

Configuration Manual

MSc Research Project Data Analytics

Akhil Anthony

Student ID: x22209395

School of Computing National College of Ireland

Supervisor: Mr.Hicham Rifai

National College of Ireland Project Submission Sheet School of Computing



Student Name:	Akhil Anthony
Student ID:	x22209395
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Configuration Manual

Akhil Anthony x22209395

1 Introduction

This Configuration hand book provides complete information on software, hardware and all the steps required to develop the the Aero Engine Maintenance System.

The software and hardware requirements are specified in section 2, followed by the development of Remaining Useful Life prediction model, Defect Detection model and Web application.

2 System Configuration

The hardware and software specification are mentioned in this section.

2.1 Hardware Requirement

Table 1: Hardware Requirement

Operating System	Windows 11
Ram	8.0 GB
Hard Disc	250 GB

2.2 Software Requirement

Table 2: Software Requirement

Programming Tools	Google Colab, Visual Studio Code
Web Browser	Google Chrome or Brave
Other Required Software	Overleaf, Microsoft Word, and Microsoft EXcel

3 Remaining Useful Life (RUL)

This section consist of complete information in developing the CNN-BiLSTM model for RUL prediction. The section include Loading data, Calculating Rul, EDA, Model building and Training, Prediction and Testing

Load Data and Histogram

```
import pands as pd
import pands as pd
import pands as pd
import pands passessing import MinHawScaler
from skiedDip.popel selection import train_test_split
import methodib.popel selection import train_test_split
import methodib.popel sa plt
imp
```

Figure 1: Loading and plotting the histograms

Exploratory Data Analysis

```
princ(Train.head())

Display the first few rows of the test data
princ(Train.head())

Display the first few rows of the RUL data
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Display the first few rows of the RUL data
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```

Figure 2: Exploratory Data Analysis

RUL Calculation and Data Transformation df): "groupby('unit_number')['time_cycles'].max().reset_index() mms = ['unit_number', 'max_cycle'] max_cycle, one'unit_number') ['max_cycle'] - df['time_cycles'] cycle'], axis=1, inplace=True) rul(train)

ence_length = 50 ain, y_train = reshape_data(np.hstack((train_scaled, y_train.reshape(-1, 1))), sequence_length

Figure 3: Calculating RUL and Data Transformation

Model Building and Training

```
import tensorflow as tf
from tensorflow.keras.models import Sequential
from tensorflow.keras.models import Sequential
from tensorflow.keras.models import ConvID, MaxPoolingID, Bidirectional, L5TM, Dropout, Dense

# Parameters
sequence_length = 50
num_features = 21  # Number of features (sensors)

# Build the model
model = Sequential()

# Add CNN layers
model.add(ConvID(filters=64, kernel_size=3, activation='relu', input_shape=(sequence_length, num_features)))
model.add(ConvID(filters=128, kernel_size=3, activation='relu'))
model.add(ConvID(filters=128, kernel_size=3, activation='relu'))
model.add(Dropout(0.2))

# Add BiLSTM layers
model.add(Dropout(0.2))

# Add BiLSTM layers
model.add(Sidirectional(LSTM(units=50, return_sequences=True)))
model.add(Gidirectional(LSTM(units=50)))
model.add(Dropout(0.2))

# Output layer
model.add(Dense(1))

# Output layer
model.compile(optimizer='adam', loss='mean_squared_error', metrics=['mae'])

# Print the model
model.summary()
model.summary()
model.summary()
model.summary()
model.summary()
model.summary()
model.summary()
model.fit(X_train, y_train, epochs=50, batch_size=64, validation_split=0.2, verbose=1)
```

Figure 4: Model Building and model Training

Test Data and Prediction

Prepare the test data
test[*RUL'] = rul['RUL']

Verify and drop columns
columns_to_drop = ['RUL'] + drop_list
print("Columns to drop:", columns_to_drop)

Drop columns if they exist in the test DataFrame
test_features = test.drop(columns=[col for col in columns_to_drop if col in test.columns])

Scale the features
test_scaled = scaler.transform(test_features)

Combine scaled features with the target column
test_scaled_with_rul = np.hstack((test_scaled, test['RUL'].values.reshape(-1, 1)))

Reshape data for the model
X_test, y_test = reshape_data(test_scaled_with_rul, sequence_length)

Figure 5: Preparing Test Data and Prediction

Predict
_pred = model.predict(X_test)

MAE and MSE

```
### Remove samples where y_test is NeN

valid_Indices = -mp.inan(y_test)

X_test = X_test(valid_indices)

Y_pred = y_pred[valid_indices]

y_pred = y_pred[valid_indices]

### Create the metric objects

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### Create the state of the metrics with the true values and predictions

### mac_metric.update_state(y_test, y_pred.flatten())

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### mac_metric.update_state(y_test, y_pred.flatten())

### Create the metric objects

### Mac_mac_metric.update_state(y_test, y_pred.flatten())

### Plot training history

#
```

Figure 6: MAE and MSE

Testing

```
# Export the model
model.save('bilstm_model.h5')

import numpy as np

def predict_rul(sensor_data, sequence_length=50):
    # Print length of sensor_data for debugging
    print(f"Length of sensor_data (len(sensor_data))")

    # Check if sensor_data length matches the number of features
    if len(sensor_data) != 21:
        raise ValueError("The input sensor_data must contain exactly 21 sensor readings.")

# Create a sequence with the provided sensor data
    # Assume the rest of the sequence is filled with zeroes

full_sequence = np.zeros((sequence_length, 21))

full_sequence = np.zeros((sequence_length, 21))

full_sequence = np.zeros((sequence_length, 21))

# Reshape for model input

sensor_data = full_sequence.reshape(1, sequence_length, 21) # (batch_size, sequence_length, num_features)

# Make predictions

prediction = model.predict(sensor_data)

return prediction[9][0]

# Example sensor readings with exactly 21 values

sensor_readings = [
    106.82, 107.12, 106.92, 107.05, 106.88, 107.10,
    106.95, 107.00, 107.15, 106.90, 107.95, 106.85,
    107.12, 106.88, 107.00, 107.10, 106.92, 107.20,
    107.00, 100.95, 107.05 # Ensure this list has 21 elements

# Get the RUL prediction

rul_prediction = predict_rul(sensor_readings)

print(f"Predicted Remaining Useful Life (RUL): {rul_prediction}")
```

Figure 7: Testing

4 Defect Detection

This section consist of complete information in developing the VGG16-SVM model for Defect Detection. The images include Libraries, Loading the data, Feature Extraction, Transformation, Merging the label and Feature data, Model building and Training, Prediction, and Testing.

Import Libraries

```
import base64
import pandas as pd
from arrow import now
from glob import glob
from io import BytesIO
from os.path import basename
from PIL import Image
import numpy as np
import matplotlib.pyplot as plt
import seaborn as sns

from sklearn.svm import SVC
from sklearn.svm import SVC
from sklearn.metrics import classification_report, accuracy_score
import tensorflow as tf
from tensorflow.keras.applications import VGG16
from tensorflow.keras.applications import Flatten
from umap import UMAP
```

Figure 8: Libraries

Data Preprocessing

Figure 9: Loading data, Feature Extraction, Transformation, and Merging Data

Merging Data for VGG16-SVM model

```
# label data load and merge
from os.path import basename, join
root = '/content/drive/MyDrive/Aero-engine_defect-detect_new/labels/'
dfs = []
for subfolder in ['val', 'train']:
    for input_file in glob(join(root, subfolder, '*.txt')):
        current_df = pd.read_csv(input_file, sep=' ', names=['label', 'w0', 'w1', 'w2', 'w3'])
        current_df['tag'] = [subfolder] * len(current_df)
        current_df['tag'] = basename(input_file)
        dfs.append(current_df)

labels_df = pd.concat(dfs, axis=0)

# Merge dataframes
all_df = pd.concat(dfs, axis=0)

# Merged data
all_dff('class'] = all_df['label'].map({0: 'scratch', 1: 'dot', 2: 'crease', 3: 'damage'})
all_df.ead()

# validation and train data
val_df = all_dff(all_dff['tag_x'] == 'val') & (all_dff['tag_y'] == 'val')]
train_df = all_dff(all_dff['tag_x'] == 'train') & (all_dff['tag_y'] == 'train')]

train_df.head()

# histogram
sns.nistplot(data-train_df, x='class')
plt.title('class Distribution in Training Data')
plt.show()
```

Figure 10: Loading the Label data, Merging With the Extracted Data and Histogram

UMAP

Figure 11: UMAP and Result Visualization

lot_figure.circle('x', 'y', source=datasource, color=mapper, line_alpha=0.6, fill_alpha=0.6, size=5,)
how(plot_figure)

```
# Separate features and target

X_train = np.vstack(train_df['value'])
y_train = train_df['class']

X_val = np.vstack(val_df['value'])
y_val = val_df['class']

# Initialize and fit the scaler
scaler = StandardScaler()
train_features = scaler.fit_transform(X_train)
val_features = scaler.transform(X_val)

import joblib  # Import joblib for saving the model and scaler
```

Figure 12: Data Transformation

```
# Initialize and train the SVM model

swm = SVK(kernel='linear', (=1, probability=True)

swm.fit(train_features, y_train)

# Save the scaler and the trained SVM model

joblib.dump(scaler, 'scaler.pk1')

# joblib.dump(scaler, 'scaler.pk1')

# joblib.dump(scaler, 'scaler.pk1')

joblib.dump(scaler, 'scaler.pk1')

val_predictions = svm.predict(val_features)

print('SVM accuracy: {:5.4f}'.format(accuracy_score(y_true=val_df['class'], y_pred=val_predictions)))

print(classification_report(y_true=val_df['class'], y_pred=val_predictions)))
```

Figure 13: Classification Matrix

Preprocessing Test Data

```
import numpy as np
from PIL import Image
from sklearn.preprocessing import StandardScaler
from sklearn.svm import SVC
from tensorflow.keras.applications import VGG16
from tensorflow.keras.models import Model
from tensorflow.keras.layers import Flatten
import joblib # for loading the saved scaler and SVM model

# Function to load and preprocess the image
def load_and_preprocess_image(image_path):
    with Image.open(image_path) as img:
    img = img.resize((224, 224))
        img_array = np.array(img) / 255.0 # Normalize the image
        img_array = np.expand_dims(img_array, axis=0) # Add batch dimension
    return img_array

# Function to extract features using VGG16
def extract_features_vgg16(model, img_array):
    return model.predict(img_array).flatten()
```

Figure 14: Loading and Feature Extraction of Test Data

Figure 15: Prediction Function and Saving the model

Testing

```
# Predict the class of the image
predicted_class = predict_image_class(image_path, vgg16_model, svm, scaler, class_mapping)
print(f'The predicted class of the image is: {predicted_class}')

from sklearn.metrics import confusion_matrix, ConfusionMatrixDisplay

cm = confusion_matrix(y_true=val_df['class'], y_pred=val_predictions)
disp = ConfusionMatrixDisplay(confusion_matrix=cm, display_labels=svm.classes_)
disp.plot(cmap=plt.cm.Blues)
plt.show()
```

Figure 16: Testing the Model and Confusion matrix

5 Web Application

This section provides the overall information of building the Web Application using Streamlit. The images include the Defect Detection and Remaining Useful life (RUL) prediction section and the code for corresponding Buttons and Sliders.

Initially the saved models, the requirements and the code for the web application should be stored in one folder. For implementing the application virtual environment should be installed.

The steps for running the code for application are:

- pip install virtualenv
- virtualenv venv
- pip install -r requirements.txt
- venv\Scripts\activate
- streamlit application.py

```
import streamlit as st
import numpy as np
from PIL import Image
from sklearn.preprocessing import StandardScaler
from sklearn.svm import SVC
from tensorflow.keras.applications import VGG16
from tensorflow.keras.models import Model
from tensorflow.keras.layers import Flatten
import joblib
import tensorflow as tf

st.set_page_config(page_title="AeroInsight", page_icon="\nimin")
```

Figure 17: Libraries for Developing the Web Application

Defect Detection # function to load and preprocess the image for load and preprocess. Sampe (image): ing - lange, reside (120, 220) ing_erry = quarry(lag / 250.0 % lumnible the image ing_erry = quarry(lag / 250.0 % lumnible the image ing_erry = quarry(lag / 250.0 % lumnible the image ing_erry = puarry(lag / 250.0 % lumnible the image ing_erry = lumnous_disperient, supplienced, ing_erry): return model_predicting_erry, initiated) of function to extract features simplify if muction to extract features, supplify industries = extract_features, supplify industries = extract_features, supplify features = extract_features, supplify industries = extract_features, supplify indus

Figure 18: Defect Detection section in Web Application

Remaining Useful Life (RUL)

```
# Load the BiLSTM model for RUL prediction
rul_model = tf.keras.models.load_model('bilstm_model.h5')

# Function to predict RUL

def predict_rul(sensor_data, sequence_length-50):
    if len(sensor_data) != 21:
        raise ValueError("The input sensor_data must contain exactly 21 sensor readings.")

full_sequence = np.zeros((sequence_length, 21))
    full_sequence[-1] = sensor_data # Place the provided sensor data at the end of the sequence
    sensor_data = full_sequence.reshape(1, sequence_length, 21) # Reshape for model input
    prediction = rul_model.predict(sensor_data)

    return prediction[0][0]

# Default values for the sliders

default_values = [
    106.82, 107.12, 106.92, 107.05, 106.88, 107.10,
    106.95, 107.00, 107.15, 80.90, 107.05, 106.85,
    107.12, 106.88, 107.00, 107.15, 80.90, 107.05, 106.85,
    107.10, 106.95, 107.05

]
```

Figure 19: RUL section in Web Application

Drop down Menu adn Buttons

```
# Streamlit app
st.title("Aero-Engine Defect Detection and RUL Analysis")

# Sidebar for navigation
option = st.sidebar.selectbox("Select Option", ("Defect Detection", "RUL Analysis"))

if option == "Defect Detection":
    st.header("Defect Detection")
    uploaded_file = st.file_uploader("Choose an image...", type=["jpg", "jpeg", "png"])

if uploaded_file is not None:
    image = Image.open(uploaded_file)
    st.image(image, caption='Uploaded Image.', use_column_width=True)
    st.write("")

if st.button('Classify Image'):
    st.write("Classifying...")
    predicted_class, confidence_scores = predict_image_class(image, vgg16_model, svm, scaler, class_mapping)
    st.write(f'The predicted class of the image is: {predicted_class}')
```

Figure 20: Drop down menu and Buttons to initiate Defect Detection

Sliders for Sensors

```
eise:
st.header("Remaining Useful Life (BUL) Analysis")

# Create sliders for each sensor with updated maximum values and default values
sensor1 = st.alider("Sensor 1 (Fam inlet temperature)", min_value=0.0, max_value=620.0, value=default_values[0], step=0.01)
sensor2 = st.alider("Sensor 1 (Fam inlet temperature)", min_value=0.0, max_value=1550.0, value=default_values[1], step=0.01)
sensor3 = st.alider("Sensor 4 (Fam inlet temperature)", min_value=0.0, max_value=1550.0, value=default_values[3], step=0.01)
sensor5 = st.alider("Sensor 5 (Fam inlet temperature)", min_value=0.0, max_value=120.0, value=default_values[3], step=0.01)
sensor6 = st.alider("Sensor 6 (Fam inlet temperature)", min_value=0.0, max_value=120.0, value=default_values[4], step=0.01)
sensor6 = st.alider("Sensor 6 (Fam inlet temperature)", min_value=0.0, max_value=120.0, value=default_values[7], step=0.01)
sensor6 = st.alider("Sensor 1 (Fam inlet temperature)", min_value=0.0, max_value=2200.0, value=default_values[7], step=0.01)
sensor1 = st.alider("Sensor 10 (Fam inlet temperature)", min_value=0.0, max_value=2200.0, value=default_values[8], step=0.01)
sensor1 = st.alider("Sensor 10 (Fam inlet temperature)", min_value=0.0, max_value=2200.0, value=default_values[1], step=0.01)
sensor1 = st.alider("Sensor 11 (Fam inlet temperature)", min_value=0.0, max_value=1200.0, value=default_values[1], step=0.01)
sensor1 = st.alider("Sensor 12 (Fam inlet temperature)", min_value=0.0, max_value=1200.0, value=default_values[1], step=0.01)
sensor1 = st.alider("Sensor 12 (Fam inlet temperature)", min_value=0.0, max_value=1200.0, value=default_values[1], step=0.01)
sensor1 = st.alider("Sensor 12 (Fam inlet temperature)", min_value=0.0, max_value=1200.0, value=default_values[1], step=0.01)
sensor1 = st.alider("Sensor 12 (Fam inlet temperature)", min_value=0.0, max_value=1200.0, value=default_values[1], step=0.01)
sensor1 = st.alider("Sensor 12 (Fam inlet temperature)", min_value=0.0, max_value=1200.0, value=default_values[1], step=0.01)
sensor2 = st.alider("Sensor 12
```

Figure 21: Sliders for Sensors and Button to initiate REUL Prediction

6 Results

This section provides the output generated in the Aero Engine Maintenance System Web Application. The output for both Remaining Useful Life and Defect detection is included.

Aero Engine Maintenance System

Aero-Engine Defect Detection and RUL Analysis

Defect Detection

Will Amount of Desired Desire

Figure 22: Interface



Figure 23: Defect Detection Result

7 How to run the code?

• Rul prediction:

Upload the train_FD001, test_FD001, and RUL_FD001 data to google colab. By clicking the run all option, the code will run automatically.



Figure 24: RUL Prediction

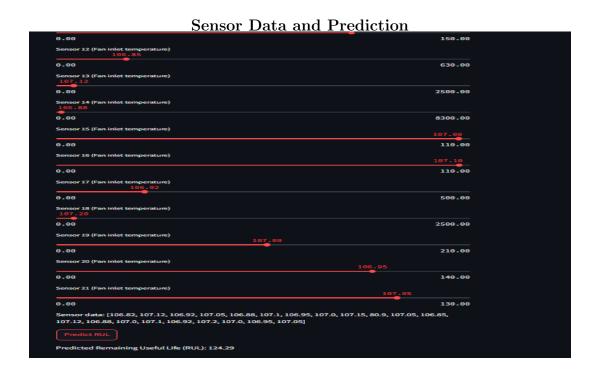


Figure 25: RUL Prediction

• Defect Detection:

Upload the data from kaggle to google drive and mount it to google colab. The code can be run by changing the path of the input data in the code.

• Application

Open the application folder in the visual studio code. Select the application.py pythone file, and in the terminal, select cmd and folow the steps mentioned in the

application section of configuration manual.