

Configuration Manual

MSc Research Project
Data Analytics

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MSc Project Submission Sheet
School of Computing



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Configuration Manual

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1 Introduction

In this Configuration Manual all the prerequisites required to reproduce the research and its outcomes on individual environment are mentioned. The software and the hardware requirement along with a snapshot of code for Data Import and Exploratory Data Analysis, Data Pre-processing, Label Encoding, Feature Selection, all the models-built and Evaluation are included. The structure of the report is as follows, Section 2, gives the information about environment configuration.

Section 3, provides detail about data collection. Section 4 is data exploration consists of Data Pre-processing and Exploratory Data Analysis. Label Encoding is explained in section 5. Section 6 provides the details about Class Balancing. Section 7 provides the details about Feature Selection. The train test splits for the data for model training and testing are covered in this section. Section 8 provides the details about the models built. Section 9, explains how results are computed and visualized.

2 Environment

This section provides the details of Software and Hardware requirements to implement the research done.

2.1 Hardware Requirements

Below Figure 1, provides the hardware specifications required. AMD Ryzen 5 2600 Six-Core Processor @ 3.40 GHz, 16 GB installed DDR4 RAM Memory at speed of 3200 Mhz, 64 Bit Windows 11 Pro operating System, 1024 GB SSD.

i Device specifications

Device name	DESKTOP-85J272U	
Processor	AMD Ryzen 5 2600 Six-Core Processor	3.40 GHz
Installed RAM	16.0 GB	
Device ID	289D9D50-0660-4DAA-B680-CB87AB23E39C	
Product ID	00331-10000-00000-AA525	
System type	64-bit operating system, x64-based processor	
Pen and touch	No pen or touch input is available for this display	

Related links
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■ Windows specifications

Edition	Windows 11 Pro	
Version	21H2	
Installed on	20-08-2022	
OS build	22000.1219	
Experience	Windows Feature Experience Pack 1000.22000.1219.0	

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Figure 1: Hardware Requirements2

2.2 Software Requirements

- Anaconda 3 for Windows (Version 4.8.0)
- Jupyter Notebook (Version 6.0.3)
- Python (Version 3.7.6)

3 Data Collection

The data is taken from <https://github.com/rililjr/Detecting-Malicious-URL-Machine-Learning>.

4 Data Exploration

All the Python libraries required to implement the entire project are listed in Figure 2.

```

import matplotlib.pyplot as plt
import matplotlib.ticker as mtick
import pandas as pd
import numpy as np
from sklearn import preprocessing
from sklearn.feature_selection import chi2, SelectKBest
from sklearn.model_selection import train_test_split, cross_val_score
from sklearn.metrics import accuracy_score, f1_score
from sklearn.tree import DecisionTreeClassifier
from sklearn.svm import SVC
from sklearn.ensemble import RandomForestClassifier
from sklearn.neural_network import MLPClassifier

```

Figure 2: Required Python Libraries

The Figure 3 represents the code to import data.

```

# importing the data file
data = pd.read_excel("employee attrition final dataset.xlsx")

```

```

# printing the top 10 rows of data
data.head(10)

```

	Employee_ID	Gender	Age	Education_Level	Relationship_Status	Hometown	Unit	Decision_skill_possess	Time_of_service	Time_since_promotion
0	EID_23371	F	42.0	4	Married	Franklin	IT	Conceptual	4.0	4
1	EID_18000	M	24.0	3	Single	Springfield	Logistics	Analytical	5.0	4
2	EID_3891	F	58.0	3	Married	Clinton	Quality	Conceptual	27.0	3
3	EID_17492	F	26.0	3	Single	Lebanon	Human Resource Management	Behavioral	4.0	3
4	EID_22534	F	31.0	1	Married	Springfield	Logistics	Conceptual	5.0	4
5	EID_2278	M	54.0	3	Married	Lebanon	Purchasing	Conceptual	19.0	1
6	EID_18588	F	21.0	4	Married	Springfield	Purchasing	Directive	2.0	1
7	EID_1235	F	NaN	3	Married	Springfield	Sales	Directive	34.0	4
8	EID_10197	M	40.0	4	Single	Springfield	Production	Analytical	13.0	1
9	EID_21262	M	45.0	3	Married	Lebanon	IT	Directive	21.0	4

10 rows x 24 columns

Figure 3: Data import

The Figure 4 represents the code to check data columns and statistical information about the data.



Figure 4: Data Description

The Figure 5 represents the code to check data information and the count of missing values for each feature column.

```

data.info()

<class 'pandas.core.frame.DataFrame'>
RangeIndex: 4999 entries, 0 to 4998
Data columns (total 24 columns):
 #   Column                                Non-Null Count  Dtype
---  -
 0   Employee_ID                           4999 non-null   object
 1   Gender                                 4999 non-null   object
 2   Age                                     4713 non-null   float64
 3   Education_Level                       4999 non-null   int64
 4   Relationship_Status                   4999 non-null   object
 5   Hometown                               4999 non-null   object
 6   Unit                                   4999 non-null   object
 7   Decision_skill_possess                 4999 non-null   object
 8   Time_of_service                       4903 non-null   float64
 9   Time_since_promotion                  4999 non-null   int64
10   growth_rate                           4999 non-null   int64
11   Travel_Rate                           4999 non-null   int64
12   Post_Level                            4999 non-null   int64
13   Pay_Scale                             4992 non-null   float64
14   Compensation_and_Benefits             4999 non-null   object
15   Work_Life_balance                    4989 non-null   float64
16   VAR1                                  4999 non-null   int64
17   VAR2                                  4595 non-null   float64
18   VAR3                                  4999 non-null   float64
19   VAR4                                  4524 non-null   float64
20   VAR5                                  4999 non-null   int64
21   VAR6                                  4999 non-null   int64
22   VAR7                                  4999 non-null   int64
23   Attrition_rate                        4999 non-null   float64
dtypes: float64(8), int64(9), object(7)
memory usage: 937.4+ KB

```

Figure 5: Data Information

Figure 6 represents the code to top count the missing values present in each column. The missing values are fixed in figure 7. The figure also shows the code to convert the float type attrition_rate to integer by rounding off the digits.

```
# checking if data has null values
data.isnull().sum()

Employee_ID      0
Gender           0
Age             286
Education_Level  0
Relationship_Status 0
Hometown        0
Unit            0
Decision_skill_possess 0
Time_of_service  96
Time_since_promotion 0
growth_rate     0
Travel_Rate     0
Post_Level      0
Pay_Scale       7
Compensation_and_Benefits 0
Work_Life_balance 10
VAR1            0
VAR2           404
VAR3            0
VAR4           475
VAR5            0
VAR6            0
VAR7            0
Attrition_rate   0
dtype: int64
```

Figure 6: Missing Values

```
data['Work_Life_balance'] = data['Work_Life_balance'].fillna(1.0)
data = data.fillna(0)

data['Attrition_rate'] = np.round(data['Attrition_rate'],0)
```

Figure 7: For missing value

The Figure 8, illustrate the code to count the data points for each class.

```
# Checking value count for class balance
data['Attrition_rate'].value_counts()

0.0    4611
1.0     388
Name: Attrition_rate, dtype: int64
```

Figure 8: Class count

The Figure 9, illustrate the code to plot the gender distribution graph showing the percentage of male and female employees.


```

# To see attrition percentage by gender
ax = (data['Gender'].value_counts()*100.0 /len(data)).plot(kind='bar',sta
ax.yaxis.set_major_formatter(mtick.PercentFormatter())
ax.set_ylabel('% Customers')
ax.set_xlabel('Gender')
ax.set_ylabel('% Employee')
ax.set_title('Gender Distribution')

# create a list to collect the plt.patches data
totals = []

# find the values and append to list
for i in ax.patches:
    totals.append(i.get_width())

# set individual bar lables using above list
total = sum(totals)

for i in ax.patches:
    # get_width pulls left or right; get_y pushes up or down
    ax.text(i.get_x()+.15, i.get_height()-3.5, \
            str(round((i.get_height()/total), 1))+'%',
            fontsize=12,
            color='white',
            weight = 'bold')

```

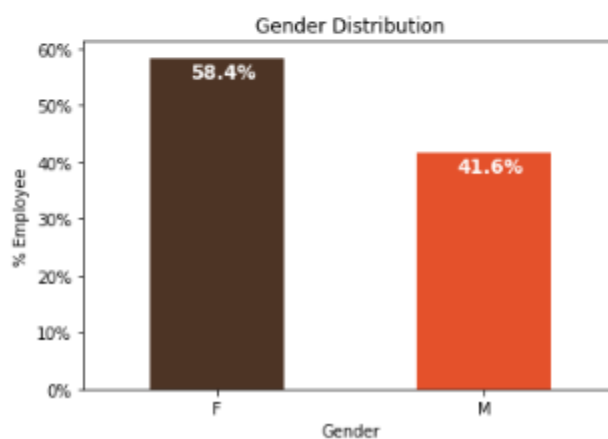


Figure 9: Plot for gender distribution

The Figure 10, illustrate the code to generate the value count for work life balance and plot a pie chart for work life balance based on attrition rate.

```

data['Work_Life_balance'].value_counts()

1.0    1492
3.0    1424
2.0    1138
4.0     870
5.0     75
Name: Work_Life_balance, dtype: int64

# To see attrition percentage by Work_Life_balance
ax = (data['Work_Life_balance'].value_counts()*100.0 /len(data))\
.plot.pie(autopct='%.1f%%', labels = [5.0,4.0,3.0,2.0,1.0],figsize =(5,5), fontsize = 12 )
ax.yaxis.set_major_formatter(mtick.PercentFormatter())
ax.set_ylabel('Work_Life_balance',fontsize = 12)
ax.set_title('% of Employees', fontsize = 12)

Text(0.5, 1.0, '% of Employees')

```

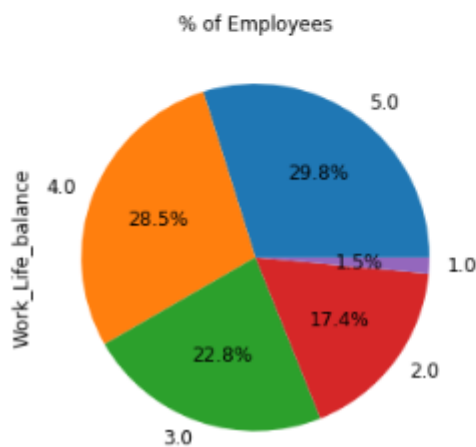


Figure 10: Plot for Work life balance

The Figure 11, illustrate the code to find the data points present for each department and the code showed in figure (12-23) is showing the sub setting of data for each department.

```

data.Unit.value_counts()

IT                1008
Logistics         841
Sales             675
Operarions       482
R&D              480
Accounting and Finance 362
Purchasing        358
Human Resource Management 245
Marketing         157
Production        151
Quality           139
Security          101
Name: Unit, dtype: int64

```

Figure 11: Department wise data count

```

dataIT = data[data.Unit == "IT"].drop('Unit', axis=1)
dataIT.info()

<class 'pandas.core.frame.DataFrame'>
Int64Index: 1008 entries, 0 to 4998
Data columns (total 23 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   Employee_ID                            1008 non-null   object
1   Gender                                  1008 non-null   object
2   Age                                      1008 non-null   float64
3   Education_Level                         1008 non-null   int64
4   Relationship_Status                     1008 non-null   object
5   Hometown                                 1008 non-null   object
6   Decision_skill_possess                  1008 non-null   object
7   Time_of_service                         1008 non-null   float64
8   Time_since_promotion                    1008 non-null   int64
9   growth_rate                             1008 non-null   int64
10  Travel_Rate                             1008 non-null   int64
11  Post_Level                              1008 non-null   int64
12  Pay_Scale                               1008 non-null   float64
13  Compensation_and_Benefits               1008 non-null   object
14  Work_Life_balance                       1008 non-null   float64
15  VAR1                                     1008 non-null   int64
16  VAR2                                     1008 non-null   float64
17  VAR3                                     1008 non-null   float64
18  VAR4                                     1008 non-null   float64
19  VAR5                                     1008 non-null   int64
20  VAR6                                     1008 non-null   int64
21  VAR7                                     1008 non-null   int64
22  Attrition_rate                           1008 non-null   float64
dtypes: float64(8), int64(9), object(6)
memory usage: 189.0+ KB

```

Figure 12: Sub setting for IT department

```

dataLogistics = data[data.Unit == "Logistics"].drop('Unit', axis=1)
dataLogistics.info()

<class 'pandas.core.frame.DataFrame'>
Int64Index: 841 entries, 1 to 4989
Data columns (total 23 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   Employee_ID                            841 non-null   object
1   Gender                                  841 non-null   object
2   Age                                      841 non-null   float64
3   Education_Level                         841 non-null   int64
4   Relationship_Status                     841 non-null   object
5   Hometown                                 841 non-null   object
6   Decision_skill_possess                  841 non-null   object
7   Time_of_service                         841 non-null   float64
8   Time_since_promotion                    841 non-null   int64
9   growth_rate                             841 non-null   int64
10  Travel_Rate                             841 non-null   int64
11  Post_Level                              841 non-null   int64
12  Pay_Scale                               841 non-null   float64
13  Compensation_and_Benefits               841 non-null   object
14  Work_Life_balance                       841 non-null   float64
15  VAR1                                     841 non-null   int64
16  VAR2                                     841 non-null   float64
17  VAR3                                     841 non-null   float64
18  VAR4                                     841 non-null   float64
19  VAR5                                     841 non-null   int64
20  VAR6                                     841 non-null   int64
21  VAR7                                     841 non-null   int64
22  Attrition_rate                           841 non-null   float64
dtypes: float64(8), int64(9), object(6)
memory usage: 157.7+ KB

```

Figure 13: Sub setting for Logistics department

```

dataQuality = data[data.Unit == "Quality"].drop('Unit', axis=1)
dataQuality.info()

<class 'pandas.core.frame.DataFrame'>
Int64Index: 139 entries, 2 to 4975
Data columns (total 23 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   Employee_ID                           139 non-null    object
1   Gender                                 139 non-null    object
2   Age                                     139 non-null    float64
3   Education_Level                       139 non-null    int64
4   Relationship_Status                   139 non-null    object
5   Hometown                               139 non-null    object
6   Decision_skill_possess                139 non-null    object
7   Time_of_service                       139 non-null    float64
8   Time_since_promotion                  139 non-null    int64
9   growth_rate                           139 non-null    int64
10  Travel_Rate                           139 non-null    int64
11  Post_Level                             139 non-null    int64
12  Pay_Scale                              139 non-null    float64
13  Compensation_and_Benefits             139 non-null    object
14  Work_Life_balance                     139 non-null    float64
15  VAR1                                   139 non-null    int64
16  VAR2                                   139 non-null    float64
17  VAR3                                   139 non-null    float64
18  VAR4                                   139 non-null    float64
19  VAR5                                   139 non-null    int64
20  VAR6                                   139 non-null    int64
21  VAR7                                   139 non-null    int64
22  Attrition_rate                        139 non-null    float64
dtypes: float64(8), int64(9), object(6)
memory usage: 26.1+ KB

```

Figure 14: Sub setting for Quality department

```

dataHR = data[data.Unit == "Human Resource Management"].drop('Unit', axis=1)
dataHR.info()

<class 'pandas.core.frame.DataFrame'>
Int64Index: 245 entries, 3 to 4985
Data columns (total 23 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   Employee_ID                           245 non-null    object
1   Gender                                 245 non-null    object
2   Age                                     245 non-null    float64
3   Education_Level                        245 non-null    int64
4   Relationship_Status                    245 non-null    object
5   Hometown                               245 non-null    object
6   Decision_skill_possess                 245 non-null    object
7   Time_of_service                        245 non-null    float64
8   Time_since_promotion                   245 non-null    int64
9   growth_rate                            245 non-null    int64
10  Travel_Rate                            245 non-null    int64
11  Post_Level                             245 non-null    int64
12  Pay_Scale                              245 non-null    float64
13  Compensation_and_Benefits              245 non-null    object
14  Work_Life_balance                      245 non-null    float64
15  VAR1                                   245 non-null    int64
16  VAR2                                   245 non-null    float64
17  VAR3                                   245 non-null    float64
18  VAR4                                   245 non-null    float64
19  VAR5                                   245 non-null    int64
20  VAR6                                   245 non-null    int64
21  VAR7                                   245 non-null    int64
22  Attrition_rate                         245 non-null    float64
dtypes: float64(8), int64(9), object(6)
memory usage: 45.9+ KB

```

Figure 15: Sub setting for HR department

```

dataPurchasing = data[data.Unit == "Purchasing"].drop('Unit', axis=1)
dataPurchasing.info()

<class 'pandas.core.frame.DataFrame'>
Int64Index: 358 entries, 5 to 4995
Data columns (total 23 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   Employee_ID                           358 non-null    object
1   Gender                                 358 non-null    object
2   Age                                     358 non-null    float64
3   Education_Level                        358 non-null    int64
4   Relationship_Status                    358 non-null    object
5   Hometown                               358 non-null    object
6   Decision_skill_possess                 358 non-null    object
7   Time_of_service                       358 non-null    float64
8   Time_since_promotion                   358 non-null    int64
9   growth_rate                            358 non-null    int64
10  Travel_Rate                            358 non-null    int64
11  Post_Level                             358 non-null    int64
12  Pay_Scale                               358 non-null    float64
13  Compensation_and_Benefits              358 non-null    object
14  Work_Life_balance                      358 non-null    float64
15  VAR1                                    358 non-null    int64
16  VAR2                                    358 non-null    float64
17  VAR3                                    358 non-null    float64
18  VAR4                                    358 non-null    float64
19  VAR5                                    358 non-null    int64
20  VAR6                                    358 non-null    int64
21  VAR7                                    358 non-null    int64
22  Attrition_rate                         358 non-null    float64
dtypes: float64(8), int64(9), object(6)
memory usage: 67.1+ KB

```

Figure 16: Sub setting for Purchasing department

```
dataSales = data[data.Unit == "Sales"].drop('Unit', axis=1)
dataSales.info()
```

```
<class 'pandas.core.frame.DataFrame'>
Int64Index: 675 entries, 7 to 4996
Data columns (total 23 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   Employee_ID                           675 non-null    object
1   Gender                                 675 non-null    object
2   Age                                    675 non-null    float64
3   Education_Level                        675 non-null    int64
4   Relationship_Status                    675 non-null    object
5   Hometown                               675 non-null    object
6   Decision_skill_possess                 675 non-null    object
7   Time_of_service                        675 non-null    float64
8   Time_since_promotion                   675 non-null    int64
9   growth_rate                            675 non-null    int64
10  Travel_Rate                            675 non-null    int64
11  Post_Level                             675 non-null    int64
12  Pay_Scale                              675 non-null    float64
13  Compensation_and_Benefits              675 non-null    object
14  Work_Life_balance                      675 non-null    float64
15  VAR1                                   675 non-null    int64
16  VAR2                                   675 non-null    float64
17  VAR3                                   675 non-null    float64
18  VAR4                                   675 non-null    float64
19  VAR5                                   675 non-null    int64
20  VAR6                                   675 non-null    int64
21  VAR7                                   675 non-null    int64
22  Attrition_rate                         675 non-null    float64
dtypes: float64(8), int64(9), object(6)
memory usage: 126.6+ KB
```

Figure 17: Sub setting for Sales department

```

dataProduction = data[data.Unit == "Production"].drop('Unit', axis=1)
dataProduction.info()

<class 'pandas.core.frame.DataFrame'>
Int64Index: 151 entries, 8 to 4971
Data columns (total 23 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   Employee_ID                            151 non-null    object
1   Gender                                  151 non-null    object
2   Age                                      151 non-null    float64
3   Education_Level                         151 non-null    int64
4   Relationship_Status                     151 non-null    object
5   Hometown                                151 non-null    object
6   Decision_skill_possess                  151 non-null    object
7   Time_of_service                         151 non-null    float64
8   Time_since_promotion                    151 non-null    int64
9   growth_rate                             151 non-null    int64
10  Travel_Rate                             151 non-null    int64
11  Post_Level                              151 non-null    int64
12  Pay_Scale                               151 non-null    float64
13  Compensation_and_Benefits               151 non-null    object
14  Work_Life_balance                       151 non-null    float64
15  VAR1                                     151 non-null    int64
16  VAR2                                     151 non-null    float64
17  VAR3                                     151 non-null    float64
18  VAR4                                     151 non-null    float64
19  VAR5                                     151 non-null    int64
20  VAR6                                     151 non-null    int64
21  VAR7                                     151 non-null    int64
22  Attrition_rate                           151 non-null    float64
dtypes: float64(8), int64(9), object(6)
memory usage: 28.3+ KB

```

Figure 18: Sub setting for Production department


```

dataOperarions = data[data.Unit == "Operarions"].drop('Unit', axis=1)
dataOperarions.info()

<class 'pandas.core.frame.DataFrame'>
Int64Index: 482 entries, 11 to 4986
Data columns (total 23 columns):
 #   Column                                Non-Null Count  Dtype
---  -
 0   Employee_ID                           482 non-null    object
 1   Gender                                 482 non-null    object
 2   Age                                     482 non-null    float64
 3   Education_Level                       482 non-null    int64
 4   Relationship_Status                   482 non-null    object
 5   Hometown                               482 non-null    object
 6   Decision_skill_possess                 482 non-null    object
 7   Time_of_service                       482 non-null    float64
 8   Time_since_promotion                  482 non-null    int64
 9   growth_rate                           482 non-null    int64
10  Travel_Rate                           482 non-null    int64
11  Post_Level                             482 non-null    int64
12  Pay_Scale                              482 non-null    float64
13  Compensation_and_Benefits             482 non-null    object
14  Work_Life_balance                     482 non-null    float64
15  VAR1                                   482 non-null    int64
16  VAR2                                   482 non-null    float64
17  VAR3                                   482 non-null    float64
18  VAR4                                   482 non-null    float64
19  VAR5                                   482 non-null    int64
20  VAR6                                   482 non-null    int64
21  VAR7                                   482 non-null    int64
22  Attrition_rate                        482 non-null    float64
dtypes: float64(8), int64(9), object(6)
memory usage: 90.4+ KB

```

Figure 19: Sub setting for Operations department

```

dataAccounting = data[data.Unit == "Accounting and Finance"].drop('Unit', axis=1)
dataAccounting.info()

<class 'pandas.core.frame.DataFrame'>
Int64Index: 362 entries, 17 to 4997
Data columns (total 23 columns):
 #   Column                                Non-Null Count  Dtype
---  -
 0   Employee_ID                           362 non-null    object
 1   Gender                                 362 non-null    object
 2   Age                                     362 non-null    float64
 3   Education_Level                       362 non-null    int64
 4   Relationship_Status                   362 non-null    object
 5   Hometown                               362 non-null    object
 6   Decision_skill_possess                 362 non-null    object
 7   Time_of_service                       362 non-null    float64
 8   Time_since_promotion                  362 non-null    int64
 9   growth_rate                           362 non-null    int64
10  Travel_Rate                           362 non-null    int64
11  Post_Level                             362 non-null    int64
12  Pay_Scale                              362 non-null    float64
13  Compensation_and_Benefits             362 non-null    object
14  Work_Life_balance                     362 non-null    float64
15  VAR1                                   362 non-null    int64
16  VAR2                                   362 non-null    float64
17  VAR3                                   362 non-null    float64
18  VAR4                                   362 non-null    float64
19  VAR5                                   362 non-null    int64
20  VAR6                                   362 non-null    int64
21  VAR7                                   362 non-null    int64
22  Attrition_rate                        362 non-null    float64
dtypes: float64(8), int64(9), object(6)
memory usage: 67.9+ KB

```

Figure 20: Sub setting for Accounting and Finance department

```

dataMarketing = data[data.Unit == "Marketing"].drop('Unit', axis=1)
dataMarketing.info()

<class 'pandas.core.frame.DataFrame'>
Int64Index: 157 entries, 25 to 4958
Data columns (total 23 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   Employee_ID                            157 non-null    object
1   Gender                                  157 non-null    object
2   Age                                      157 non-null    float64
3   Education_Level                         157 non-null    int64
4   Relationship_Status                     157 non-null    object
5   Hometown                                157 non-null    object
6   Decision_skill_possess                  157 non-null    object
7   Time_of_service                         157 non-null    float64
8   Time_since_promotion                    157 non-null    int64
9   growth_rate                             157 non-null    int64
10  Travel_Rate                             157 non-null    int64
11  Post_Level                              157 non-null    int64
12  Pay_Scale                               157 non-null    float64
13  Compensation_and_Benefits                157 non-null    object
14  Work_Life_balance                       157 non-null    float64
15  VAR1                                     157 non-null    int64
16  VAR2                                     157 non-null    float64
17  VAR3                                     157 non-null    float64
18  VAR4                                     157 non-null    float64
19  VAR5                                     157 non-null    int64
20  VAR6                                     157 non-null    int64
21  VAR7                                     157 non-null    int64
22  Attrition_rate                           157 non-null    float64
dtypes: float64(8), int64(9), object(6)
memory usage: 29.4+ KB

```

Figure 21: Sub setting for Marketing department

```
dataRnD = data[data.Unit == "R&D"].drop('Unit', axis=1)
dataRnD.info()
```

```
<class 'pandas.core.frame.DataFrame'>
Int64Index: 480 entries, 26 to 4992
Data columns (total 23 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   Employee_ID                           480 non-null    object
1   Gender                                 480 non-null    object
2   Age                                    480 non-null    float64
3   Education_Level                       480 non-null    int64
4   Relationship_Status                   480 non-null    object
5   Hometown                              480 non-null    object
6   Decision_skill_possess                480 non-null    object
7   Time_of_service                       480 non-null    float64
8   Time_since_promotion                  480 non-null    int64
9   growth_rate                           480 non-null    int64
10  Travel_Rate                           480 non-null    int64
11  Post_Level                             480 non-null    int64
12  Pay_Scale                              480 non-null    float64
13  Compensation_and_Benefits             480 non-null    object
14  Work_Life_balance                     480 non-null    float64
15  VAR1                                   480 non-null    int64
16  VAR2                                   480 non-null    float64
17  VAR3                                   480 non-null    float64
18  VAR4                                   480 non-null    float64
19  VAR5                                   480 non-null    int64
20  VAR6                                   480 non-null    int64
21  VAR7                                   480 non-null    int64
22  Attrition_rate                         480 non-null    float64
dtypes: float64(8), int64(9), object(6)
memory usage: 90.0+ KB
```

Figure 22: Sub setting for R&D department

```

dataSecurity = data[data.Unit == "Security"].drop('Unit', axis=1)
dataSecurity.info()

<class 'pandas.core.frame.DataFrame'>
Int64Index: 101 entries, 61 to 4932
Data columns (total 23 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   Employee_ID                            101 non-null    object
1   Gender                                  101 non-null    object
2   Age                                      101 non-null    float64
3   Education_Level                         101 non-null    int64
4   Relationship_Status                     101 non-null    object
5   Hometown                                101 non-null    object
6   Decision_skill_possess                  101 non-null    object
7   Time_of_service                         101 non-null    float64
8   Time_since_promotion                    101 non-null    int64
9   growth_rate                             101 non-null    int64
10  Travel_Rate                             101 non-null    int64
11  Post_Level                              101 non-null    int64
12  Pay_Scale                               101 non-null    float64
13  Compensation_and_Benefits               101 non-null    object
14  Work_Life_balance                       101 non-null    float64
15  VAR1                                     101 non-null    int64
16  VAR2                                     101 non-null    float64
17  VAR3                                     101 non-null    float64
18  VAR4                                     101 non-null    float64
19  VAR5                                     101 non-null    int64
20  VAR6                                     101 non-null    int64
21  VAR7                                     101 non-null    int64
22  Attrition_rate                          101 non-null    float64
dtypes: float64(8), int64(9), object(6)
memory usage: 18.9+ KB

```

Figure 23: Sub setting for Security department

5 Label Encoding

The Figure 24, illustrate the code to encode the data and all the department wise subset of the data.

```

data = pd.get_dummies(data)
dataIT = pd.get_dummies(dataIT)
dataLogistics = pd.get_dummies(dataLogistics)
dataQuality = pd.get_dummies(dataQuality)
dataHR = pd.get_dummies(dataHR)
dataPurchasing = pd.get_dummies(dataPurchasing)
dataSales = pd.get_dummies(dataSales)
dataProduction = pd.get_dummies(dataProduction)
dataOperarions = pd.get_dummies(dataOperarions)
dataAccounting = pd.get_dummies(dataAccounting)
dataMarketing = pd.get_dummies(dataMarketing)
dataRnD = pd.get_dummies(dataRnD)
dataSecurity = pd.get_dummies(dataSecurity)

```

Figure 24: Label Encoding

6 Class Balancing

Figure 25 below, shows the function generate to balance the classes in the data and the below figures 102 & Figures from (26-35) shows the department wise implementation.

```

def class_balancing(data):
    count_class_0, count_class_1 = data.Attrition_rate.value_counts()

    # Divide by class
    df_class_0 = data[data['Attrition_rate'] == 0]
    df_class_1 = data[data['Attrition_rate'] == 1]
    df_class_1_over = df_class_1.sample(count_class_0, replace=True)
    df_test_over = pd.concat([df_class_0, df_class_1_over], axis=0)

    print('Random over-sampling:')
    print(df_test_over.Attrition_rate.value_counts())

    df_test_over.Attrition_rate.value_counts().plot(kind='bar', title='Count (target)')
    return df_test_over

```

```
data = class_balancing(data)
```

```

Random over-sampling:
0.0    4611
1.0    4611
Name: Attrition_rate, dtype: int64

```

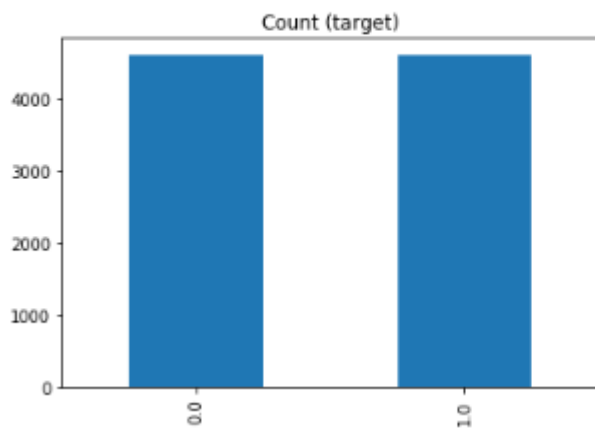


Figure 25: Class Balancing

```
dataIT = class_balancing(dataIT)
```

```

Random over-sampling:
0.0    946
1.0    946
Name: Attrition_rate, dtype: int64

```

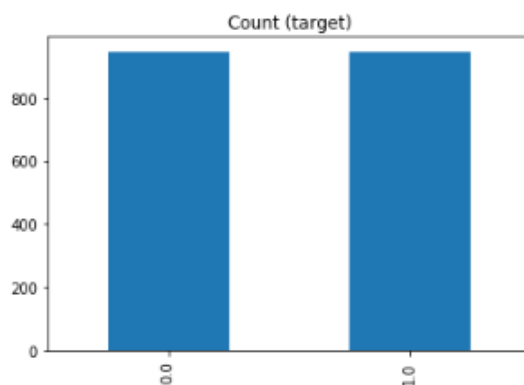


Figure 102: Class balancing Department wise (IT)

```
dataLogistics = class_balancing(dataLogistics)
```

```
Random over-sampling:  
0.0  778  
1.0  778  
Name: Attrition_rate, dtype: int64
```

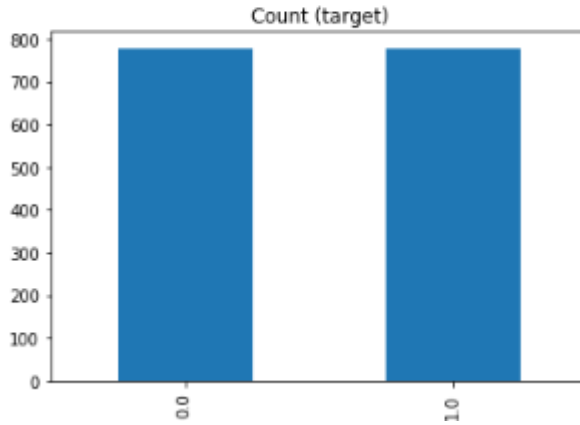


Figure 26: Class Balancing for department (Logistics)

```
dataQuality = class_balancing(dataQuality)
```

```
Random over-sampling:  
0.0  129  
1.0  129  
Name: Attrition_rate, dtype: int64
```

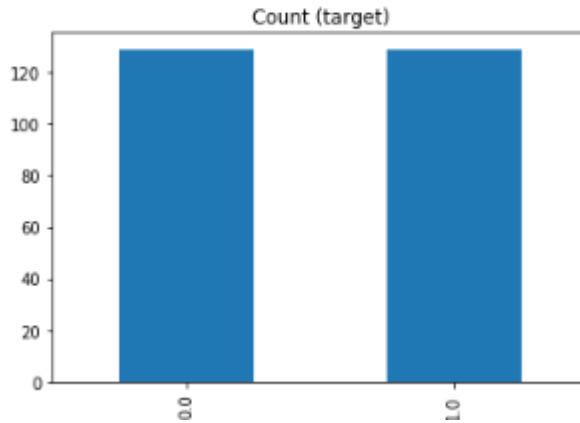


Figure 27: Class Balancing for department (Quality)

```
dataHR = class_balancing(dataHR)
```

Random over-sampling:
0.0 229
1.0 229
Name: Attrition_rate, dtype: int64

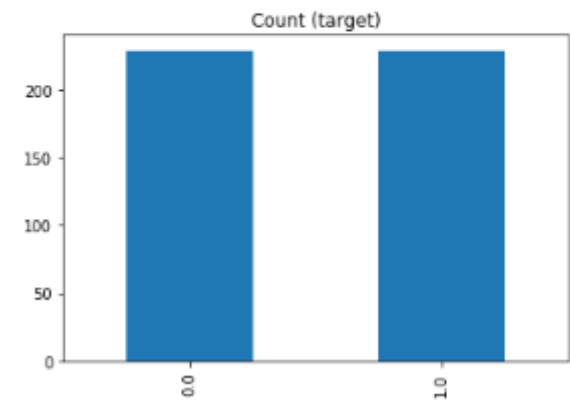


Figure 28: Class Balancing for department (HR)

```
dataPurchasing = class_balancing(dataPurchasing)
```

Random over-sampling:
0.0 329
1.0 329
Name: Attrition_rate, dtype: int64

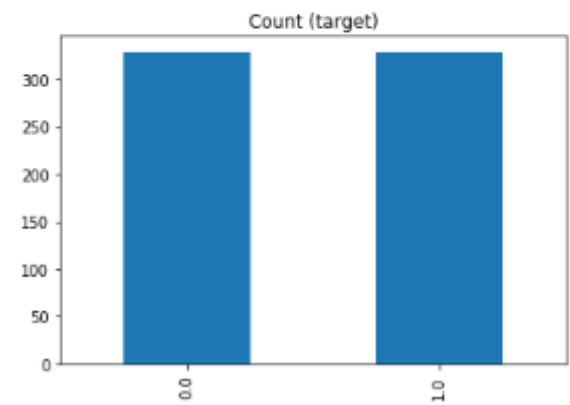


Figure 29: Class Balancing for department (Purchasing)

```
dataSales = class_balancing(dataSales)
```

```
Random over-sampling:  
0.0 618  
1.0 618  
Name: Attrition_rate, dtype: int64
```

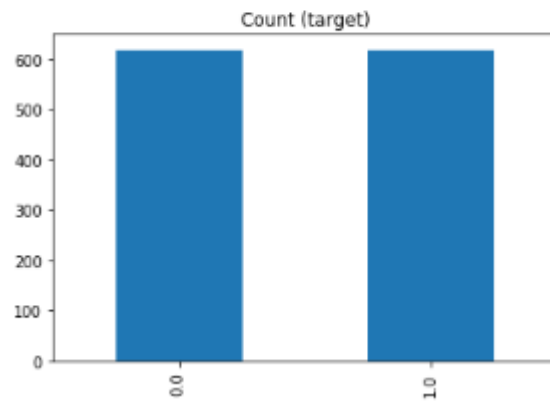


Figure 30: Class Balancing for department (Sales)

```
: dataProduction = class_balancing(dataProduction)
```

```
Random over-sampling:  
0.0 138  
1.0 138  
Name: Attrition_rate, dtype: int64
```

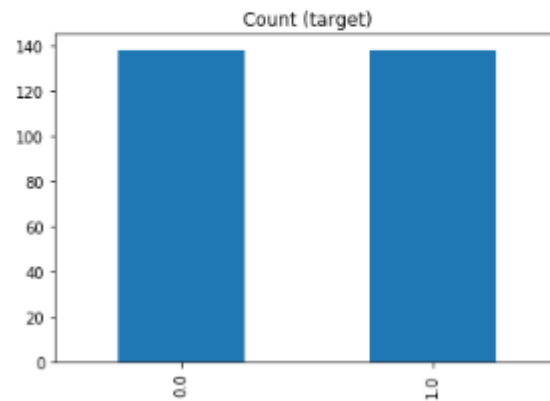


Figure 31: Class Balancing for department (Production)


```
dataOperations = class_balancing(dataOperations)
```

```
Random over-sampling:  
0.0 438  
1.0 438  
Name: Attrition_rate, dtype: int64
```

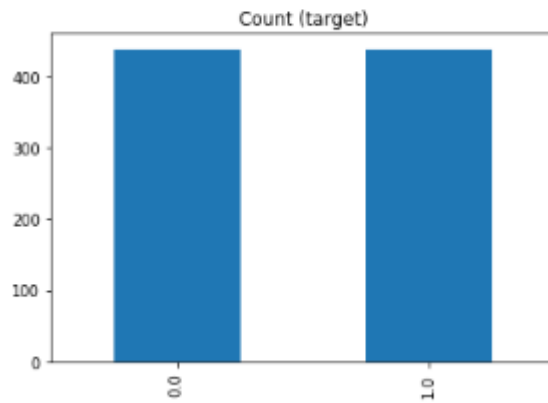


Figure 32: Class Balancing for department (Operations)

```
dataAccounting = class_balancing(dataAccounting)
```

```
Random over-sampling:  
0.0 341  
1.0 341  
Name: Attrition_rate, dtype: int64
```

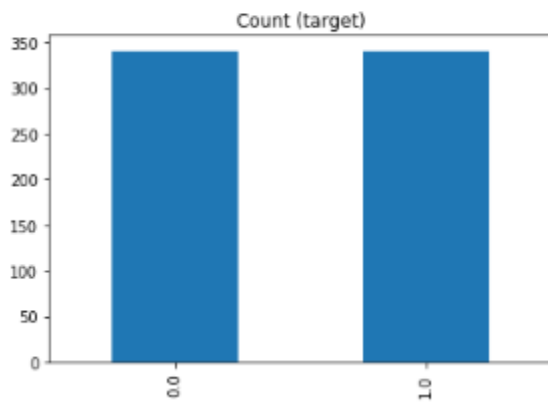


Figure 33: Class Balancing for department (Accounting)

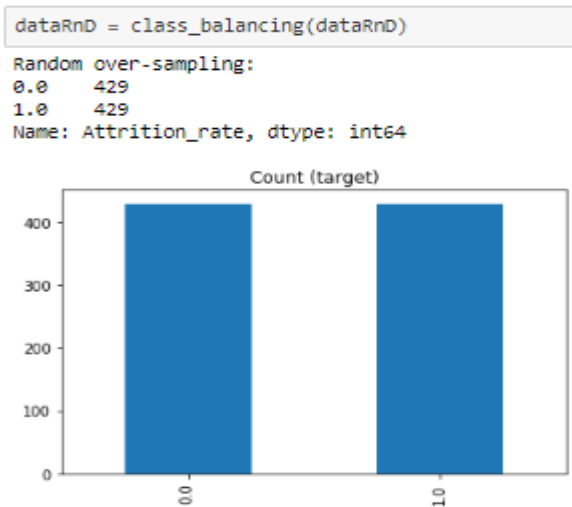
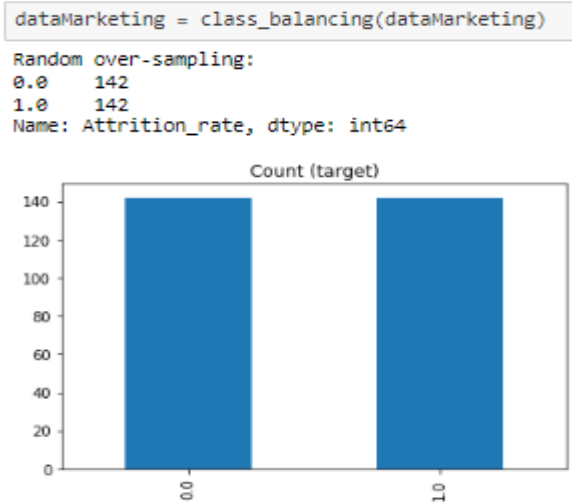


Figure 34: Class Balancing for department (Marketing & RnD)

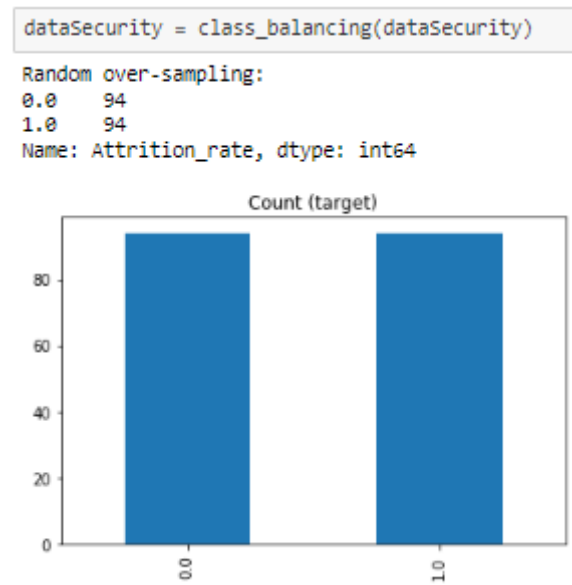


Figure 35: Class Balancing for department (Security)

7 Feature Selection

Figure 36 below, shows the function generate to separate the target and feature set of the data and finding the features which are important. The figures(37-44) below shows the department wise implementation. Figure 45 represents performance metrics for departments.

```
def feature_selection(data):
    x = data.drop('Attrition_rate',axis=1)
    y = data['Attrition_rate']
    # Generating chi score for all features
    chi_scores = chi2(np.abs(x),y)
    # Probability values
    p_values = pd.Series(chi_scores[1],index = x.columns)
    p_values.sort_values(ascending = False , inplace = True)
    print(p_values)
    x = SelectKBest(chi2, k=20).fit_transform(np.abs(x), y)
    return x,y

X, y = feature_selection(data)
XTrain, XTest, YTrain, YTest = train_test_split(x,y, test_size=0.2)
XTrain.shape, XTest.shape, YTrain.shape, YTest.shape

Compensation_and_Benefits_type2      8.782351e-01
Decision_skill_possess_Conceptual    8.696895e-01
VAR1                                  7.949371e-01
Unit_Quality                          7.532573e-01
Unit_Security                         7.116726e-01
...
Employee_ID_EID_10978                 4.592834e-06
Unit_IT                               4.115381e-06
Employee_ID_EID_7146                  2.726505e-06
Compensation_and_Benefits_type0       3.359719e-08
Age                                   2.185039e-12
Length: 5045, dtype: float64

((7377, 20), (1845, 20), (7377,), (1845,))
```

Figure 36: Feature selection

```
X, y = feature_selection(dataIT)
XTraindataIT, XTestdataIT, YTraindataIT, YTestdataIT = train_test_split(x,y, test_size=0.2)
XTraindataIT.shape, XTestdataIT.shape, YTraindataIT.shape, YTestdataIT.shape

Hometown_Franklin                    7.680826e-01
Relationship_Status_Married           6.129342e-01
Post_Level                            6.100392e-01
Pay_Scale                             5.796980e-01
VAR5                                  4.997942e-01
...
Employee_ID_EID_2738                  2.726505e-06
Employee_ID_EID_15300                 2.726505e-06
Compensation_and_Benefits_type3       1.122713e-09
growth_rate                           1.288580e-24
Age                                   2.183443e-30
Length: 1042, dtype: float64

((1513, 20), (379, 20), (1513,), (379,))
```

Figure 37: Feature selection for department (IT)

```
x, y = feature_selection(dataLogistics)
XTraindataLogistics, XTestdataLogistics, YTraindataLogistics, YTestdataLogistics = train_test_split(x,y, test_size=0.2)
XTraindataLogistics.shape, XTestdataLogistics.shape, YTraindataLogistics.shape, YTestdataLogistics.shape

Compensation_and_Benefits_type2      9.734530e-01
Hometown_Franklin                    9.171891e-01
VAR4                                  8.458596e-01
Decision_skill_possess_Behavioral    8.369957e-01
growth_rate                           7.751463e-01
...
Employee_ID_EID_19564                2.209050e-05
Work_Life_balance                    2.006313e-05
Employee_ID_EID_21072                7.744216e-06
Decision_skill_possess_Directive     1.877765e-06
Time_of_service                      4.381861e-08
Length: 875, dtype: float64

((1244, 20), (312, 20), (1244,), (312,))
```

Figure 38: Feature selection for department (Logistics)

```
x, y = feature_selection(dataQuality)
XTraindataQuality, XTestdataQuality, YTraindataQuality, YTestdataQuality = train_test_split(x,y, test_size=0.2)
XTraindataQuality.shape, XTestdataQuality.shape, YTraindataQuality.shape, YTestdataQuality.shape

VAR2                                  8.429088e-01
Pay_Scale                            8.213745e-01
Education_Level                      7.519777e-01
VAR6                                  7.427869e-01
VAR5                                  5.774687e-01
...
Employee_ID_EID_3331                 1.075112e-04
Travel_Rate                          1.955081e-05
Employee_ID_EID_20117                1.307185e-05
Hometown_Franklin                   2.726505e-06
Age                                  9.861541e-07
Length: 173, dtype: float64

((206, 20), (52, 20), (206,), (52,))
```

```
x, y = feature_selection(dataHR)
XTraindataHR, XTestdataHR, YTraindataHR, YTestdataHR = train_test_split(x,y, test_size=0.2)
XTraindataHR.shape, XTestdataHR.shape, YTraindataHR.shape, YTestdataHR.shape

Compensation_and_Benefits_type2      1.000000e+00
Post_Level                           8.864030e-01
Time_of_service                      8.861931e-01
Hometown_Washington                 8.161534e-01
Decision_skill_possess_Analytical    8.045709e-01
...
Hometown_Franklin                   1.416965e-05
Employee_ID_EID_1174                 1.307185e-05
Employee_ID_EID_8226                 7.744216e-06
Employee_ID_EID_6691                 1.620014e-06
Age                                  9.370874e-18
Length: 279, dtype: float64

((366, 20), (92, 20), (366,), (92,))
```

Figure 39: Feature selection for department (Quality)

```
x, y = feature_selection(dataPurchasing)
XTraindataPurchasing, XTestdataPurchasing, YTraindataPurchasing, YTestdataPurchasing = train_test_split(x,y, test_size=0.2)
XTraindataPurchasing.shape, XTestdataPurchasing.shape, YTraindataPurchasing.shape, YTestdataPurchasing.shape

VAR4                                  9.764648e-01
Gender_F                              7.544542e-01
Gender_M                              7.245892e-01
Hometown_Franklin                    6.521086e-01
Compensation_and_Benefits_type0      6.373519e-01
...
Employee_ID_EID_10774                3.737982e-05
Employee_ID_EID_13380                4.592834e-06
Decision_skill_possess_Directive     2.143518e-08
Age                                  3.668689e-09
Time_of_service                      1.233285e-41
Length: 392, dtype: float64

((526, 20), (132, 20), (526,), (132,))
```

Figure 40: Feature selection for department (Purchasing)

```

X, y = feature_selection(dataSales)
XTraindataSales, XTestdataSales, YTraindataSales, YTestdataSales = train_test_split(x,y, test_size=0.2)
XTraindataSales.shape, XTestdataSales.shape, YTraindataSales.shape, YTestdataSales.shape

Compensation_and_Benefits_type2    9.696104e-01
VAR1                               9.612310e-01
Hometown_Franklin                 9.519149e-01
Hometown_Lebanon                  8.800180e-01
VAR5                               8.009287e-01
...
Employee_ID_EID_5033              6.334248e-05
Employee_ID_EID_7146              3.737982e-05
Employee_ID_EID_2434              2.209050e-05
growth_rate                       3.365845e-16
Time_of_service                   2.692500e-16
Length: 709, dtype: float64

((988, 20), (248, 20), (988,), (248,))

X, y = feature_selection(dataProduction)
XTraindataProduction, XTestdataProduction, YTraindataProduction, YTestdataProduction = train_test_split(x,y, test_size=0.2)
XTraindataProduction.shape, XTestdataProduction.shape, YTraindataProduction.shape, YTestdataProduction.shape

Hometown_Washington              1.000000e+00
VAR7                              8.653142e-01
Hometown_Lebanon                 8.330289e-01
Time_of_service                  8.269712e-01
Education_Level                  7.351710e-01
...
Employee_ID_EID_10978             1.075112e-04
Employee_ID_EID_13896            6.334248e-05
Compensation_and_Benefits_type3  1.628658e-05
Time_since_promotion             1.683315e-06
Hometown_Franklin                9.215887e-09
Length: 185, dtype: float64

((220, 20), (56, 20), (220,), (56,))

```

Figure 41: Feature selection for department (Sales)

```

X, y = feature_selection(dataOperarions)
XTraindataOperarions, XTestdataOperarions, YTraindataOperarions, YTestdataOperarions = train_test_split(x,y, test_size=0.2)
XTraindataOperarions.shape, XTestdataOperarions.shape, YTraindataOperarions.shape, YTestdataOperarions.shape

VAR7                              9.555356e-01
Decision_skill_possess_Conceptual 8.912543e-01
Education_Level                  8.801685e-01
VAR1                              8.476680e-01
Time_since_promotion            5.038242e-01
...
Gender_M                         4.530325e-05
Compensation_and_Benefits_type0  2.336033e-05
Gender_F                         2.233998e-05
growth_rate                      1.496701e-05
Time_of_service                  9.497941e-07
Length: 516, dtype: float64

((700, 20), (176, 20), (700,), (176,))

X, y = feature_selection(dataAccounting)
XTraindataAccounting, XTestdataAccounting, YTraindataAccounting, YTestdataAccounting = train_test_split(x,y, test_size=0.2)
XTraindataAccounting.shape, XTestdataAccounting.shape, YTraindataAccounting.shape, YTestdataAccounting.shape

Relationship_Status_Married       7.353909e-01
Compensation_and_Benefits_type4  7.150007e-01
Post_Level                       6.827826e-01
Time_since_promotion             6.647672e-01
Relationship_Status_Single       6.598747e-01
...
Hometown_Franklin               6.738559e-06
Employee_ID_EID_16850           4.592834e-06
Employee_ID_EID_18305           2.726505e-06
Age                             1.663196e-07
Hometown_Washington            9.264885e-09
Length: 396, dtype: float64

((545, 20), (137, 20), (545,), (137,))

```

Figure 42: Feature selection for department (Operations)

```
x, y = feature_selection(dataMarketing)
XTraindataMarketing, XTestdataMarketing, YTraindataMarketing, YTestdataMarketing = train_test_split(x,y, test_size=0.2)
XTraindataMarketing.shape, XTestdataMarketing.shape, YTraindataMarketing.shape, YTestdataMarketing.shape
```

```
VAR2          0.946289
Pay_Scale     0.922760
VAR5          0.889310
Hometown_Springfield 0.829248
Post_Level    0.726608
...
Employee_ID_EID_7811 0.000311
Employee_ID_EID_11191 0.000311
Employee_ID_EID_7940 0.000311
Employee_ID_EID_14773 0.000063
Hometown_Clinton 0.000063
Length: 191, dtype: float64

((227, 20), (57, 20), (227,), (57,))
```

```
x, y = feature_selection(dataRnD)
XTraindataRnD, XTestdataRnD, YTraindataRnD, YTestdataRnD = train_test_split(x,y, test_size=0.2)
XTraindataRnD.shape, XTestdataRnD.shape, YTraindataRnD.shape, YTestdataRnD.shape
```

```
Decision_skill_possess_Directive 1.000000e+00
Work_Life_balance                1.000000e+00
VAR3                              9.844124e-01
VAR4                              9.793112e-01
VAR5                              9.356960e-01
...
Hometown_Franklin                1.887297e-04
Employee_ID_EID_23944            3.737982e-05
Compensation_and_Benefits_type3  2.656752e-05
Compensation_and_Benefits_type4  4.302779e-06
growth_rate                       1.071302e-17
Length: 514, dtype: float64

((686, 20), (172, 20), (686,), (172,))
```

Figure 43: Feature selection for department (Marketing & RnD)

```
x, y = feature_selection(dataSecurity)
XTraindataSecurity, XTestdataSecurity, YTraindataSecurity, YTestdataSecurity = train_test_split(x,y, test_size=0.2)
XTraindataSecurity.shape, XTestdataSecurity.shape, YTraindataSecurity.shape, YTestdataSecurity.shape
```

```
Hometown_Springfield 8.864030e-01
VAR5                 8.604904e-01
Decision_skill_possess_Analytical 7.630246e-01
Compensation_and_Benefits_type3 7.179817e-01
Gender_F             7.172452e-01
...
Post_Level           3.031459e-05
Travel_Rate         3.414174e-07
Decision_skill_possess_Behavioral 3.414174e-07
growth_rate         1.409768e-07
Pay_Scale           9.522231e-12
Length: 134, dtype: float64

((150, 20), (38, 20), (150,), (38,))
```

Figure 44: Feature selection for department (Security)

```
orgMetrics = pd.DataFrame()
ITMetrics = pd.DataFrame()
LogisticsMetrics = pd.DataFrame()
QualityMetrics = pd.DataFrame()
HRMetrics = pd.DataFrame()
PurchasingMetrics = pd.DataFrame()
SalesMetrics = pd.DataFrame()
ProductionMetrics = pd.DataFrame()
OperarionsMetrics = pd.DataFrame()
AccountingMetrics = pd.DataFrame()
MarketingMetrics = pd.DataFrame()
RnDMetrics = pd.DataFrame()
SecurityMetrics = pd.DataFrame()
```

Figure 45: Performance Metrics for department

8 Machine Learning Models

8.1 Decision Trees

```
dt_metrics = pd.DataFrame()

def decision_tree(xtrain, xtest, ytrain, ytest):
    dt = DecisionTreeClassifier()
    dt.fit(xtrain, ytrain)
    pred = dt.predict(xtest)
    acc = accuracy_score(ytest, pred)
    f1 = f1_score(ytest, pred)
    return acc, f1
```

Figure 46: Implementation of Decision Trees

```
acc, f1 = decision_tree(XTrain, XTest, YTrain, YTest)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append([[ 'Organisation', acc*100, f1*100]])
orgMetrics = orgMetrics.append([[ 'Decision Tree', acc*100, f1*100]])
```

```
Accuracy Score : 64.17
F1-Score : 63.62
```

```
acc, f1 = decision_tree(XTraindataIT, XTestdataIT, YTraindataIT, YTestdataIT)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append([[ 'IT', acc*100, f1*100]])
ITMetrics = ITMetrics.append([[ 'Decision Tree', acc*100, f1*100]])
```

```
Accuracy Score : 96.83
F1-Score : 96.94
```

Figure 47: Implementation of Model training and prediction Scores and saving model and department score

```
acc, f1 = decision_tree(XTraindataLogistics, XTestdataLogistics, YTraindataLogistics, YTestdataLogistics)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append([[ 'Logistics', acc*100, f1*100]])
LogisticsMetrics = LogisticsMetrics.append([[ 'Decision Tree', acc*100, f1*100]])
```

```
Accuracy Score : 91.35
F1-Score : 91.79
```

```
acc, f1 = decision_tree(XTraindataQuality, XTestdataQuality, YTraindataQuality, YTestdataQuality)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append([[ 'Quality', acc*100, f1*100]])
QualityMetrics = QualityMetrics.append([[ 'Decision Tree', acc*100, f1*100]])
```

```
Accuracy Score : 96.15
F1-Score : 96.15
```

Figure 48: Implementation of Model training and prediction Scores and saving model and department score

```

acc, f1 = decision_tree(XTraindataHR, XTestdataHR, YTraindataHR, YTestdataHR)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append(['HR', acc*100, f1*100])
HRMetrics = HRMetrics.append(['Decision Tree', acc*100, f1*100])

```

Accuracy Score : 97.83
F1-Score : 98.25

```

acc, f1 = decision_tree(XTraindataPurchasing, XTestdataPurchasing, YTraindataPurchasing, YTestdataPurchasing)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append(['Purchasing', acc*100, f1*100])
PurchasingMetrics = PurchasingMetrics.append(['Decision Tree', acc*100, f1*100])

```

Accuracy Score : 96.21
F1-Score : 95.5

```

acc, f1 = decision_tree(XTraindataSales, XTestdataSales, YTraindataSales, YTestdataSales)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append(['Sales', acc*100, f1*100])
SalesMetrics = SalesMetrics.append(['Decision Tree', acc*100, f1*100])

```

Accuracy Score : 95.97
F1-Score : 96.0

Figure 49: Implementation of Model training and prediction Scores and saving model and department score

```

acc, f1 = decision_tree(XTraindataOperarions, XTestdataOperarions, YTraindataOperarions, YTestdataOperarions)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append(['Operations', acc*100, f1*100])
OperarionsMetrics = OperarionsMetrics.append(['Decision Tree', acc*100, f1*100])

```

Accuracy Score : 94.32
F1-Score : 95.05

```

acc, f1 = decision_tree(XTraindataProduction, XTestdataProduction, YTraindataProduction, YTestdataProduction)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append(['Production', acc*100, f1*100])
ProductionMetrics = ProductionMetrics.append(['Decision Tree', acc*100, f1*100])

```

Accuracy Score : 96.43
F1-Score : 96.15

```

acc, f1 = decision_tree(XTraindataAccounting, XTestdataAccounting, YTraindataAccounting, YTestdataAccounting)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append(['Accounting', acc*100, f1*100])
AccountingMetrics = AccountingMetrics.append(['Decision Tree', acc*100, f1*100])

```

Accuracy Score : 97.08
F1-Score : 97.01

Figure 50: Implementation of Model training and prediction Scores and saving model and department score


```

acc, f1 = decision_tree(XTraindataMarketing, XTestdataMarketing, YTraindataMarketing, YTestdataMarketing)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append([[ 'Marketing', acc*100, f1*100]])
MarketingMetrics = MarketingMetrics.append([[ 'Decision Tree', acc*100, f1*100]])

```

Accuracy Score : 91.23
F1-Score : 92.06

```

acc, f1 = decision_tree(XTraindataRnD, XTestdataRnD, YTraindataRnD, YTestdataRnD)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append([[ 'RnD', acc*100, f1*100]])
RnDMetrics = RnDMetrics.append([[ 'Decision Tree', acc*100, f1*100]])

```

Accuracy Score : 89.53
F1-Score : 91.0

```

acc, f1 = decision_tree(XTraindataSecurity, XTestdataSecurity, YTraindataSecurity, YTestdataSecurity)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
dt_metrics = dt_metrics.append([[ 'Security', acc*100, f1*100]])
SecurityMetrics = SecurityMetrics.append([[ 'Decision Tree', acc*100, f1*100]])

```

Accuracy Score : 89.47
F1-Score : 90.48

Figure 51: Implementation of Model training and prediction Scores and saving model and department score

8.2 Random Forest Trees

```

rf_metrics = pd.DataFrame()

def rf_tree(xtrain, xtest, ytrain, ytest):
    rf = RandomForestClassifier()
    rf.fit(xtrain, ytrain)
    pred = rf.predict(xtest)
    acc = accuracy_score(ytest, pred)
    f1 = f1_score(ytest, pred)
    return acc, f1

```

Figure 52: Implementation of Random Forest Trees

```

acc, f1 = rf_tree(XTrain, XTest, YTrain, YTest)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'Organisation', acc*100, f1*100]])
orgMetrics = orgMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 64.39
F1-Score : 63.96

```

acc, f1 = rf_tree(XTraindataIT, XTestdataIT, YTraindataIT, YTestdataIT)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'IT', acc*100, f1*100]])
ITMetrics = ITMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 98.15
F1-Score : 98.19

Figure 53: Implementation of Model training and prediction Scores and saving model and department score

```

acc, f1 = rf_tree(XTraindataLogistics, XTestdataLogistics, YTraindataLogistics, YTestdataLogistics)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'Logistics', acc*100, f1*100]])
LogisticsMetrics = LogisticsMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 91.67
F1-Score : 92.07

```

acc, f1 = rf_tree(XTraindataQuality, XTestdataQuality, YTraindataQuality, YTestdataQuality)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'Quality', acc*100, f1*100]])
QualityMetrics = QualityMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 100.0
F1-Score : 100.0

```

acc, f1 = rf_tree(XTraindataHR, XTestdataHR, YTraindataHR, YTestdataHR)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'HR', acc*100, f1*100]])
HRMetrics = HRMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 100.0
F1-Score : 100.0

```

acc, f1 = rf_tree(XTraindataPurchasing, XTestdataPurchasing, YTraindataPurchasing, YTestdataPurchasing)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'Purchasing', acc*100, f1*100]])
PurchasingMetrics = PurchasingMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 97.73
F1-Score : 97.25

Figure 54: Implementation of Model training and prediction Scores and saving model and department score

```

acc, f1 = rf_tree(XTraindataSales, XTestdataSales, YTraindataSales, YTestdataSales)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'Sales', acc*100, f1*100]])
SalesMetrics = SalesMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 97.58
F1-Score : 97.54

```

acc, f1 = rf_tree(XTraindataOperarions, XTestdataOperarions, YTraindataOperarions, YTestdataOperarions)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'Operations', acc*100, f1*100]])
OperarionsMetrics = OperarionsMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 96.59
F1-Score : 96.97

```

acc, f1 = rf_tree(XTraindataProduction, XTestdataProduction, YTraindataProduction, YTestdataProduction)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'Production', acc*100, f1*100]])
ProductionMetrics = ProductionMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 98.21
F1-Score : 98.04

Figure 55: Implementation of Model training and prediction Scores and saving model and department score

```

acc, f1 = rf_tree(XTraindataAccounting, XTestdataAccounting, YTraindataAccounting, YTestdataAccounting)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'Accounting', acc*100, f1*100]])
AccountingMetrics = AccountingMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 97.08
F1-Score : 97.01

```

acc, f1 = rf_tree(XTraindataMarketing, XTestdataMarketing, YTraindataMarketing, YTestdataMarketing)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'Marketing', acc*100, f1*100]])
MarketingMetrics = MarketingMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 98.25
F1-Score : 98.31

```

acc, f1 = rf_tree(XTraindataRnD, XTestdataRnD, YTraindataRnD, YTestdataRnD)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'RnD', acc*100, f1*100]])
RnDMetrics = RnDMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 91.28
F1-Score : 92.39

```

acc, f1 = rf_tree(XTraindataSecurity, XTestdataSecurity, YTraindataSecurity, YTestdataSecurity)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
rf_metrics = rf_metrics.append([[ 'Security', acc*100, f1*100]])
SecurityMetrics = SecurityMetrics.append([[ 'Random Forest', acc*100, f1*100]])

```

Accuracy Score : 100.0
F1-Score : 100.0

Figure 56: Implementation of Model training and prediction Scores and saving model and department score

8.3 SVM

```

svm_metrics = pd.DataFrame()

def svm_model(xtrain, xtest, ytrain, ytest):
    svm = SVC()
    svm.fit(xtrain, ytrain)
    pred = svm.predict(xtest)
    acc = accuracy_score(ytest, pred)
    f1 = f1_score(ytest, pred)
    return acc, f1

```

Figure 46: Implementation of SVM

```

acc, f1 = svm_model(XTrain, XTest, YTrain, YTest)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'Organisation', acc*100, f1*100]])
orgMetrics = orgMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 50.03
F1-Score : 65.72

```

acc, f1 = svm_model(XTraindataIT, XTestdataIT, YTraindataIT, YTestdataIT)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'IT', acc*100, f1*100]])
ITMetrics = ITMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 55.41
F1-Score : 59.67

```

acc, f1 = svm_model(XTraindataLogistics, XTestdataLogistics, YTraindataLogistics, YTestdataLogistics)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'Logistics', acc*100, f1*100]])
LogisticsMetrics = LogisticsMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 62.82
F1-Score : 63.98

Figure 47: Implementation of Model training and prediction Scores and saving model and department score

```

acc, f1 = svm_model(XTraindataQuality, XTestdataQuality, YTraindataQuality, YTestdataQuality)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'Quality', acc*100, f1*100]])
QualityMetrics = QualityMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 50.0
F1-Score : 53.57

```

acc, f1 = svm_model(XTraindataHR, XTestdataHR, YTraindataHR, YTestdataHR)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'HR', acc*100, f1*100]])
HRMetrics = HRMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 72.83
F1-Score : 80.62

```

acc, f1 = svm_model(XTraindataPurchasing, XTestdataPurchasing, YTraindataPurchasing, YTestdataPurchasing)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'Purchasing', acc*100, f1*100]])
PurchasingMetrics = PurchasingMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 55.3
F1-Score : 59.31

```

acc, f1 = svm_model(XTraindataSales, XTestdataSales, YTraindataSales, YTestdataSales)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'Sales', acc*100, f1*100]])
SalesMetrics = SalesMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 59.27
F1-Score : 62.45

Figure 48: Implementation of Model training and prediction Scores and saving model and department score

```

acc, f1 = svm_model(XTraindataProduction, XTestdataProduction, YTraindataProduction, YTestdataProduction)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'Production', acc*100, f1*100]])
ProductionMetrics = ProductionMetrics.append([[ 'ProductionMetrics', acc*100, f1*100]])

```

Accuracy Score : 51.79
F1-Score : 55.74

```

acc, f1 = svm_model(XTraindataOperarions, XTestdataOperarions, YTraindataOperarions, YTestdataOperarions)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'Operations', acc*100, f1*100]])
OperarionsMetrics = OperarionsMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 54.55
F1-Score : 43.66

```

acc, f1 = svm_model(XTraindataAcconting, XTestdataAcconting, YTraindataAcconting, YTestdataAcconting)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'Accounting', acc*100, f1*100]])
AccontingMetrics = AccontingMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 54.74
F1-Score : 52.31

Figure 49: Implementation of Model training and prediction Scores and saving model and department score

```

: acc, f1 = svm_model(XTraindataMarketing, XTestdataMarketing, YTraindataMarketing, YTestdataMarketing)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'Marketing', acc*100, f1*100]])
MarketingMetrics = MarketingMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 59.65
F1-Score : 68.49

```

: acc, f1 = svm_model(XTraindataRnD, XTestdataRnD, YTraindataRnD, YTestdataRnD)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'RnD', acc*100, f1*100]])
RnDMetrics = RnDMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 58.72
F1-Score : 59.89

```

: acc, f1 = svm_model(XTraindataSecurity, XTestdataSecurity, YTraindataSecurity, YTestdataSecurity)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
svm_metrics = svm_metrics.append([[ 'Security', acc*100, f1*100]])
SecurityMetrics = SecurityMetrics.append([[ 'SVM', acc*100, f1*100]])

```

Accuracy Score : 60.53
F1-Score : 66.67

Figure 50: Implementation of Model training and prediction Scores and saving model and department score

8.4 Neural Network

```
nn_metrics = pd.DataFrame()

def neural_network(xtrain, xtest, ytrain, ytest):
    nn = MLPClassifier(hidden_layer_sizes=(150,100,50), max_iter=600,activation = 'tanh',solver='adam',random_state=1)
    nn.fit(xtrain, ytrain)
    pred = nn.predict(xtest)
    acc = accuracy_score(ytest, pred)
    f1 = f1_score(ytest, pred)
    return acc, f1
```

Figure 51: Implementation of Neural Network

```
acc, f1 = neural_network(XTrain, XTest, YTrain, YTest)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append([[ 'Organisation', acc*100, f1*100]])
orgMetrics = orgMetrics.append([[ 'Neural Network', acc*100, f1*100]])
```

Accuracy Score : 54.25
F1-Score : 62.62

```
acc, f1 = neural_network(XTraindataIT, XTestdataIT, YTraindataIT, YTestdataIT)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append([[ 'IT', acc*100, f1*100]])
ITMetrics = ITMetrics.append([[ 'Neural Network', acc*100, f1*100]])
```

Accuracy Score : 77.84
F1-Score : 81.9

```
acc, f1 = neural_network(XTraindataLogistics, XTestdataLogistics, YTraindataLogistics, YTestdataLogistics)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append([[ 'Logistics', acc*100, f1*100]])
LogisticsMetrics = LogisticsMetrics.append([[ 'Neural Network', acc*100, f1*100]])
```

Accuracy Score : 85.26
F1-Score : 86.39

Figure 52: Implementation of Model training and prediction Scores and saving model and department score

```
acc, f1 = neural_network(XTraindataQuality, XTestdataQuality, YTraindataQuality, YTestdataQuality)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append([[ 'Quality', acc*100, f1*100]])
QualityMetrics = QualityMetrics.append([[ 'Neural Network', acc*100, f1*100]])
```

Accuracy Score : 98.08
F1-Score : 98.04

```
acc, f1 = neural_network(XTraindataHR, XTestdataHR, YTraindataHR, YTestdataHR)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append([[ 'HR', acc*100, f1*100]])
HRMetrics = HRMetrics.append([[ 'Neural Network', acc*100, f1*100]])
```

Accuracy Score : 98.91
F1-Score : 99.12

```
acc, f1 = neural_network(XTraindataPurchasing, XTestdataPurchasing, YTraindataPurchasing, YTestdataPurchasing)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append([[ 'Purchasing', acc*100, f1*100]])
PurchasingMetrics = PurchasingMetrics.append([[ 'Neural Network', acc*100, f1*100]])
```

Accuracy Score : 89.39
F1-Score : 87.04

Figure 53: Implementation of Model training and prediction Scores and saving model and department score

```

acc, f1 = neural_network(XTraindataSales, XTestdataSales, YTraindataSales, YTestdataSales)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append(['Sales', acc*100, f1*100])
SalesMetrics = SalesMetrics.append(['Neural Network', acc*100, f1*100])

```

Accuracy Score : 73.39
F1-Score : 65.26

```

acc, f1 = neural_network(XTraindataOperarions, XTestdataOperarions, YTraindataOperarions, YTestdataOperarions)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append(['Operations', acc*100, f1*100])
OperarionsMetrics = OperarionsMetrics.append(['Neural Network', acc*100, f1*100])

```

Accuracy Score : 84.66
F1-Score : 86.15

```

acc, f1 = neural_network(XTraindataProduction, XTestdataProduction, YTraindataProduction, YTestdataProduction)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append(['Production', acc*100, f1*100])
ProductionMetrics = ProductionMetrics.append(['Neural Network', acc*100, f1*100])

```

Accuracy Score : 100.0
F1-Score : 100.0

```

acc, f1 = neural_network(XTraindataAccounting, XTestdataAccounting, YTraindataAccounting, YTestdataAccounting)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append(['Accounting', acc*100, f1*100])
AccountingMetrics = AccountingMetrics.append(['Neural Network', acc*100, f1*100])

```

Accuracy Score : 94.89
F1-Score : 94.31

Figure 54: Implementation of Model training and prediction Scores and saving model and department score

```

acc, f1 = neural_network(XTraindataMarketing, XTestdataMarketing, YTraindataMarketing, YTestdataMarketing)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append(['Marketing', acc*100, f1*100])
MarketingMetrics = MarketingMetrics.append(['Neural Network', acc*100, f1*100])

```

Accuracy Score : 94.74
F1-Score : 94.74

```

acc, f1 = neural_network(XTraindataRnD, XTestdataRnD, YTraindataRnD, YTestdataRnD)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append(['RnD', acc*100, f1*100])
RnDMetrics = RnDMetrics.append(['Neural Network', acc*100, f1*100])

```

Accuracy Score : 73.26
F1-Score : 75.79

```

acc, f1 = neural_network(XTraindataSecurity, XTestdataSecurity, YTraindataSecurity, YTestdataSecurity)
print('Accuracy Score : ', np.round(acc*100, 2))
print('F1-Score : ', np.round(f1*100, 2))
nn_metrics = nn_metrics.append(['Security', acc*100, f1*100])
SecurityMetrics = SecurityMetrics.append(['Neural Network', acc*100, f1*100])

```

Accuracy Score : 94.74
F1-Score : 95.0

Figure 55: Implementation of Model training and prediction Scores and saving model and department score

9 Model result

This section explains the performance of the models.

9.1 Model Scores

9.1.1 Decision Trees

```
dt_metrics.columns = ['Department', 'Accuracy', 'F1-Score']
```

```
dt_metrics
```

	Department	Accuracy	F1-Score
0	Organisation	64.173442	63.621354
0	IT	96.833773	96.938776
0	Logistics	91.346154	91.793313
0	Quality	96.153846	96.153846
0	HR	97.826087	98.245614
0	Purchasing	96.212121	95.495495
0	Sales	95.967742	95.967742
0	Operations	94.318182	95.049505
0	Production	96.428571	96.153846
0	Accounting	97.080292	97.014925
0	Marketing	91.228070	92.063492
0	RnD	89.534884	91.000000
0	Security	89.473684	90.476190

Figure 56: Model Performance


```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(dt_metrics['Department'], dt_metrics['Accuracy'], color = 'g', width = 0.25)
ax.plot(dt_metrics['Department'], dt_metrics['Accuracy'])
ax.set_xticklabels(dt_metrics.Department, rotation=45)
plt.show()

```

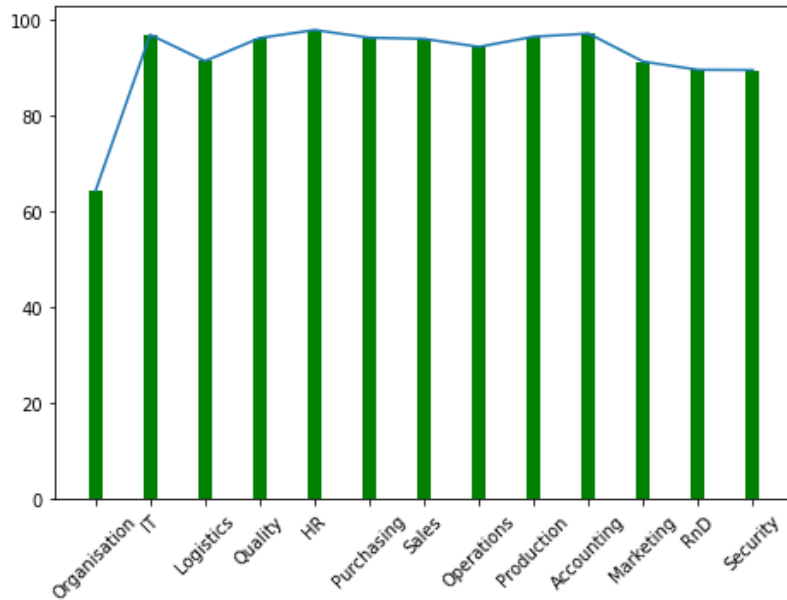


Figure 57: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(dt_metrics['Department'], dt_metrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(dt_metrics['Department'], dt_metrics['F1-Score'])
ax.set_xticklabels(dt_metrics.Department, rotation=45)
plt.show()

```

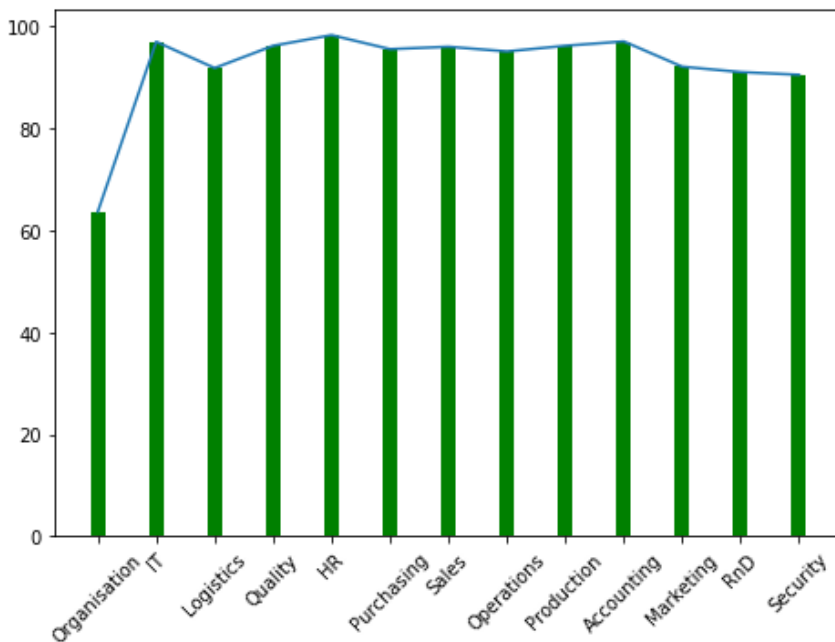


Figure 58: Model F1-Score Plot

9.1.2 Random Forest Trees

```
rf_metrics.columns = ['Department', 'Accuracy', 'F1-Score']  
rf_metrics
```

	Department	Accuracy	F1-Score
0	Organisation	64.390244	63.960505
0	IT	98.153034	98.191214
0	Logistics	91.666667	92.073171
0	Quality	100.000000	100.000000
0	HR	100.000000	100.000000
0	Purchasing	97.727273	97.247706
0	Sales	97.580645	97.540984
0	Operations	96.590909	96.969697
0	Production	98.214286	98.039216
0	Accounting	97.080292	97.014925
0	Marketing	98.245614	98.305085
0	RnD	91.279070	92.385787
0	Security	100.000000	100.000000

Figure 59: Model Performance

```
fig = plt.figure()  
ax = fig.add_axes([0,0,1,1])  
ax.bar(rf_metrics['Department'], rf_metrics['Accuracy'], color = 'g', width = 0.25)  
ax.plot(rf_metrics['Department'], rf_metrics['Accuracy'])  
ax.set_xticklabels(rf_metrics.Department, rotation=45)  
plt.show()
```

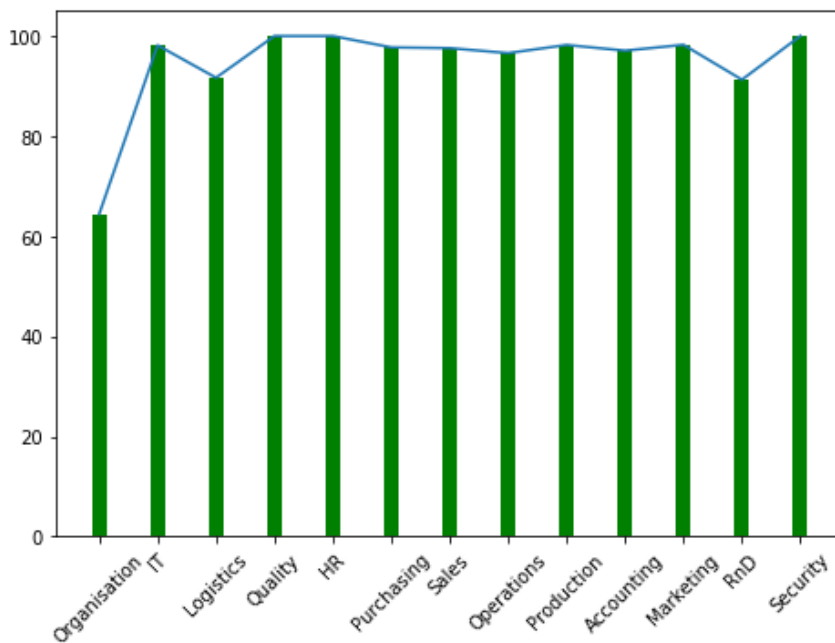


Figure 60: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(rf_metrics['Department'], rf_metrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(rf_metrics['Department'], rf_metrics['F1-Score'])
ax.set_xticklabels(rf_metrics.Department, rotation=45)
plt.show()

```

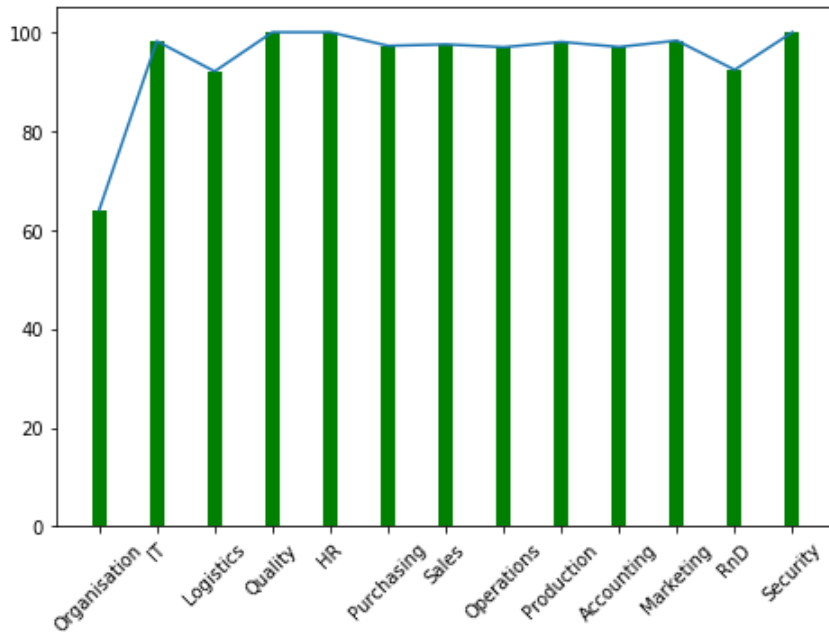


Figure 61: Model F1-Score Plot

9.1.3 SVM

```

svm_metrics.columns = ['Department', 'Accuracy', 'F1-Score']
svm_metrics.info

```

```

<bound method DataFrame.info of          Department  Accuracy  F1-Score
0  Organisation    50.027100  65.724907
0              IT    55.408971  59.665871
0  Logistics      62.820513  63.975155
0  Quality        50.000000  53.571429
0  HR             72.826087  80.620155
0  Purchasing     55.303030  59.310345
0  Sales          59.274194  62.453532
0  Production     51.785714  55.737705
0  Operations     54.545455  43.661972
0  Accounting     54.744526  52.307692
0  Marketing      59.649123  68.493151
0  RnD            58.720930  59.887006
0  Security       60.526316  66.666667>

```

Figure 62: Model Performance

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(svm_metrics['Department'], svm_metrics['Accuracy'], color = 'g', width = 0.25)
ax.plot(svm_metrics['Department'], svm_metrics['Accuracy'])
ax.set_xticklabels(svm_metrics.Department, rotation=45)
plt.show()

```

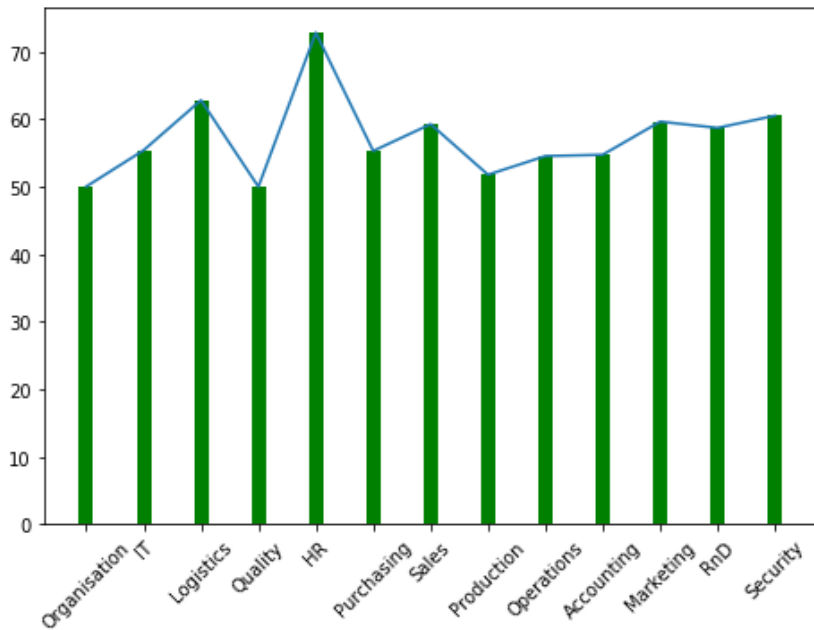


Figure 63: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(svm_metrics['Department'], svm_metrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(svm_metrics['Department'], svm_metrics['F1-Score'])
ax.set_xticklabels(svm_metrics.Department, rotation=45)
plt.show()

```

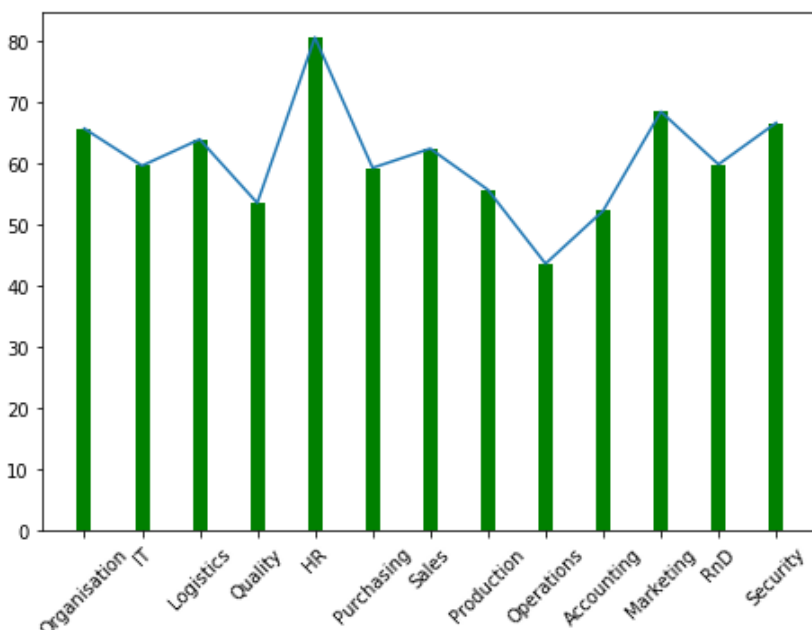


Figure 64: Model F1-Score Plot

9.1.4 Neural Network

```
nn_metrics.columns = ['Department', 'Accuracy', 'F1-Score']  
nn_metrics
```

	Department	Accuracy	F1-Score
0	Organisation	54.254743	62.621789
0	IT	77.836412	81.896552
0	Logistics	85.256410	86.390533
0	Quality	98.076923	98.039216
0	HR	98.913043	99.115044
0	Purchasing	89.393939	87.037037
0	Sales	73.387097	65.263158
0	Operations	84.659091	86.153846
0	Production	100.000000	100.000000
0	Accounting	94.890511	94.308943
0	Marketing	94.736842	94.736842
0	RnD	73.255814	75.789474
0	Security	94.736842	95.000000

Figure 65: Model Performance

```
fig = plt.figure()  
ax = fig.add_axes([0,0,1,1])  
ax.bar(nn_metrics['Department'], nn_metrics['Accuracy'], color = 'g', width = 0.25)  
ax.plot(nn_metrics['Department'], nn_metrics['Accuracy'])  
ax.set_xticklabels(nn_metrics.Department, rotation=45)  
plt.show()
```

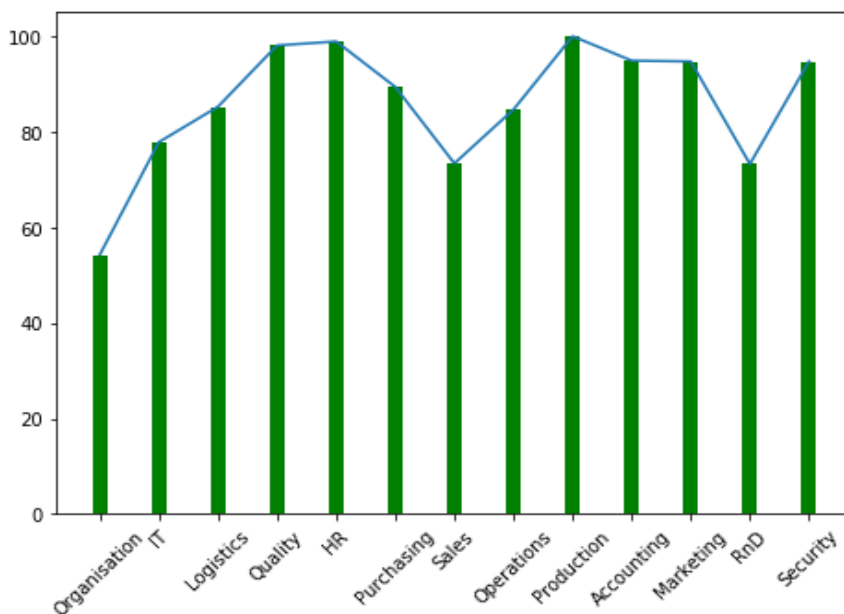


Figure 66: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(nn_metrics['Department'], nn_metrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(nn_metrics['Department'], nn_metrics['F1-Score'])
ax.set_xticklabels(nn_metrics.Department, rotation=45)
plt.show()

```

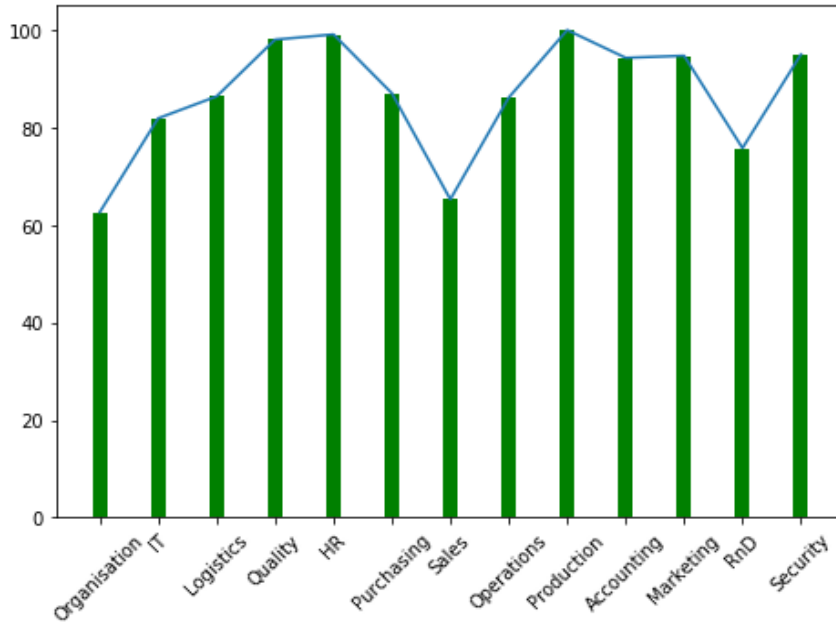


Figure 67: Model F1-Score Plot

9.2 Department Analysis

9.2.1 Organization

```

orgMetrics.columns = ['Model', 'Accuracy', 'F1-Score']
orgMetrics

```

	Model	Accuracy	F1-Score
0	Decision Tree	64.173442	63.621354
0	Random Forest	64.390244	63.960505
0	SVM	50.027100	65.724907
0	Neural Network	54.254743	62.621789

Figure 68: Model Performance

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(orgMetrics['Model'], orgMetrics['Accuracy'], color = 'g', width = 0.25)
ax.plot(orgMetrics['Model'], orgMetrics['Accuracy'])
ax.set_xticklabels(orgMetrics.Model, rotation=45)
plt.show()

```

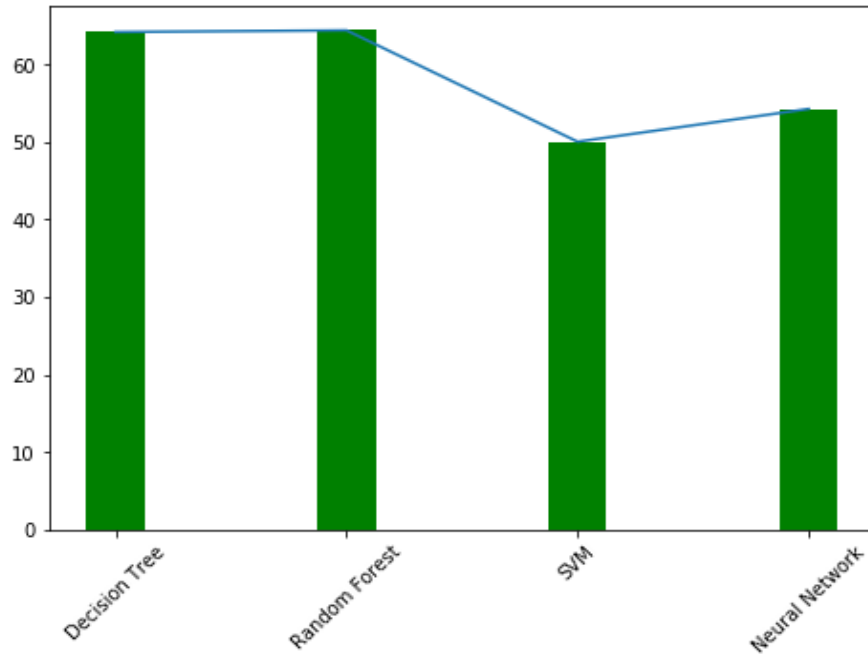


Figure 69: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(orgMetrics['Model'], orgMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(orgMetrics['Model'], orgMetrics['F1-Score'])
ax.set_xticklabels(orgMetrics.Model, rotation=45)
plt.show()

```

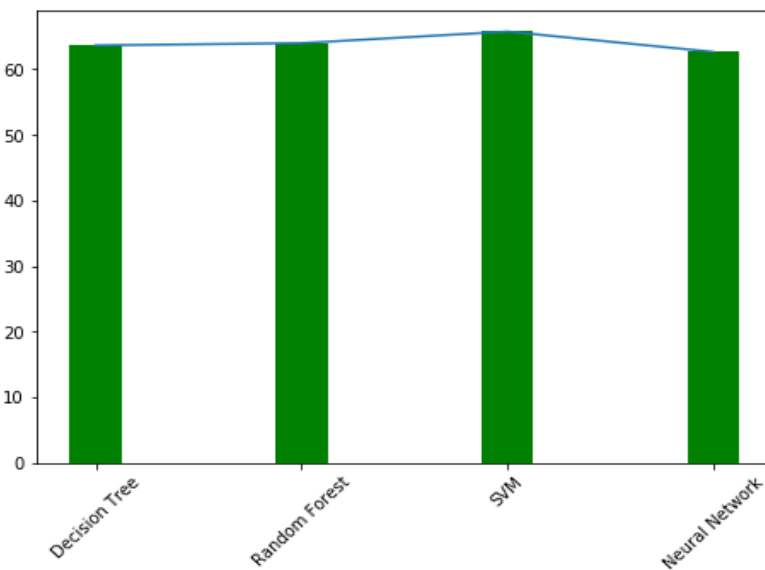


Figure 70: Model F1-Score Plot

9.2.2 IT Department

```
ITMetrics.columns = ['Model', 'Accuracy', 'F1-Score']
ITMetrics
```

	Model	Accuracy	F1-Score
0	Decision Tree	96.833773	96.938776
0	Random Forest	98.153034	98.191214
0	SVM	55.408971	59.665871
0	Neural Network	77.836412	81.896552

Figure 71: Model Performance

```
fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(ITMetrics['Model'], ITMetrics['Accuracy'], color = 'g', width = 0.25)
ax.plot(ITMetrics['Model'], ITMetrics['Accuracy'])
ax.set_xticklabels(ITMetrics.Model, rotation=45)
plt.show()
```

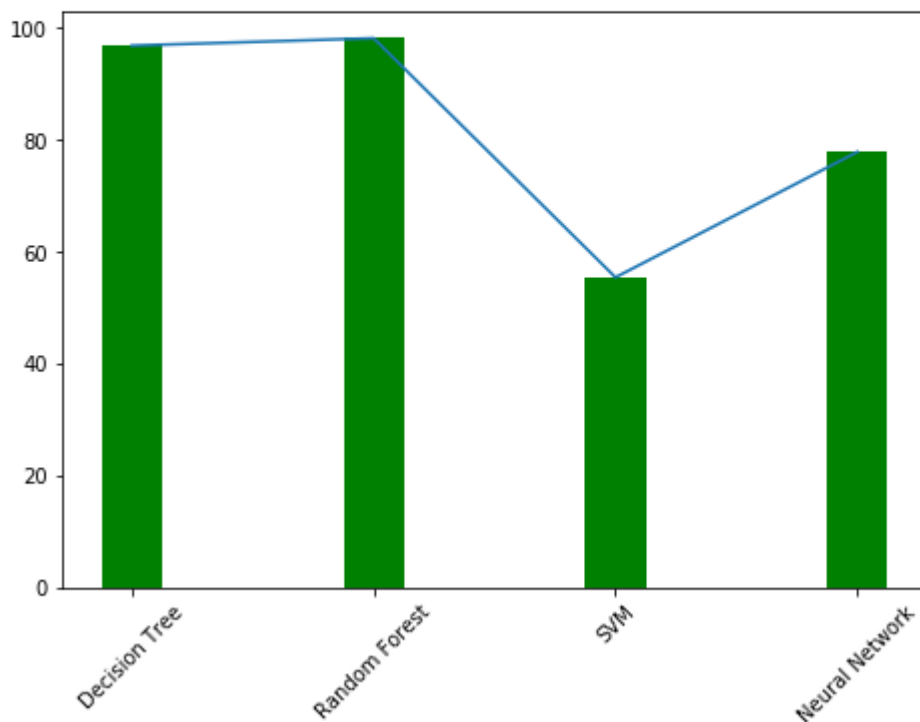


Figure 72: Model Accuracy Score Plot


```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(ITMetrics['Model'], ITMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(ITMetrics['Model'], ITMetrics['F1-Score'])
ax.set_xticklabels(ITMetrics.Model, rotation=45)
plt.show()

```

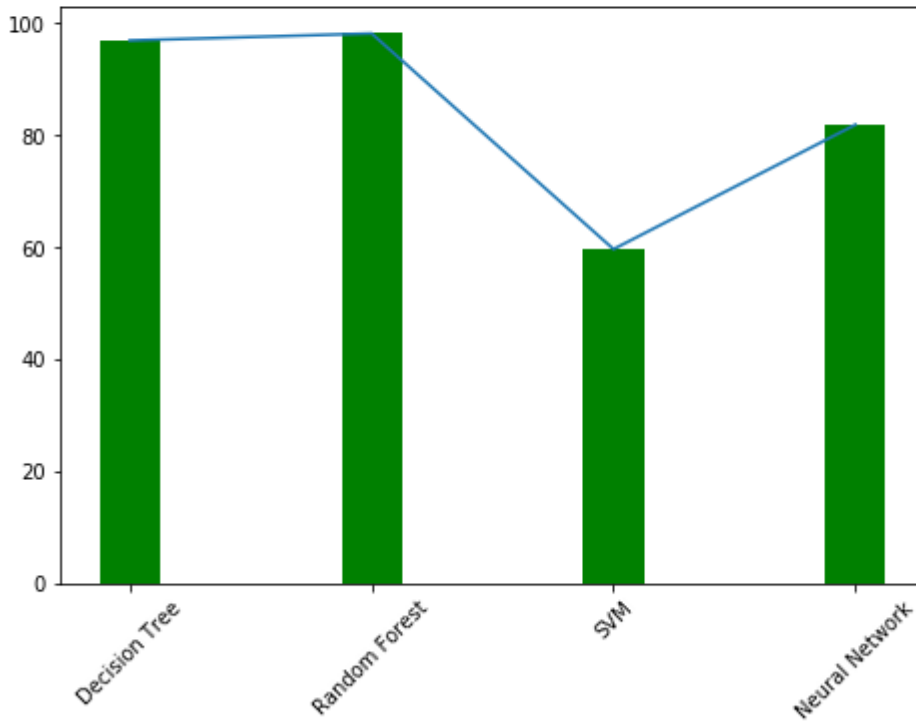


Figure 73: Model F1-Score Plot

9.2.3 Logistics Department

```

LogisticsMetrics.columns = ['Model', 'Accuracy', 'F1-Score']
LogisticsMetrics

```

	Model	Accuracy	F1-Score
0	Decision Tree	91.346154	91.793313
0	Random Forest	91.666667	92.073171
0	SVM	62.820513	63.975155
0	Neural Network	85.256410	86.390533

Figure 74: Model Performance

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(LogisticsMetrics['Model'], LogisticsMetrics['Accuracy'], color = 'g', width = 0.25)
ax.plot(LogisticsMetrics['Model'], LogisticsMetrics['Accuracy'])
ax.set_xticklabels(LogisticsMetrics.Model, rotation=45)
plt.show()

```

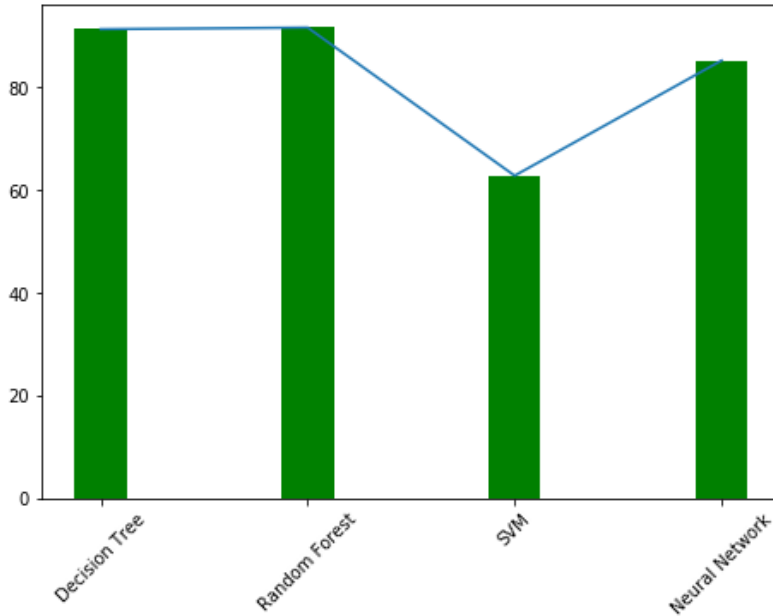


Figure 75: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(LogisticsMetrics['Model'], LogisticsMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(LogisticsMetrics['Model'], LogisticsMetrics['F1-Score'])
ax.set_xticklabels(LogisticsMetrics.Model, rotation=45)
plt.show()

```

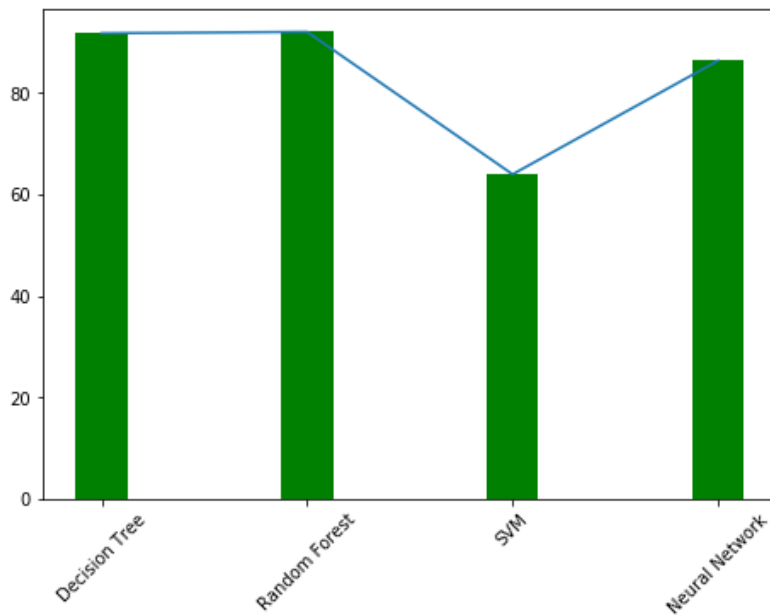


Figure 76: Model F1-Score Plot

9.2.4 Quality Department

```
QualityMetrics.columns = ['Model', 'Accuracy', 'F1-Score']  
QualityMetrics
```

	Model	Accuracy	F1-Score
0	Decision Tree	96.153846	96.153846
0	Random Forest	100.000000	100.000000
0	SVM	50.000000	53.571429
0	Neural Network	98.076923	98.039216

Figure 77: Model Performance

```
fig = plt.figure()  
ax = fig.add_axes([0,0,1,1])  
ax.bar(QualityMetrics['Model'], QualityMetrics['Accuracy'], color = 'g', width = 0.25)  
ax.plot(QualityMetrics['Model'], QualityMetrics['Accuracy'])  
ax.set_xticklabels(QualityMetrics.Model, rotation=45)  
plt.show()
```

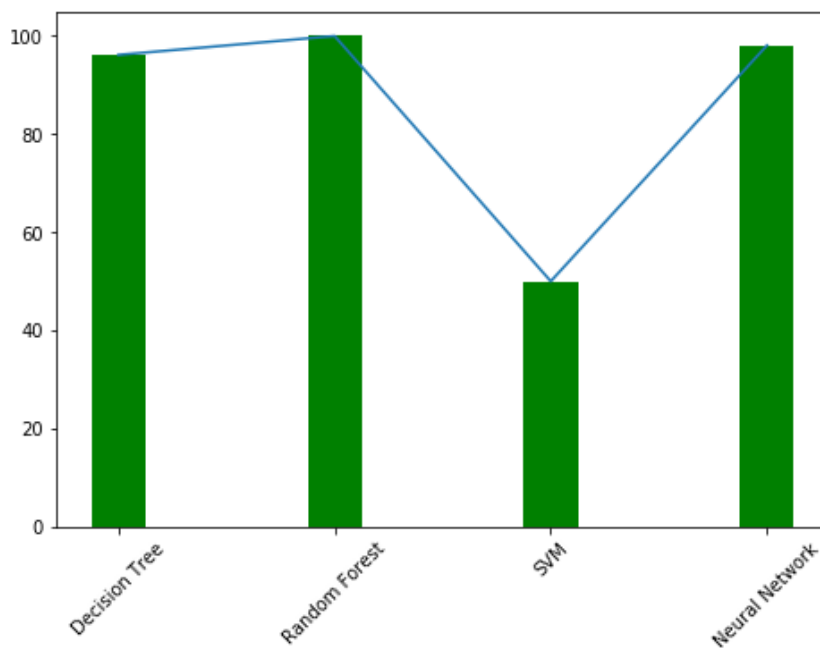


Figure 78: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(QualityMetrics['Model'], QualityMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(QualityMetrics['Model'], QualityMetrics['F1-Score'])
ax.set_xticklabels(QualityMetrics.Model, rotation=45)
plt.show()

```

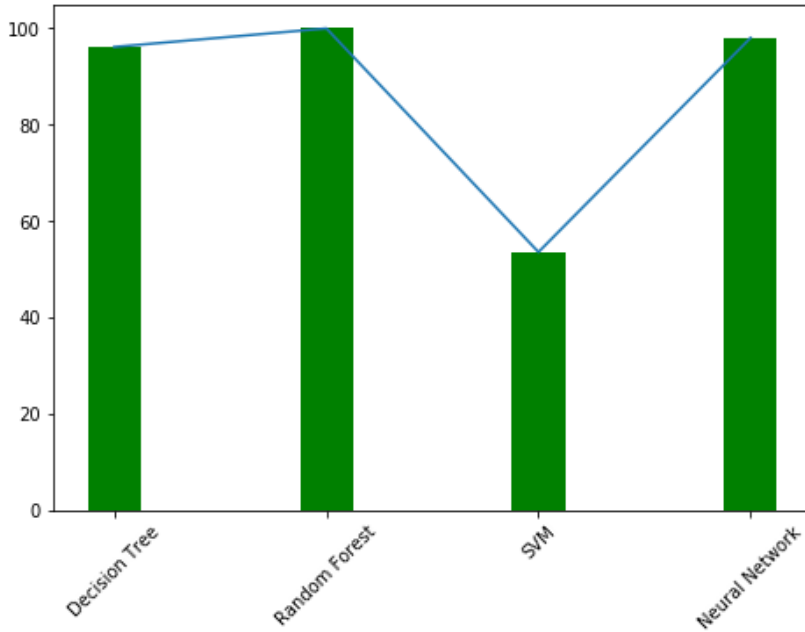


Figure 79: Model F1-Score Plot

9.2.5 HR Department

```

HRMetrics.columns = ['Model', 'Accuracy', 'F1-Score']
HRMetrics

```

	Model	Accuracy	F1-Score
0	Decision Tree	97.826087	98.245614
0	Random Forest	100.000000	100.000000
0	SVM	72.826087	80.620155
0	Neural Network	98.913043	99.115044

Figure 80: Model Performance

```
fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(HRMetrics['Model'], HRMetrics['Accuracy'], color = 'g', width = 0.25)
ax.plot(HRMetrics['Model'], HRMetrics['Accuracy'])
ax.set_xticklabels(HRMetrics.Model, rotation=45)
plt.show()
```

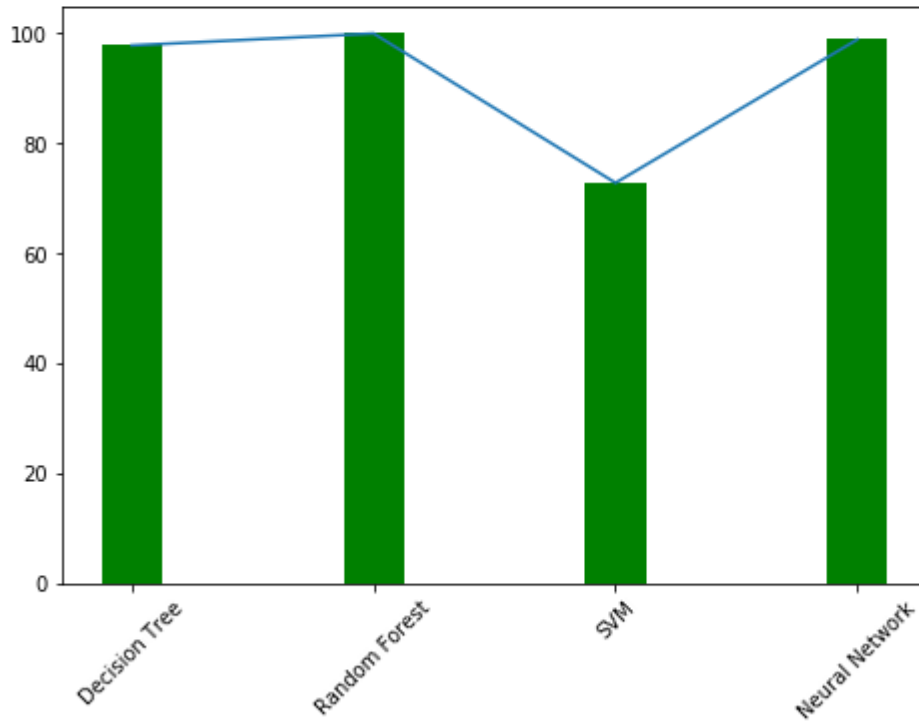


Figure 81: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(HRMetrics['Model'], HRMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(HRMetrics['Model'], HRMetrics['F1-Score'])
ax.set_xticklabels(HRMetrics.Model, rotation=45)
plt.show()

```

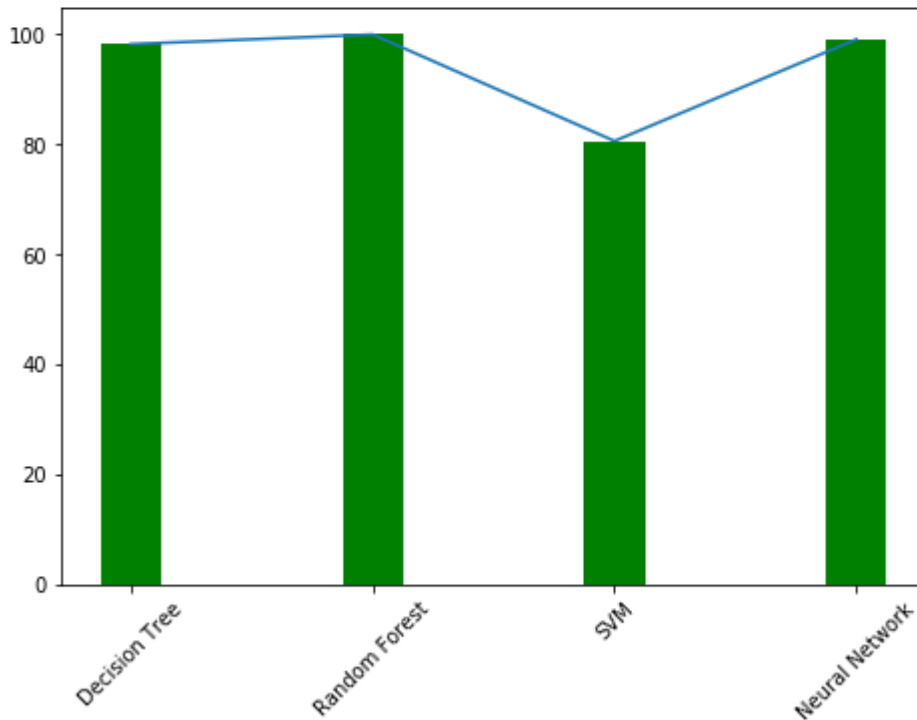


Figure 82: Model F1-Score Plot

9.2.6 Purchasing Department

```

PurchasingMetrics.columns = ['Model', 'Accuracy', 'F1-Score']
PurchasingMetrics

```

	Model	Accuracy	F1-Score
0	Decision Tree	96.212121	95.495495
0	Random Forest	97.727273	97.247706
0	SVM	55.303030	59.310345
0	Neural Network	89.393939	87.037037

Figure 83: Model Performance

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(PurchasingMetrics['Model'], PurchasingMetrics['Accuracy'], color = 'g', width = 0.25)
ax.plot(PurchasingMetrics['Model'], PurchasingMetrics['Accuracy'])
ax.set_xticklabels(PurchasingMetrics.Model, rotation=45)
plt.show()

```

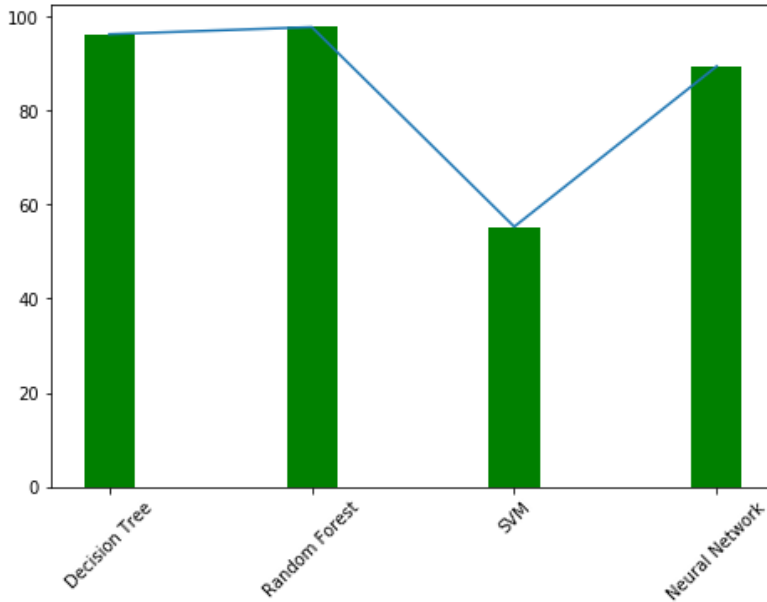


Figure 84: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(PurchasingMetrics['Model'], PurchasingMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(PurchasingMetrics['Model'], PurchasingMetrics['F1-Score'])
ax.set_xticklabels(PurchasingMetrics.Model, rotation=45)
plt.show()

```

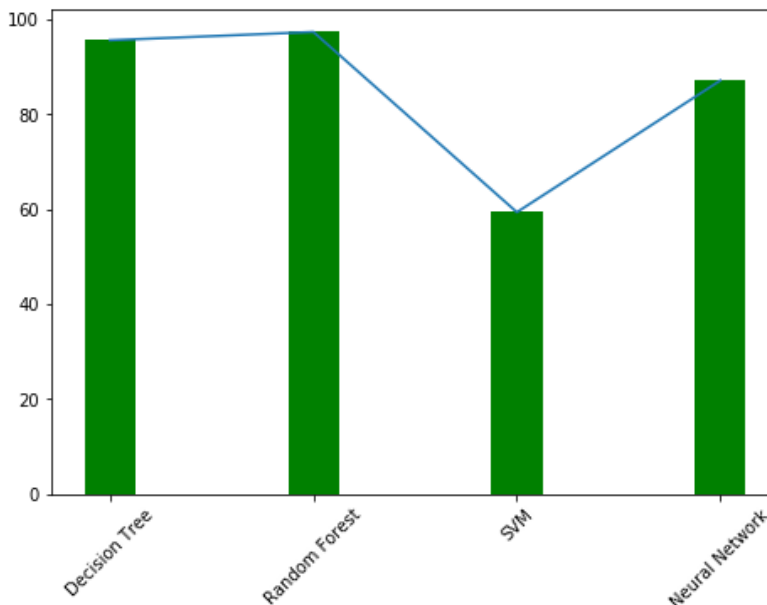


Figure 85: Model F1-Score Plot

9.2.7 Sales Department

```
SalesMetrics.columns = ['Model', 'Accuracy', 'F1-Score']  
SalesMetrics
```

	Model	Accuracy	F1-Score
0	Decision Tree	95.967742	95.967742
0	Random Forest	97.580645	97.540984
0	SVM	59.274194	62.453532
0	Neural Network	73.387097	65.263158

Figure 86: Model Performance

```
fig = plt.figure()  
ax = fig.add_axes([0,0,1,1])  
ax.bar(SalesMetrics['Model'], SalesMetrics['Accuracy'], color = 'g', width = 0.25)  
ax.plot(SalesMetrics['Model'], SalesMetrics['Accuracy'])  
ax.set_xticklabels(SalesMetrics.Model, rotation=45)  
plt.show()
```

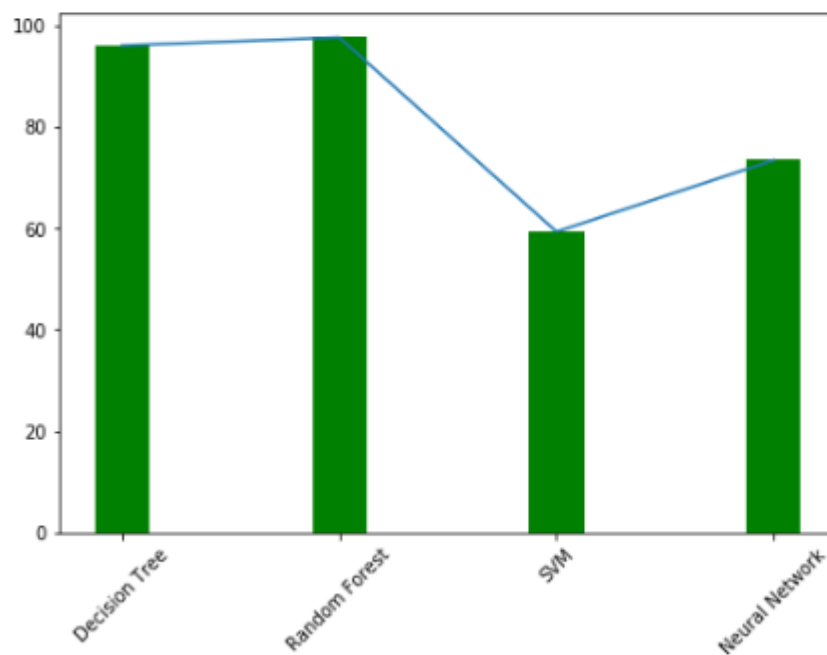


Figure 87: Model Accuracy Score Plot


```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(SalesMetrics['Model'], SalesMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(SalesMetrics['Model'], SalesMetrics['F1-Score'])
ax.set_xticklabels(SalesMetrics.Model, rotation=45)
plt.show()

```

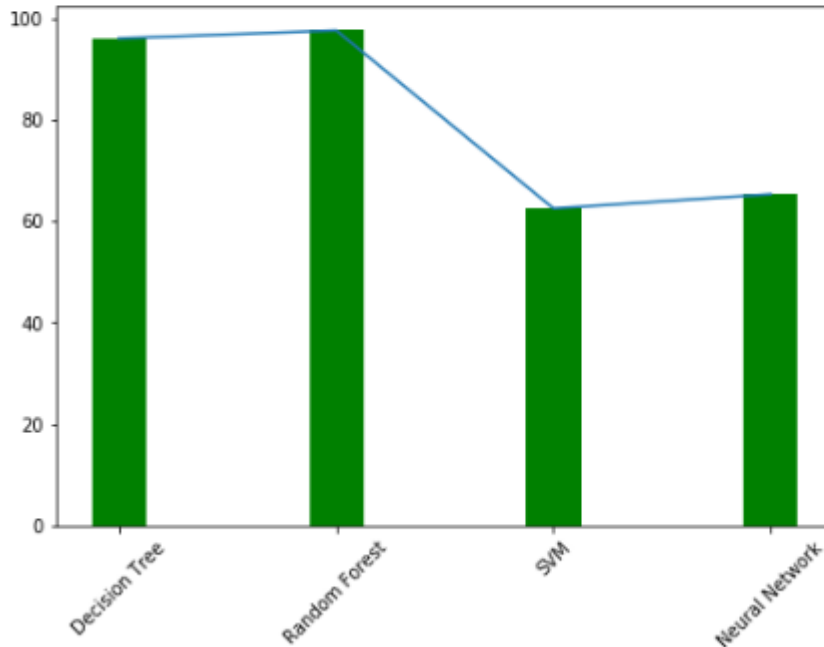


Figure 88: Model F1-Score Plot

9.2.8 Operations Department

```

OperarionsMetrics.columns = ['Model', 'Accuracy', 'F1-Score']
OperarionsMetrics

```

	Model	Accuracy	F1-Score
0	Decision Tree	94.318182	95.049505
0	Random Forest	96.590909	96.969697
0	SVM	54.545455	43.661972
0	Neural Network	84.659091	86.153846

Figure 89: Model Performance

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(OperarionsMetrics['Model'], OperarionsMetrics['Accuracy'], color = 'g', width = 0.25)
ax.plot(OperarionsMetrics['Model'], OperarionsMetrics['Accuracy'])
ax.set_xticklabels(OperarionsMetrics.Model, rotation=45)
plt.show()

```

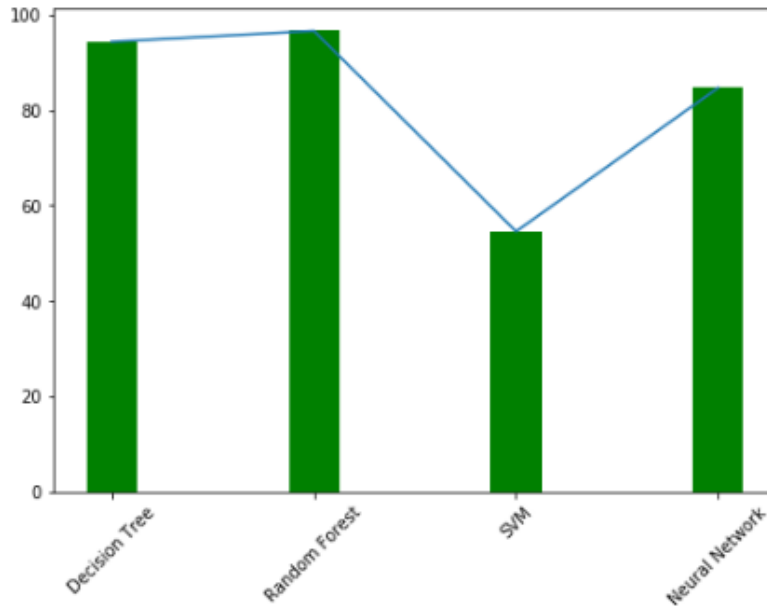


Figure 90: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(OperarionsMetrics['Model'], OperarionsMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(OperarionsMetrics['Model'], OperarionsMetrics['F1-Score'])
ax.set_xticklabels(OperarionsMetrics.Model, rotation=45)
plt.show()

```

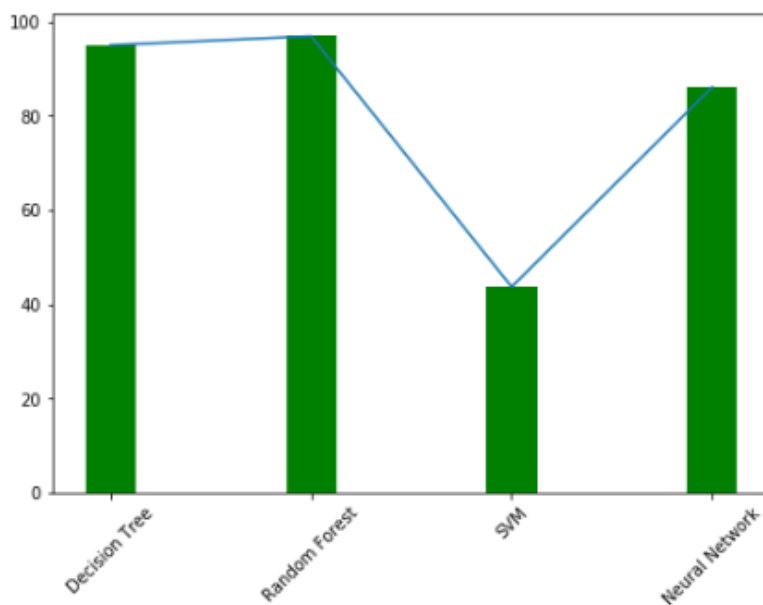


Figure 91: Model F1-Score Plot

9.2.9 Production Department

```
ProductionMetrics.columns = ['Model', 'Accuracy', 'F1-Score']  
ProductionMetrics
```

	Model	Accuracy	F1-Score
0	Decision Tree	96.428571	96.153846
0	Random Forest	98.214286	98.039216
0	ProductionMetrics	51.785714	55.737705
0	Neural Network	100.000000	100.000000

Figure 92: Model Performance

```
fig = plt.figure()  
ax = fig.add_axes([0,0,1,1])  
ax.bar(ProductionMetrics['Model'], ProductionMetrics['Accuracy'], color = 'g', width = 0.25)  
ax.plot(ProductionMetrics['Model'], ProductionMetrics['Accuracy'])  
ax.set_xticklabels(ProductionMetrics.Model, rotation=45)  
plt.show()
```

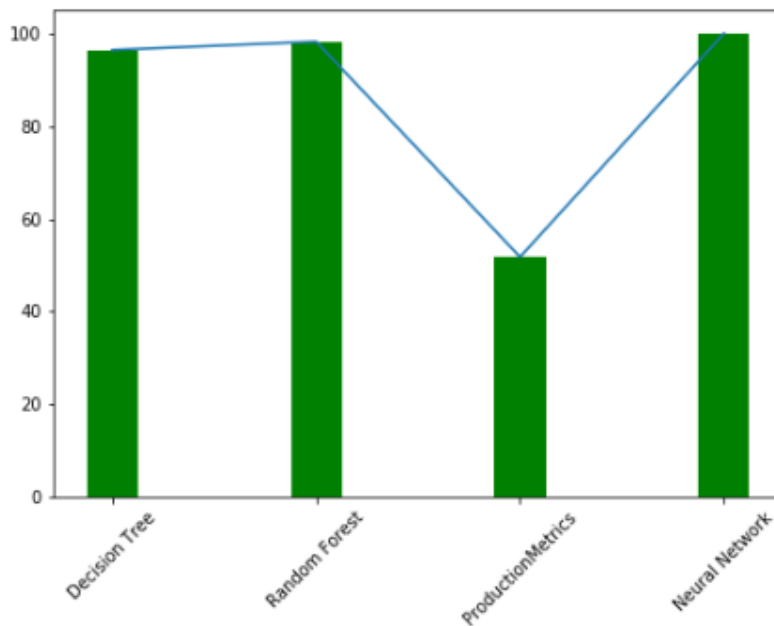


Figure 93: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(ProductionMetrics['Model'], ProductionMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(ProductionMetrics['Model'], ProductionMetrics['F1-Score'])
ax.set_xticklabels(ProductionMetrics.Model, rotation=45)
plt.show()

```

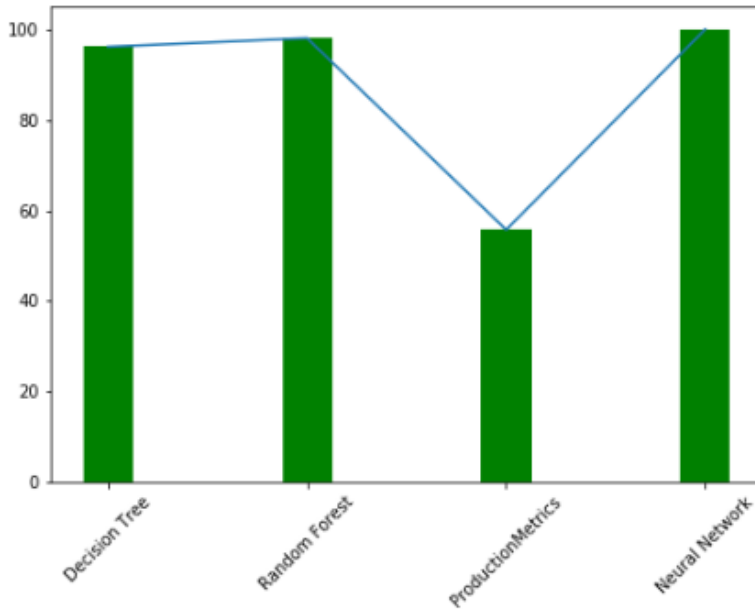


Figure 94: Model F1-Score Plot

9.2.10 Accounting Department

```

AccountingMetrics.columns = ['Model', 'Accuracy', 'F1-Score']
AccountingMetrics

```

	Model	Accuracy	F1-Score
0	Decision Tree	97.080292	97.014925
0	Random Forest	97.080292	97.014925
0	SVM	54.744526	52.307692
0	Neural Network	94.890511	94.308943

Figure 95: Model Performance

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(AccountingMetrics['Model'], AccountingMetrics['Accuracy'], color = 'g', width = 0.25)
ax.plot(AccountingMetrics['Model'], AccountingMetrics['Accuracy'])
ax.set_xticklabels(AccountingMetrics.Model, rotation=45)
plt.show()

```

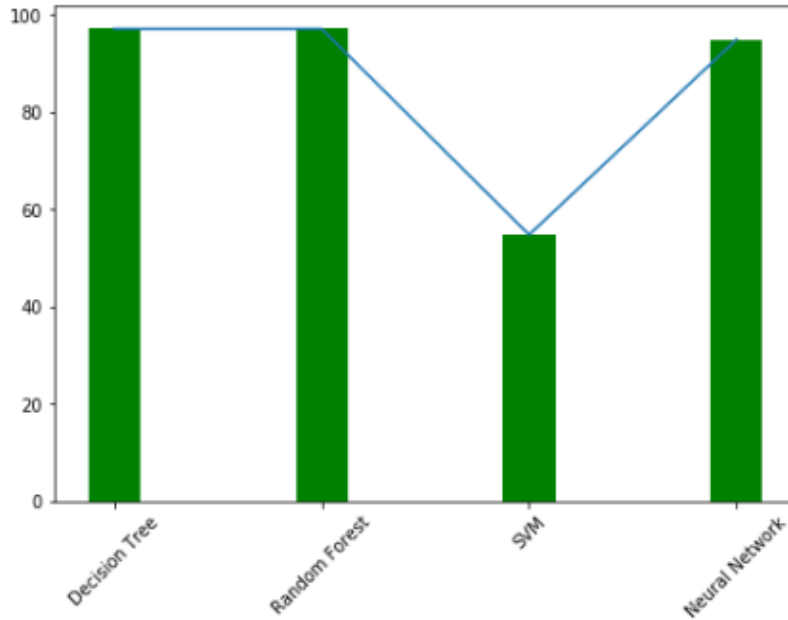


Figure 96: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(AccountingMetrics['Model'], AccountingMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(AccountingMetrics['Model'], AccountingMetrics['F1-Score'])
ax.set_xticklabels(AccountingMetrics.Model, rotation=45)
plt.show()

```

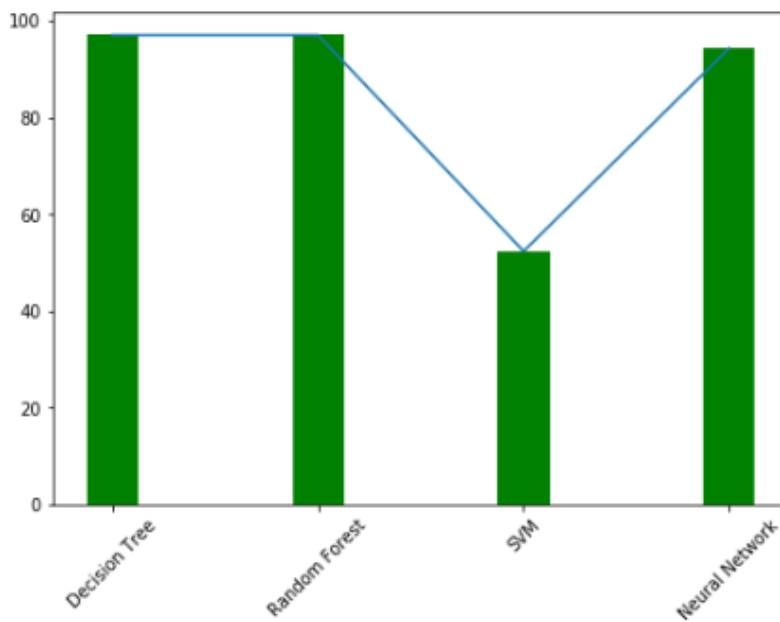


Figure 97: Model F1-Score Plot

9.2.11 Marketing Department

```
MarketingMetrics.columns = ['Model', 'Accuracy', 'F1-Score']  
MarketingMetrics
```

	Model	Accuracy	F1-Score
0	Decision Tree	91.228070	92.063492
0	Random Forest	98.245614	98.305085
0	SVM	59.649123	68.493151
0	Neural Network	94.736842	94.736842

Figure 98: Model Performance

```
fig = plt.figure()  
ax = fig.add_axes([0,0,1,1])  
ax.bar(MarketingMetrics['Model'], MarketingMetrics['Accuracy'], color = 'g', width = 0.25)  
ax.plot(MarketingMetrics['Model'], MarketingMetrics['Accuracy'])  
ax.set_xticklabels(MarketingMetrics.Model, rotation=45)  
plt.show()
```

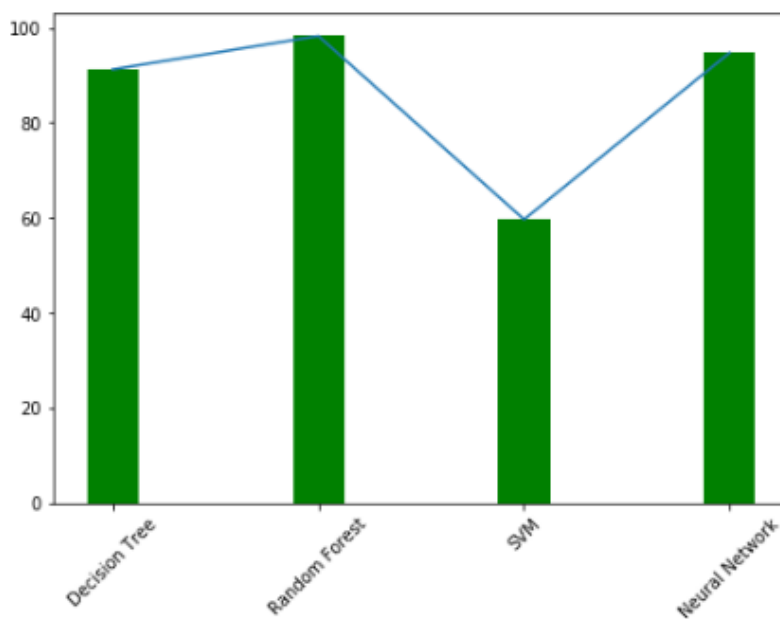


Figure 99: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(MarketingMetrics['Model'], MarketingMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(MarketingMetrics['Model'], MarketingMetrics['F1-Score'])
ax.set_xticklabels(MarketingMetrics.Model, rotation=45)
plt.show()

```

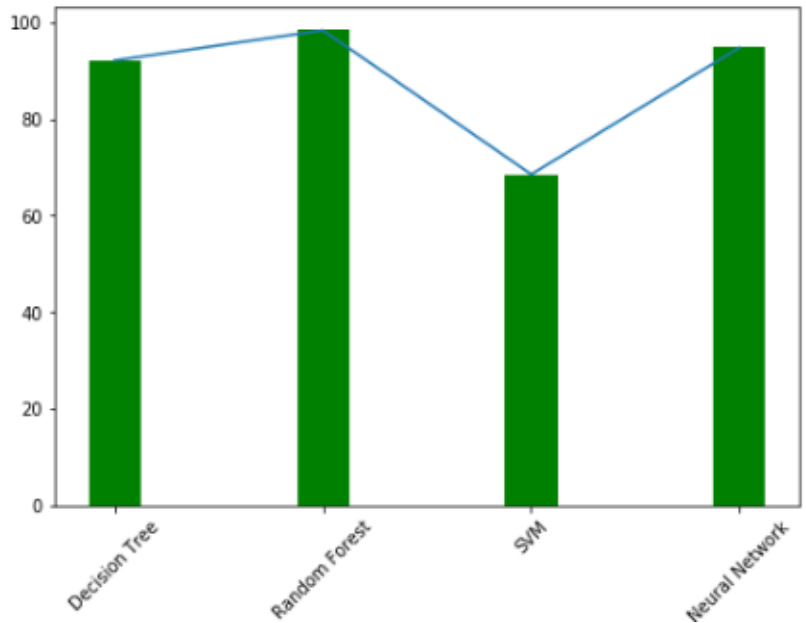


Figure 100: Model F1-Score Plot

9.2.12 R&D Department

```

RnDMetrics.columns = ['Model', 'Accuracy', 'F1-Score']
RnDMetrics

```

	Model	Accuracy	F1-Score
0	Decision Tree	89.534884	91.000000
0	Random Forest	91.279070	92.385787
0	SVM	58.720930	59.887006
0	Neural Network	73.255814	75.789474

Figure 101: Model Performance

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(RnDMetrics['Model'], RnDMetrics['Accuracy'], color = 'g', width = 0.25)
ax.plot(RnDMetrics['Model'], RnDMetrics['Accuracy'])
ax.set_xticklabels(RnDMetrics.Model, rotation=45)
plt.show()

```

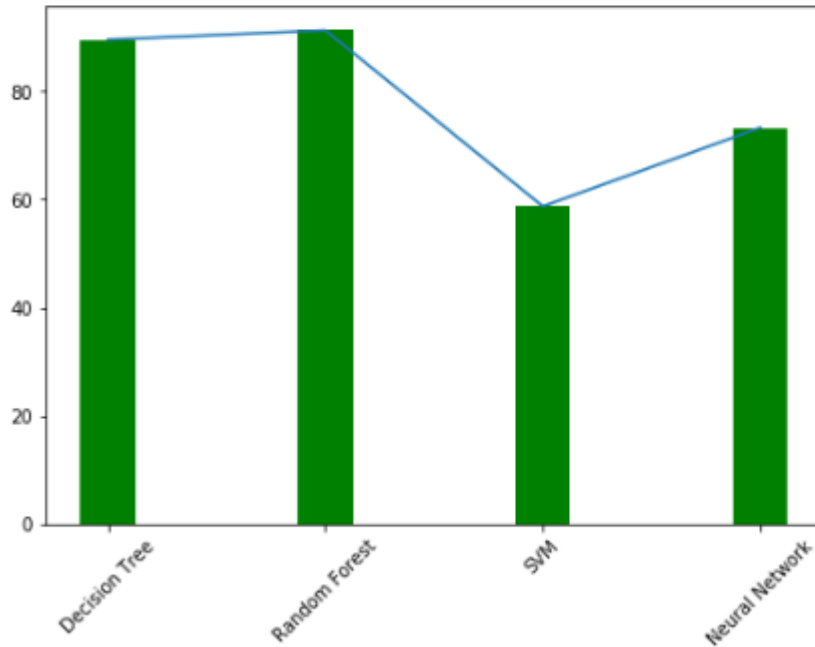


Figure 102: Model Accuracy Score Plot

```

fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(RnDMetrics['Model'], RnDMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(RnDMetrics['Model'], RnDMetrics['F1-Score'])
ax.set_xticklabels(RnDMetrics.Model, rotation=45)
plt.show()

```

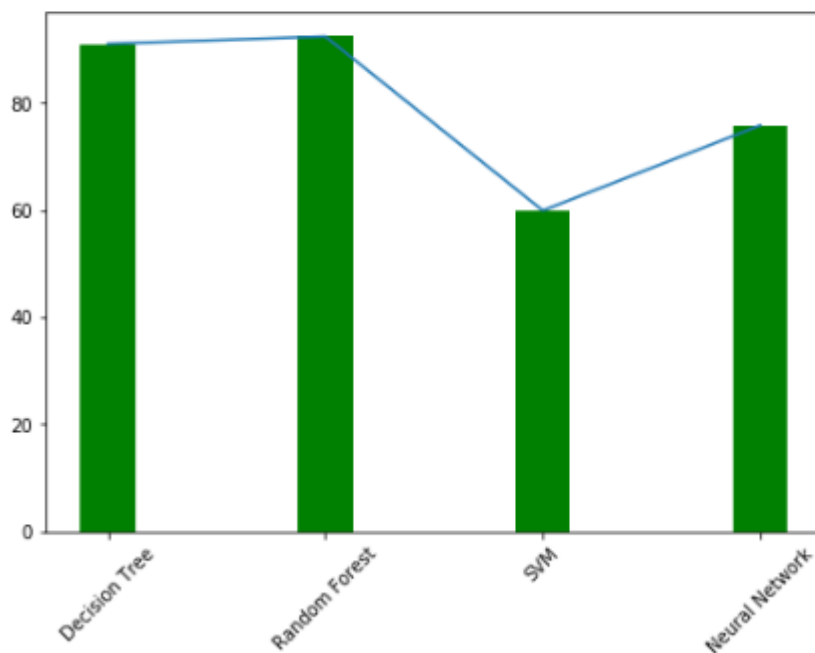


Figure 103: Model F1-Score Plot

9.2.13 Security Department

```
SecurityMetrics.columns = ['Model', 'Accuracy', 'F1-Score']  
SecurityMetrics
```

	Model	Accuracy	F1-Score
0	Decision Tree	89.473684	90.476190
0	Random Forest	100.000000	100.000000
0	SVM	60.526316	66.666667
0	Neural Network	94.736842	95.000000

Figure 104: Model Performance

```
fig = plt.figure()  
ax = fig.add_axes([0,0,1,1])  
ax.bar(SecurityMetrics['Model'], SecurityMetrics['Accuracy'], color = 'g', width = 0.25)  
ax.plot(SecurityMetrics['Model'], SecurityMetrics['Accuracy'])  
ax.set_xticklabels(SecurityMetrics.Model, rotation=45)  
plt.show()
```

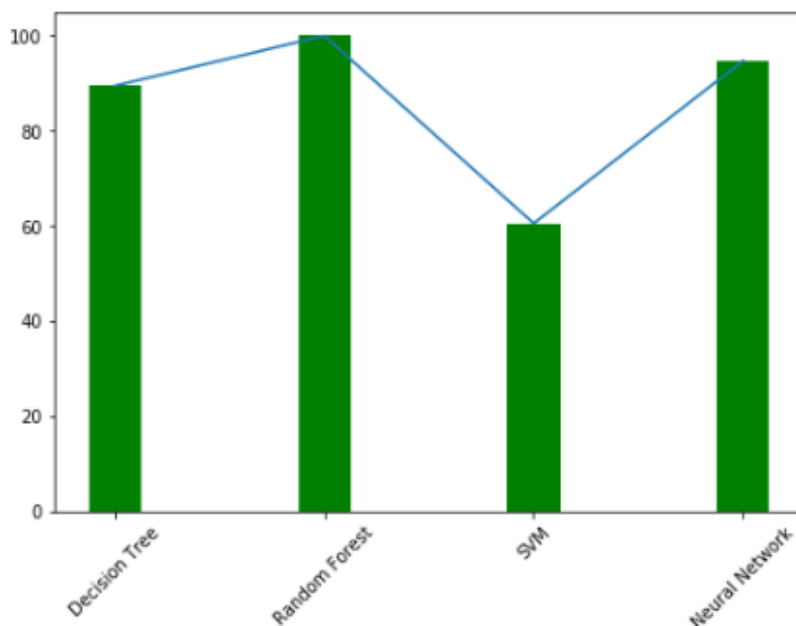


Figure 105: Model Accuracy Score Plot

```
fig = plt.figure()
ax = fig.add_axes([0,0,1,1])
ax.bar(SecurityMetrics['Model'], SecurityMetrics['F1-Score'], color = 'g', width = 0.25)
ax.plot(SecurityMetrics['Model'], SecurityMetrics['F1-Score'])
ax.set_xticklabels(SecurityMetrics.Model, rotation=45)
plt.show()
```

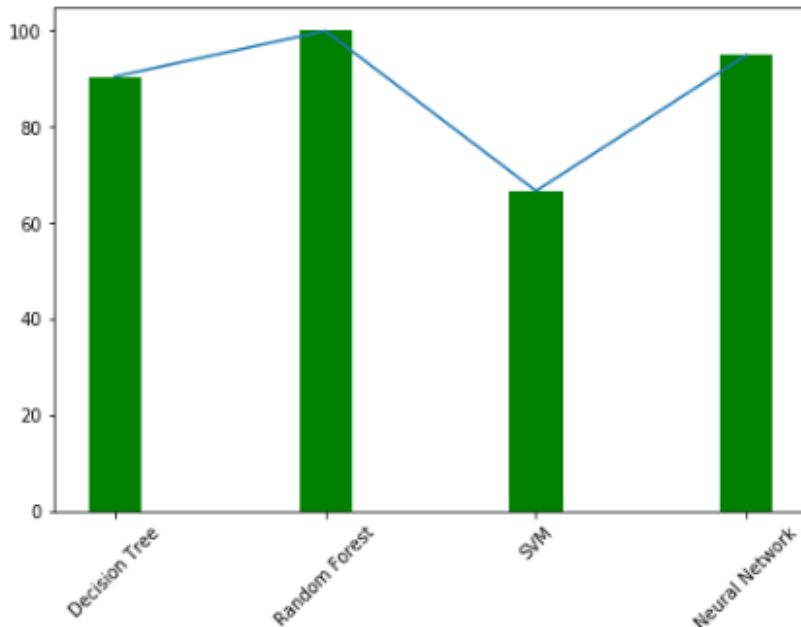


Figure 106: Model F1-Score Plot

References

<https://scikit-learn.org/stable/modules/tree.html>

<https://scikit-learn.org/stable/modules/generated/sklearn.tree.DecisionTreeClassifier.html#sklearn.tree.DecisionTreeClassifier>

<https://scikit-learn.org/stable/modules/generated/sklearn.ensemble.RandomForestClassifier.html>

<https://scikit-learn.org/stable/modules/generated/sklearn.svm.SVC.html>

https://scikit-learn.org/stable/modules/generated/sklearn.neural_network.MLPClassifier.html#sklearn.neural_network.MLPClassifier