_out, tpr_rf_out)
print(f"ROC AUC: {roc_auc_rf_out}")
           Random Forest Model after Outliers Removal Evaluation:
            [[2052
             [ 26 601]]
                             precision
                                             recall f1-score
                                                                      support
                         0
                                    0.99
                                                1.00
                                                             0.99
                                                                          2056
                                   0.99
                                                0.96
                                                             0.98
                                                                          627
                         1
                                                                         2683
                                                             0.99
                accuracy
               macro avg
                                   0.99
                                                0.98
                                                                          2683
                                                             0.98
                                                                         2683
           weighted avg
                                   0.99
                                                0.99
                                                             0.99
           Accuracy: 0.9888184867685427
           Precision: 0.9933884297520661
           Recall: 0.9585326953748007
           F1 Score: 0.9756493506493507
           ROC AUC: 0.9991373906999548
```

Figure 19: Evaluation of Random Forest model after removing outliers

```
In [48]: print("XGBoost Model after Outliers Removal Evaluation:")
            print(confusion_matrix(y_test_out, xgb_pred_out))
            print(classification_report(y_test_out, xgb_pred_out))
xgb_out_acc = accuracy_score(y_test_out, xgb_pred_out)
precision_xgb_out = precision_score(y_test_out, xgb_pred_out)
            recall_xgb_out = recall_score(y_test_out, xgb_pred_out)
            f1_xgb_out = f1_score(y_test_out, xgb_pred_out)
print(f"Accuracy: {xgb_out_acc}")
print(f"Precision: {precision_xgb_out}")
            print(f"Recall: {recall_xgb_out}")
            print(f"F1 Score: {f1_xgb_out}")
            fpr_xgb_out, tpr_xgb_out, _ = roc_curve(y_test_out, xgb_yprob]
roc_auc_xgb_out = auc(fpr_xgb_out, tpr_xgb_out)
print(f"ROC AUC: {roc_auc_xgb_out}")
            XGBoost Model after Outliers Removal Evaluation:
            [[2055
              [ 14 613]]
                               precision
                                                 recall f1-score
                                                                          support
                           0
                                      0.99
                                                    1.00
                                                                 1.00
                                                                               2056
                           1
                                      1.00
                                                    0.98
                                                                 0.99
                                                                                627
                                                                  0.99
                                                                               2683
                 accuracy
                                      1.00
                                                    0.99
                macro avo
                                                                  0.99
                                                                               2683
            weighted avg
                                      0.99
                                                    0.99
                                                                  0.99
                                                                               2683
            Accuracy: 0.9944092433842714
            Precision: 0.998371335504886
            Recall: 0.9776714513556619
            F1 Score: 0.9879129734085415
            ROC AUC: 0.9988790733466137
```

Figure 20: Evaluation of XGBoost model after removing outliers

3. Experiment 3: Evaluation of Random Forest and XGBoost models with SMOTE

```
In [55]: print("Random Forest Model with SMOTE Evaluation:")
          print(confusion_matrix(y_test, rf_pred_smote))
          print(classification_report(y_test, rf_pred_smote))
          rf_smote_acc = accuracy_score(y_test, rf_pred_smote)
          precision_rf_smote = precision_score(y_test, rf_pred_smote)
           recall_rf_smote = recall_score(y_test, rf_pred_smote)
          f1_rf_smote = f1_score(y_test, rf_pred_smote)
          print(f"Accuracy: {rf_smote_acc}")
print(f"Precision: {precision_rf_smote}")
          print(f"Recall: {recall_rf_smote}")
          print(f"F1 Score: {f1_rf_smote}")
          fpr_rf_smote, tpr_rf_smote, _ = roc_curve(y_test, rf_yprob_smote)
roc_auc_rf_smote = auc(fpr_rf_smote, tpr_rf_smote)
print(f"ROC_AUC: {roc_auc_rf_smote}")
          Random Forest Model with SMOTE Evaluation:
           [[2038
                      01
            [ 30 617]]
                                          recall f1-score
                          precision
                                                                support
                                                                   2038
                       0
                                0.99
                                            1.00
                                                        0.99
                                1.00
                                            0.95
                                                        0.98
                                                                    647
                                                        0.99
                                                                   2685
               accuracy
                                0.99
                                            0.98
                                                        0.98
              macro avg
                                                                   2685
          weighted avg
                                0.99
                                            0.99
                                                        0.99
                                                                   2685
          Accuracy: 0.9888268156424581
          Precision: 1.0
          Recall: 0.9536321483771252
          F1 Score: 0.9762658227848101
          ROC AUC: 0.9982549488618868
```

Figure 21: Evaluation of Random Forest Model with SMOTE

```
In [57]: print("XGBoost Model with SMOTE Evaluation:")
             print(confusion_matrix(y_test, xgb_pred_smote))
print(classification_report(y_test, xgb_pred_smote))
             xgb_smote_acc = accuracy_score(y_test, xgb_pred_smote)
precision_xgb_smote = precision_score(y_test, xgb_pred_smote)
             recall_xgb_smote = recall_score(y_test, xgb_pred_smote)
             f1_xgb_smote = f1_score(y_test, xgb_pred_smote)
print(f"Accuracy: {xgb_smote_acc}")
print(f"Precision: {precision_xgb_smote}")
             print(f"Recall: {recall_xgb_smote}")
print(f"F1 Score: {f1_xgb_smote}")
             fpr_xgb_smote, tpr_xgb_smote, = roc_curve(y_test, xgb_yprob_smote)
roc_auc_xgb_smote = auc(fpr_xgb_smote, tpr_xgb_smote)
print(f"ROC AUC: {roc_auc_xgb_smote}")
             XGBoost Model with SMOTE Evaluation:
              [[2037
               [ 12 635]]
                                                    recall f1-score
                                 precision
                                                                               support
                                        0.99
                                                       1.00
                                                                     1.00
                             0
                                                                                    2038
                                        1.00
                                                       0.98
                                                                     0.99
                                                                                     647
                                                                                    2685
                   accuracy
                                                                      1.00
                 macro avg
                                                       0.99
                                        1.00
                                                                      0.99
                                                                                    2685
             weighted avg
                                        1.00
                                                       1.00
                                                                      1.00
                                                                                    2685
             Accuracy: 0.9951582867783985
             Precision: 0.9984276729559748
             Recall: 0.98145285935085
             F1 Score: 0.9898674980514419
             ROC AUC: 0.9974904936045127
```

Figure 22: Evaluation of XGBoost Model with SMOTE

#### 4. Experiment 4: Evaluation of Random Forest and XGBoost models with PCA

```
In [64]: print("Random Forest Model with PCA Evaluation:")
          print(confusion_matrix(y_test, rf_pred_pca))
          print(classification_report(y_test, rf_pred_pca))
          rf_pca_acc = accuracy_score(y_test, rf_pred_pca)
          precision_rf_pca = precision_score(y_test, rf_pred_pca)
          recall_rf_pca = recall_score(y_test, rf_pred_pca)
          f1_rf_pca = f1_score(y_test, rf_pred_pca)
          print(f"Accuracy: {rf_pca_acc}")
          print(f"Precision: {precision_rf_pca}")
          print(f"Recall: {recall_rf_pca}")
          print(f"F1 Score: {f1_rf_pca}")
          fpr_rf_pca, tpr_rf_pca, _ = roc_curve(y_test, rf_yprob_pca) # Predict
roc_auc_rf_pca = auc(fpr_rf_pca, tpr_rf_pca)
print(f"ROC AUC: {roc_auc_rf_pca}")
          Random Forest Model with PCA Evaluation:
          [[2005
                   33]
           [ 151 496]]
                         precision
                                        recall f1-score
                                                            support
                      0
                               0.93
                                          0.98
                                                     0.96
                                                                2038
                      1
                               0.94
                                          0.77
                                                     0.84
                                                                 647
                                                     0.93
                                                                2685
              accuracy
             macro avo
                               0.93
                                          0.88
                                                     0.90
                                                                2685
                                                     0.93
                               0.93
                                          0.93
                                                                2685
          weighted avg
          Accuracy: 0.9314711359404096
          Precision: 0.9376181474480151
          Recall: 0.7666151468315301
          F1 Score: 0.8435374149659864
          ROC AUC: 0.966089052970379
```

Figure 23: Evaluation Random Forest models with PCA

```
In [66]: print("XGBoost Model with PCA Evaluation:")
          print(confusion_matrix(y_test, xgb_pred_pca))
print(classification_report(y_test, xgb_pred_pca))
          xgb_pca_acc = accuracy_score(y_test, xgb_pred_pca)
          precision_xgb_pca = precision_score(y_test, xgb_pred_pca)
           recall_xgb_pca = recall_score(y_test, xgb_pred_pca)
          f1_xgb_pca = f1_score(y_test, xgb_pred_pca)
          print(f"Accuracy: {xgb_pca_acc}")
          print(f"Precision: {precision_xgb_pca}")
          print(f"Recall: {recall_xgb_pca}")
          print(f"F1 Score: {f1_xgb_pca}")
          fpr_xgb_pca, tpr_xgb_pca, _ = roc_curve(y_test, xgb_yprob_pca) # Pred
roc_auc_xgb_pca = auc(fpr_xgb_pca, tpr_xgb_pca)
print(f"ROC AUC: {roc_auc_xgb_pca}")
          XGBoost Model with PCA Evaluation:
           [[2012
                     26]
            [ 107
                  540]]
                                          recall f1-score
                           precision
                                                                support
                       0
                                 0.95
                                            0.99
                                                                    2038
                                 0.95
                                            0.83
                                                        0.89
                                                                     647
                       1
               accuracy
                                                        0.95
                                                                    2685
                                 0.95
                                            0.91
                                                                    2685
              macro avg
                                                        0.93
          weighted avg
                                 0.95
                                            0.95
                                                        0.95
                                                                    2685
          Accuracy: 0.9504655493482309
          Precision: 0.9540636042402827
          Recall: 0.8346213292117465
          F1 Score: 0.8903544929925804
          ROC AUC: 0.9822719185551796
```

Figure 24: Evaluation XGBoost models with PCA

5. Experiment 5: Evaluation of Hyper parameter Tuning for Random Forest and XGBoost models

```
In [71]: print("Best Parameters:", rf_grid_search.best_params_)

Best Parameters: {'max_depth': None, 'min_samples_leaf': 1, 'min_samples_split': 2, 'n_esti mators': 150}
```

Figure: Best parameters for Random Forest model

```
In [74]: print("Tuned Random Forest Model Evaluation:")
    print(confusion_matrix(y_test, rf_pred_tuned))
    print(classification_report(y_test, rf_pred_tuned))
    rf_tuned_acc = accuracy_score(y_test, rf_pred_tuned)
    precision_rf_tuned = precision_score(y_test, rf_pred_tuned)
    recall_rf_tuned = recall_score(y_test, rf_pred_tuned)
    f1_rf_tuned = f1_score(y_test, rf_pred_tuned)
    print(f*Accuracy: (rf_tuned_acc)*)
    print(f*Precision: {precision_rf_tuned}*)
    print(f*Precision: {f1_rf_tuned}*)
                       print(f"F1 Score: {f1_rf_tuned}")
                      fpr_rf_tuned, tpr_rf_tuned, _ = roc_curve(y_test,
roc_auc_rf_tuned = auc(fpr_rf_tuned, tpr_rf_tuned)
print(f"ROC AUC: {roc_auc_rf_tuned}")
                                                                                              roc_curve(y_test, rf_yprob_tuned)
                       Tuned Random Forest Model Evaluation:
                        [[2037
                                              11
                         [ 41 606]]
                                                                                    recall f1-score support
                                                       precision
                                                 1
                                                                   1.00
                                                                                                                  0.97
                                                                                                                                           647
                                accuracy
                              macro avo
                                                                                                                  0.98
                                                                                                                                          2685
                       weighted avg
                                                                   0.98
                                                                                                                  0.98
                                                                                                                                          2685
                       Accuracy: 0.9843575418994414
                       Precision: 0.9983525535420099
Recall: 0.9366306027820711
                       F1 Score: 0.9665071770334929
ROC AUC: 0.9980266740280876
```

Figure 25: Evaluation of Random Forest tuned model

```
In [78]: print("Best Parameters:", xgb_grid_search.best_params_)

Best Parameters: {'learning_rate': 0.1, 'max_depth': 5, 'n_estimators': 150, 'subsample': 1.0}

Figure: Best parameters for XGBoost model
```

```
In [82]: print("Tuned XGBoost Model Evaluation:")
           print(confusion_matrix(y_test, xgb_pred_tuned))
print(classification_report(y_test, xgb_pred_tuned))
           xgb_tuned_acc = accuracy_score(y_test, xgb_pred_tuned)
precision_xgb_tuned = precision_score(y_test, xgb_pred_tuned)
           recall_xgb_tuned = recall_score(y_test, xgb_pred_tuned)
           f1_xgb_tuned = f1_score(y_test, xgb_pred_tuned)
           print(f"Accuracy: {xgb_tuned_acc}")
print(f"Precision: {precision_xgb_tuned}")
           print(f"Recall: {recall_xgb_tuned}")
           print(f"F1 Score: {f1_xgb_tuned}")
           Tuned XGBoost Model Evaluation:
           [[2038
            [ 14 633]]
                                            recall f1-score
                            precision
                                                                    support
                                  0.99
                                               1.00
                                                           1.00
                                                                       2038
                                                           0.99
                                               0.98
                                                                         647
                                                           0.99
                                                                       2685
                accuracy
                                               0.99
                                  1.00
                                                           0.99
                                                                       2685
               macro avo
           weighted avg
                                  0.99
                                               0.99
                                                           0.99
                                                                       2685
           Accuracy: 0.9947858472998138
           Precision: 1.0
           Recall: 0.9783616692426584
           F1 Score: 0.9890625
```

Figure 26: Evaluation of XGBoost tuned model

6. Experiment 6: Evaluation of Stacked models using the best experimented models

```
In [90]: # Stacked Model Evaluation
          print("Stacked Model Evaluation:")
          print(confusion_matrix(y_test, stacked_pred_test))
          print(classification_report(y_test, stacked_pred_test))
          stacked_acc = accuracy_score(y_test, stacked_pred_test)
          stacked_precision = precision_score(y_test, stacked_pred_test)
          stacked_recall = recall_score(y_test, stacked_pred_test)
          stacked_f1 = f1_score(y_test, stacked_pred_test)
          print(f"Accuracy: {stacked_acc}")
          print(f"Precision: {stacked_precision}")
          print(f"Recall: {stacked_recall}")
          print(f"F1 Score: {stacked_f1}")
          # ROC AUC for Stacked Model
          fpr_stacked, tpr_stacked, _ = roc_curve(y_test, stacked_yprob)
roc_auc_stacked = auc(fpr_stacked, tpr_stacked)
print(f"ROC AUC: {roc_auc_stacked}")
          Stacked Model Evaluation:
          [[2038
           [ 11 636]]
                         precision
                                        recall f1-score
                                                             support
                      0
                               0.99
                                          1.00
                                                     1.00
                                                                2038
                      1
                               1.00
                                          0.98
                                                     0.99
                                                                  647
              accuracy
                                                     1.00
                                                                2685
             macro avg
                               1.00
                                          0.99
                                                     0.99
                                                                2685
          weighted avg
                               1.00
                                          1.00
                                                     1.00
                                                                2685
          Accuracy: 0.9959031657355679
          Precision: 1.0
          Recall: 0.9829984544049459
          F1 Score: 0.9914263445050663
          ROC AUC: 0.9990778000069772
```

Figure 27: Evaluation of Stacked models using the best experimented models

# 4.7. Comparing Results

1. Making the results of each experiment to a data frame.

```
In [94]: # Lists of metrics for each model
         Random Forest (SMOTE)', 'XGBoost (SMOTE)', 'Random Forest (PCA)',
                    'XGBoost (PCA)'
                    'Random Forest (Tuned)', 'XGBoost (Tuned)', 'Stacked Model']
         accuracy = [rf_acc, xgb_acc, rf_out_acc, xgb_out_acc, rf_smote_acc, xgb_smote_acc,
                      rf_pca_acc, xgb_pca_acc, rf_tuned_acc, xgb_tuned_acc, stacked_acc]
         precision = [precision_rf, precision_xgb, precision_rf_out, precision_xgb_out,
                       precision rf smote.
                       precision_xgb_smote, precision_rf_pca, precision_xgb_pca,
                       precision_rf_tuned, precision_xgb_tuned,
                       stacked_precision]
         recall = [recall_rf, recall_xgb, recall_rf_out, recall_xgb_out,
                    recall_rf_smote, recall_xgb_smote,
recall_rf_pca, recall_xgb_pca, recall_rf_tuned,
recall_xgb_tuned, stacked_recall]
         f1_score = [f1_rf, f1_xgb, f1_rf_out, f1_xgb_out, f1_rf_smote, f1_xgb_smote,
                      f1_rf_pca, f1_xgb_pca, f1_rf_tuned, f1_xgb_tuned, stacked_f1]
         # Create the DataFrame
         df_metrics = pd.DataFrame({
    'Model': models,
              'Accuracy': accuracy,
'Precision': precision,
              'Recall': recall,
'F1 Score': f1_score
         # Display the DataFrame
         df_metrics
```

Figure 28: Evaluation Result to data frame

2. Visualizing the results of each experiment barchart.

Figure 29: Compared visualization of experimented models

3. Visualizing the ROC curve of every model for easy comparison

```
In [102]: plt.figure(figsize=(10, 8))
                 | Rabel=f'KGBoost (AUC = {roc_auc_xgb:.2f}')
| plt.plot(fpr_rf_out, tpr_rf_out, color='red', lw=1,
| label=f'NF (Outliers Removed) (AUC = {roc_auc_rf_out:.2f})')
| plt.plot(fpr_rf_smote, tpr_rf_smote, color='purple', lw=1,
| label=f'NF (SMOTE) (AUC = {roc_auc_rf_smote:.2f})')
| plt.plot(fpr_xgb_smote, tpr_xgb_smote, color='brown', lw=1,
| label=f'XGB (SMOTE) (AUC = {roc_auc_xgb_smote:.2f})')
| plt.plot(fpr_rf_pca, tpr_rf_pca, color='pink', lw=1,
| label=f'RF (PCA) (AUC = {roc_auc_rf_pca:.2f})')
| nlt.plot(fpr_xdb_pca. tpr_xdb_pca. color='cyan', lw=1,
                  plt.plot(fpr_xgb_pca, tpr_xgb_pca, color='cyan', lw=1,
    label=f'XGB (PCA) (AUC = {roc_auc_xgb_pca:.2f})')
                 label=f'XGB (Tuned) (AUC = {roc_auc_xgb_tuned:.2f})')
                 # Plot the diagonal line (Random classifier)
plt.plot([0, 1], [0, 1], color='gray', linestyle='--', lw=2)
                  # Set axis limits to zoom into the top-left corner
                 plt.xlim([0.0, 0.2])
plt.ylim([0.8, 1.0])
                  # Labels and title
                 plt.xlabel('False Positive Rate')
plt.ylabel('True Positive Rate')
                  plt.title('Receiver Operating Characteristic (ROC) Curve Comparison')
                 plt.legend(loc='lower right')
                  # Show the plot
                  plt.grid(True)
                  plt.show()
```

Figure 30: ROC curve of all models

4. Find the best model and perform Cross Validation and make a chart for check over fitting or under fitting in the best model.

```
In [91]: # Cross-Validation
             print("\nPerforming Cross-Validation...")
             cv_scores = cross_val_score(stacked_model, X_train_scaled, y_train, cv=5,
             scoring='accuracy')
print(f"Cross-Validation Scores: {cv_scores}")
             print(f"Mean CV Accuracy: {cv_scores.mean()}")
             Performing Cross-Validation..
             Cross-Validation Scores: [0.99534451 0.99534451 0.99487896 0.99534234 0.99394504]
             Mean CV Accuracy: 0.9949710695882436
             train_sizes, train_scores, test_scores = learning_curve(stacked_model, X_train_scaled,
                                                                                                y_train, cv=5, scoring='accuracy',
h_jobs=-1)
             train_mean = np.mean(train_scores, axis=1)
             train_std = np.std(train_scores, axis=1)
             test_mean = np.mean(test_scores, axis=1)
             test_std = np.std(test_scores, axis=1)
In [93]: plt.figure(figsize=(10, 6))
             plt.figure(figsize=(10, 6))
plt.plot(train_sizes, train_mean, 'o-', label='Training Score')
plt.plot(train_sizes, test_mean, 'o-', label='Validation Score')
plt.fill_between(train_sizes, train_mean - train_std, train_mean + train_std, alpha=0.2)
plt.fill_between(train_sizes, test_mean - test_std, test_mean + test_std, alpha=0.2)
plt.xlabel('Training Set Size')
plt.ylabel('Accuracy')
plt.title('Learning Curve')
plt.legend(loc='best')
nlt.show()
```

Figure 31: Cross Validation of best model

# 4.8. Saving the Best model and preprocessing

The model and preprocessing were saved using joblib library.

```
In [98]: joblib.dump(stacked_model, 'stacked_model.pkl')
Out[98]: ['stacked_model.pkl']
In [99]: joblib.dump(scaler, 'scaler.pkl')
Out[99]: ['scaler.pkl']
```

Figure 32: Saving The best model and preprocessing

# 4.9. Model Deployment

The best model was deployed using streamlit.

```
2 import numpy as np
3 import joblib
            # Load the pre-trained models
scaler = joblib.load("scaler.pkl")
model = joblib.load("stacked_model.pkl")
           # Mapping inputs to numerical values
business_travel_map = {'Travel_Rarely': 0, 'Travel_Frequently': 1, 'Non-Travel': 2}
department_map = {'Corporate Functions': 0, 'Marketing': 1, 'Delivery': 2, 'Product': 3, 'Sales': 4, 'HR': 5}
education_field_map = {'Octorate': 0, 'Diploma': 1, 'Masters': 2, 'Bachelors': 3}
gender_map = {'Male': 0, 'Female': 1}
marital_status_map = {'Married': 0, 'Divorced': 1, 'Single': 2}
over_time_map = {'Yes': 1, 'No': 0}
office_code_map = {'BOS': 0, 'NYC': 1, 'OTT': 2, 'CAL': 3, 'PHL': 4, 'MKM': 5, 'VAN': 6, 'TOR': 7}
job_level_updated_map = {'L7': 7, 'L6': 6, 'L5': 5, 'L3': 3, 'L2': 2, 'L4': 4, 'L1': 1}
            # Function to map categorical inputs to numerical values
def map_categorical_input(input_value, input_mapping):
    return input_mapping.get(input_value, None)
            # Function to prepare input data

def prepare_input_data(inputs):
    # Convert inputs to a list of numerical values using maps for categorical features
    input_data = np.array([
        inputs['Joining_Year'],
        inputs['age'],
        inputs['daily_rate'],
        inputs['distance_from_home'],
        mapsterical_inputs['distance_from_home'],
        masterical_inputs['distance_from_home'],
24
25
26
27
28
29
30
31
32
33
34
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37
38
40
41
42
43
44
45
50
51
55
56
57
                                             inputs['distance_from_nome'],
map_categorical_input(inputs['education_field'], education_field_map),
map_categorical_input(inputs['gender'], gender_map),
map_categorical_input(inputs['marital_status'], marital_status_map),
map_categorical_input(inputs['over_time'], over_time_map),
map_categorical_input(inputs['business_travel'], business_travel_map),
map_categorical_input(inputs['department'], department_map),
inputs['maplovee_number']
                                           map_categorical_input(inputs['department'], department_map),
inputs('employee_number'),
inputs('employee_number'),
inputs('invironment_satisfaction'),
inputs('iob_involvement'),
inputs('job_satisfaction'),
inputs('monthly_income'),
inputs('monthly_rate'),
inputs('inum_companies_worked'),
inputs('percent_salary_hike'),
inputs('percent_salary_hike'),
inputs('relationship_satisfaction'),
inputs('stock_option_levet'),
inputs('stock_option_levet'),
inputs('training_times_lastYear'),
inputs('vears_at_company'),
inputs('years_at_company'),
inputs('years_in_current_role'),
inputs('years_in_current_role'),
inputs('years_with_curr_manager'),
map_categorical_input(inputs['office_code'], office_code_map),
map_categorical_input(inputs['office_code'], job_level_ureshane(1__1)
                                              map_categorical_input(inputs['job_level_updated'], job_level_updated_map)
                            ]).reshape(1, -1)
58
59
60
61
                              return input_data
              # Function to scale and apply PCA transformation to input data
62
63
64
65
              def transform_input_data(input_data):
    input_data_scaled = scaler.transform(input_data)
                             return input_data_scaled
67
68
69
             # Function to predict attrition
def predict_attrition(input_data_scaled):
    prediction = model.predict(input_data_scaled)
    return prediction[0]
```

Figure 33: Streamlit app prediction

```
72 # Streamlit app layout
73 st.title("Employee Attrition Prediction")
     # Collect input data from the user
 76
     inputs = {
           ts = {
    'Joining_Year': st.number_input('JoiningYear', min_value=2005, max_value=2021, value=2015),
    'age': st.slider('Age', min_value=18, max_value=60, value=30),
    'business_travel': st.selectbox('BusinessTravel', ['Travel_Rarely', 'Travel_Frequently', 'Non-Travel']),
    'daily_rate': st.number_input('DailyRate', min_value=102, max_value=1499, value=800),
    'danatatilet = valuether('Danatatilet')
 78
          80
 81
 82
 83
 85
 87
 89
 90
91
 92
 93
 94
 95
 96
 98
100
102
103
104
105
106
107
108
109 }
111
     # Add Predict button
if st.button('Predict Attrition'):
113
                 # Prepare the input data
115
                input_data = prepare_input_data(inputs)
                # Scale and apply PCA transformation
input_data_pca = transform_input_data(input_data)
117
119
120
                 # Make the prediction
                prediction = predict_attrition(input_data_pca)
121
122
                   Display the prediction result
124
                if prediction == 0:
    st.write("Prediction: Employee will attrite (Attrition = 1).")
126
                 else:
                      st.write("Prediction: Employee will not attrite (Attrition = 0).")
           except Exception as e:
128
                 st.error(f"Error in prediction: {e}")
```

Figure 34: Streamlit app layout

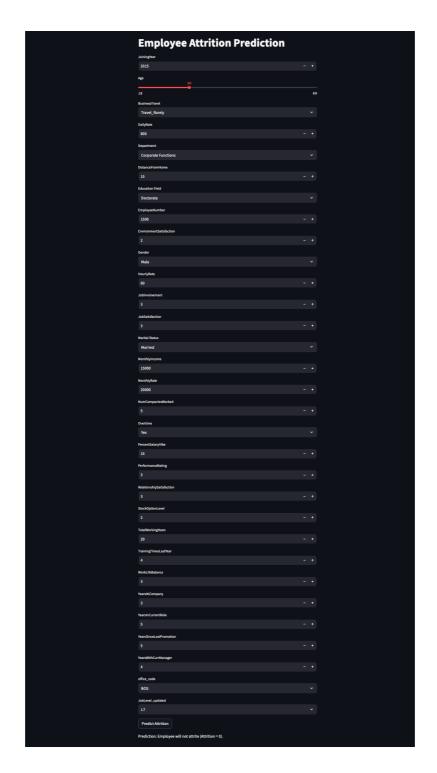


Figure 34: Streamlit app front-end

# References

[1] "Anaconda Navigator Distribution," *Anaconda Distribution*, May 06, 2022. https://www.anaconda.com/products/individual