

Configuration Manual

MSc Research Project MSC AI for Business

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Table of Contents

1. Ir	ntroduction	1
2. A	AI Implementation Framework	1
3. Key	AI Technologies in SCM	2
4. Use	cases and Applications	3
5. Best	t Practices for AI Implementation	3
6.Case	e Studies	4
7.Cond	clusion	5

1. Introduction

The application of Artificial Intelligence (AI) in Supply Chain Management (SCM) has benefits that include Increased effectiveness, better decision making and cost cut. This configuration manual aims to illustrate the detailed procedure for the application of AI in SCM by introducing the technologies, applications, recommendations, and case studies.

Step	Objective	Actions
Step 1: Data	Gather accurate, complete,	- Identify data sources (IoT devices, ERP
Collection and	and timely data from various	systems, third-party logistics providers).
Integration	sources to feed AI models.	
		- Ensure data quality by implementing
		robust data management policies.
		- Integrate data from different formats
		and standards into a unified system.
Step 2: AI Model	Choose the appropriate AI	- Select models based on SCM functions
Selection and	models and develop them to	(e.g., machine learning for demand
Development	suit specific SCM needs.	forecasting, predictive analytics for risk
		management).
		- Develop models using historical data
		and validate them with real-time data.
		- Employ tools like TensorFlow,
		PyTorch, or custom-built algorithms.
Step 3: Deployment	Deploy AI models and	- Develop an integration plan that
and Integration	integrate them with existing	includes necessary APIs and
	SCM systems.	middleware.
		- Ensure seamless communication
		between AI systems and existing SCM
		software.

2. AI Implementation Framework

		- Test the deployment in a controlled
		environment before full-scale
		implementation.
Step 4: Monitoring	Continuously monitor and	- Set up monitoring tools to track AI
and Maintenance	maintain AI systems to	model performance and accuracy.
	ensure optimal performance.	
		- Regularly update models with new data
		to improve accuracy.
		- Conduct periodic maintenance checks
		to address any technical issues.

3. Key AI Technologies in SCM

Technology	Application	Tools/Devices
Machine	Enhances decision-making by analyzing	TensorFlow, PyTorch, Scikit-
Learning	large datasets to identify patterns and	learn
	predict outcomes.	
Predictive	Forecasts demand, optimizes inventory	IBM SPSS, SAS, RapidMiner
Analytics	levels, and reduces holding costs.	
Internet of	Collects real-time data on logistics	IoT sensors, RFID tags, GPS
Things (IoT)	activities, including shipment location and	trackers
	storage conditions.	
Robotics and	Automates repetitive tasks, such as	Robotic Process Automation
Automation	inventory reordering and warehouse	(RPA) software, autonomous
	operations, reducing human error and	mobile robots
	operational costs.	

4. Use Cases and Applications

Function	AI Application	Benefits
Inventory	Demand forecasting, stock	Reduces overstocking and stockouts,
Management	optimization, automated	minimizes holding costs, improves
	reordering.	customer satisfaction.
Demand	Uses historical data and	Ensures timely product availability,
Forecasting	market trends to predict future	enhances resource utilization.
	demand.	
Logistics and	Route optimization,	Reduces delivery times, lowers
Transportation	predictive maintenance.	transportation costs, minimizes
		equipment downtime.
Supply Chain	Risk management, fraud	Enhances financial stability, improves
Finance	detection, working capital	security, optimizes cash flow.
	management.	

5. Best Practices for AI Implementation

Data Quality Management

Action: This is why there should be strict procedures on data management that would help one get the right data. This means being able to offer conventional sequential processes for handling data and for validating data and possession of data cleaning techniques with the aim of improving data quality.

Model Interpretability

Action: Explain how it is possible to enhance the level of trust with the AI models of the stakeholders using XAI techniques. The achievement of such a goal is possible by designing AI systems that allow the clients to understand its rationale: This shall assist in gaining confidence from the side of the stakeholders and guarantee the enactment of the law among the regulating power.

Ethical Considerations

Action: See to it that ethical issues are kept at their highest level so that the tools can be used correctly and the identity of the users of the tools are not released to the wrong hands. This includes compliance with the data protection regulation, encouragement of the actions of the AI systems to be accountable and using those measures that will reduce the probability of discriminative decisions by the AI System.

6.Case Studies

<u>Walmart</u>: COVID-19 was managed at Walmart by making use of AI to forecast and order inventory and sales so that Walmart can ensure it has enough stock for such products. Thus, there is a possibility to use AI in supply chain management, as it proves that it can support disruption and also raise the level of customer satisfaction.

<u>**DHL</u>**: AI was introduced into the logistic chains of DHL for precise usage in some of the application areas such as prognosis of vehicles and the routing depending on the traffic systems. This was done in the sense of wrongfully lowering the operation expenses and increasing the delivery effectiveness as a way of demonstrating that AI has a positive effect on the flow of logistics.</u>

<u>Amazon</u>: The following dynamics have been noted in relation to the AI by Amazon: changes to the routes and the last mile of the delivery. This led to the creation of a framework that enhanced delivery services alongside reduced fuel consumption, thus, the positive impact of AI on the operation efficiency and the natural environment.

7. Questionnaire:

The questionnaire consisted of 15 questions related to AI adoption, technologies being used, advantages and disadvantages. The survey was conducted with 15 participants who are professionals and work in medium and large enterprises with 51 and more employees in different industries. The data was collected using an online survey which was posted on the LinkedIn platform to ensure that the participants were diverse and relevant.

The results deduced that, AI in SCM is growing, especially among major companies. Mid- and large-sized enterprises are benefiting from AI in demand forecasting, logistics management, and predictive maintenance. However, data quality, system integration, and staff training remain challenges. However, AI is becoming a key enabler for competitive advantage in the ever-changing global supply chain environment.

8.Conclusion

To the organization, application of AI in SCM is beneficial in that it facilitates the running of the operations besides the cost of making decisions within the business. Hence, given that the implementation of the AI technologies in the context of the present paper also corresponds with the four-tiered framework and the best practices highlighted in this paper, it can be concluded that the organizations can, in fact, attain the needed competitive advantage within the market with the help of their integration.

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